

Flow Chemistry Publications

The following (non-exhaustive) list of papers shows peer reviewed work that has been published using the Vapourtec R-Series and E-Series flow chemistry systems. As new work is continually published, please check on our website for updates.

Continuous-Flow Accelerated Sulfation of Heparan Sulfate Intermediates

Saurabh Anand, Sandhya Mardhekar, Rakesh Raigawali, Nirmala Mohanta, Prashant Jain, Chethan D. Shanthamurthy & Boopathy Gnanaprakasam* & Raghavendra Kikkeri*

Indian Institute of Science Education and Research, Dr. Homi Bhabha Road, Pune-411 008, India

<https://pubs.acs.org/doi/abs/10.1021/acs.orglett.0c00878>

Development of a Large-Scale Cyanation Process Using Continuous Flow Chemistry en Route to the Synthesis of Remdesivir

Tiago Vieira^{1*}, Andrew C. Stevens^{1*}, Andrei Chtchemelinine², Detian Gao¹, Pavel Badalov¹, Lars Heumann²

¹Gilead Alberta ULC, 1021 Hayter Road, Edmonton, Alberta T6S 1A1, Canada

²Gilead Sciences, Inc. 333 Lakeside Drive, Foster City, California 94404, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.0c00172>

Tropylum-promoted prenylation reactions of phenols in continuous flow

Klaus Omoregbee^{1,2}, Kevin N. H. Luc¹, An H. Dinh¹, Thanh Vinh Nguyen¹

¹School of Chemistry, University of New South Wales, Sydney, Australia

²Department of Biology, Chemistry and Pharmacy, Freie Universität Berlin, Berlin, Germany

<https://link.springer.com/article/10.1007/s41981-020-00082-w>

Making electrochemistry easily accessible to the synthetic chemist

Christiane Schotten^{*a}, Thomas P. Nicholls^a, Richard A. Bourne^b, Nikil Kapur^c, Bao N. Nguyen^a, Charlotte E. Willans^{*a}

^aSchool of Chemistry, University of Leeds, Leeds LS2 9JT, UK

^bSchool of Chemical and Process Engineering, University of Leeds, Leeds LS2 9JT, UK

^cSchool of Mechanical Engineering, University of Leeds, Leeds LS2 9JT, UK

<https://pubs.rsc.org/en/content/articlehtml/2020/gc/d0gc01247e>

Scale-up and Optimization of a Continuous Flow Synthesis of an α -Thio- β -chloroacrylamide

Olga C. Dennehy¹, Denis Lynch¹, Stuart G. Collins^{1*}, Anita R. Maguire^{2*}, Humphrey A. Moynihan^{1*}

¹School of Chemistry, Analytical and Biological Chemistry Research Facility, Synthesis and Solid State Pharmaceutical Centre, University College Cork, Cork T12 K8AF, Ireland.

²School of Chemistry and School of Pharmacy, Analytical and Biological Chemistry Research Facility, Synthesis and Solid State Pharmaceutical Centre, University College Cork, Cork T12 K8AF, Ireland

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.0c00079>

Automated Glycan Assembly in a Variable-Bed Flow Reactor Provides Insights into Oligosaccharide–Resin Interactions

Eric T. Sletten¹, José Dangel-Flores¹, Manuel Nuño², Duncan Guthrie² & Peter H. Seeberger¹

¹Department of Biomolecular Systems, Max Planck Institute of Colloids and Interfaces, Am Mühlenberg 1, 14476 Potsdam, Germany

²Vapourtec, Ltd., Park Farm Business Centre, Fornham St. Genevieve, Bury St. Edmunds, Suffolk IP28 6TS, United Kingdom

<https://pubs.acs.org/doi/full/10.1021/acs.orglett.0c01264>

Photocatalytic α -Tertiary Amine Synthesis via C–H Alkylation of Unmasked Primary Amines

Alison S. H. Ryder^a, William B. Cunningham^b, George Ballantyne^b, Tom Mules^b, Anna G. Kinsella^b, Jacob Turner-Dore^b, Catherine M. Alder^c, Lee J. Edwards^c, Blandine S. J. McKay^c, Matthew N. Grayson^b & Alexander J. Cresswell^{b*}

^aCentre for Sustainable Chemical Technologies, 1 South, University of Bath, Claverton Down, Bath, BA2 7AY (UK)

^bDepartment of Chemistry, 1 South, University of Bath, Claverton Down, Bath, BA2 7AY (UK)

^cMedicines Design, GSK Medicines Research Centre, Gunnels Wood Rd, Stevenage, SG1 2NY (UK)

<https://onlinelibrary.wiley.com/doi/abs/10.1002/anie.202005294>

Electrochemistry in continuous systems

Thomas P. Nicholls, Christiane Schotten & Charlotte E. Willans
School of Chemistry, University of Leeds, Leeds, LS2 9JT, UK

<https://www.sciencedirect.com/science/article/pii/S2452223620300444>

Dynamic Crystallization Pathways of Polymorphic Pharmaceuticals Revealed in Segmented Flow with Inline Powder XRD

Mark Alan Levenstein^{1,2}, Lois E Wayment^{3,4,5}, C. Daniel Scott^{3,6}, Ruth A Lunt^{3,4}, Pierre-Baptiste Flandrin³, Sarah Day⁵, Chiu Tang⁵, Chick C. Wilson³, Fiona C. Meldrum² & Nikil Kapur¹

¹School of Mechanical Engineering, University of Leeds, Woodhouse Lane, Leeds LS2 9JT, UK

²School of Chemistry, University of Leeds, Woodhouse Lane, Leeds LS2 9JT, UK

³Department of Chemistry, University of Bath, Claverton Down, Bath BA2 7AY, UK

⁴CMAC Future Manufacturing Hub, University of Bath, Claverton Down, Bath BA2 7AY, UK

⁵Diamond Light Source, Harwell Campus, Didcot, Oxfordshire OX11 0DE, UK

⁶Centre for Sustainable Chemical Technologies, University of Bath, Claverton Down, Bath BA2 7AY, UK

<https://pubs.acs.org/doi/abs/10.1021/acs.analchem.0c00860>

A Metallaphotoredox Method for the Expansion of Benzyl SAR on Electron-Deficient Amines

Meghan D. Shea, Umar Faruk Mansoor & Brett A. Hopkins*

Discovery Chemistry, Merck & Co., Inc., 33 Avenue Louis Pasteur, Boston, Massachusetts 02115, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.0c00109>

Management of the Heat of Reaction under Continuous Flow Conditions Using In-Line Monitoring Technologies

Masahiro Hosoya, Shogo Nishijima & Noriyuki Kurose

API R&D Laboratory, CMC R&D Division, Shionogi and Co., Ltd., 1-3, Kuise Terajima 2-chome, Amagasaki, Hyogo 660-0813, Japan

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.0c00109>

Use of Photon Equivalents as a Parameter for Scaling Photoredox Reactions in Flow: the translation of a photocatalytic C-N cross-coupling from lab scale to multikilogram scale

Emily B. Corcoran^{*a}, Jonathan P. McMullen^{*b}, François Lévesque^b, Michael K. Wismer^c, John R. Naber^b

^aProcess Research & Development, Merck & Co., Inc., Boston, MA 02115 (USA)

^bProcess Research & Development, Merck & Co., Inc., Rahway, NJ 07065 (USA)

^cScientific Engineering & Design, Merck & Co., Inc., Kenilworth, NJ 07033 (USA)

<https://onlinelibrary.wiley.com/doi/abs/10.1002/ange.201915412>

Disposable Cartridge Concept for On-Demand Synthesis of Turbo Grignards, Knochel-Hauser Amides and Magnesium Alkoxides

Mateo Berton^{1*}, Kevin Sheehan², Andrea Adamo², Tyler McQuade^{1*}

¹Department of Chemical and Life Sciences Engineering, Virginia Commonwealth University, Biotech Eight, 737 N. 5th St, Box 980100, Richmond, VA 23219, USA

²Zaiput Flow Technologies, 300 2nd Avenue, Waltham, MA 02451, USA.

<https://www.beilstein-journals.org/xiv/preprints/202040>

A Flow Process Built upon a Batch Foundation—Preparation of a Key Amino Alcohol Intermediate via Multistage Continuous Synthesis

John Jin Lim,^{*,†} Kenneth Arrington,^{*,†} Anna L. Dunn,[†] David C. Leitch,^{†,‡} Ian Andrews,[†] Neil R. Curtis,[§] Mark J. Hughes,[§] Daniel R. Tray,[§] Charles E. Wade,[§] Matthew P. Whiting,[§] Charles Goss,^{||} Yangmu Chloe Liu,[§] Brian M. Roesch[§]

[†]Chemical Development, API Chemistry, GlaxoSmithKline, Upper Providence, Pennsylvania 19426, United States

[‡]Department of Chemistry, University of Victoria, Victoria, BC V8P 5C2, Canada

[§]Chemical Development, API Chemistry, GlaxoSmithKline, Stevenage SG1 2NY, U.K.

^{||}Chemical Development, Product and Process Engineering, GlaxoSmithKline, Upper Providence, Pennsylvania 19426, United States

<https://pubs.acs.org/doi/full/10.1021/acs.oprd.9b00478>

A Continuous Flow Sulfuryl Chloride Based Reaction – Synthesis of a Key Intermediate in a New Route Toward Emtricitabine and Lamivudine

Juliana M. de Souza, Mateo Berton, David R. Snead*, D. Tyler McQuade

Department of Chemical and Life Science Engineering, Virginia Commonwealth University, Richmond, VA, 23284-3068, USA.

<https://pubs.acs.org/doi/10.1021/acs.oprd.0c00146>

Automated radial synthesis of organic molecules

Sourav Chatterjee ¹, Mara Guidi ^{1,2}, Peter H. Seeberger ^{1,2} & Kerry Gilmore ¹

¹Department of Biomolecular Systems, Max-Planck-Institute of Colloids and Interfaces, Potsdam, Germany

²Freie Universität Berlin, Institute of Chemistry and Biochemistry, Berlin, Germany

<https://www.nature.com/articles/s41586-020-2083-5>

An Enzymatic Flow-Based Preparative Route to Vidarabine

Lucia Tamborini¹, Clelia Previtali¹, Francesca Annunziata¹, Teodora Bavaro², Marco Terreni², Enrica Calleri², Francesca Rinaldi², Andrea Pinto³, Giovanna Speranza⁴, Daniela Ubiali^{2*} & Paola Conti¹

¹Department of Pharmaceutical Sciences, University of Milan, via Mangiagalli 25, 20133 Milano, Italy

²Department of Drug Sciences, University of Pavia, viale Taramelli 12, 27100 Pavia, Italy

³Department of Food, Environmental and Nutritional Sciences, University of Milan, via Celoria 2, 20133 Milano, Italy

⁴Department of Chemistry, University of Milan, via Golgi 19, 20133 Milano, Italy

<https://www.mdpi.com/1420-3049/25/5/1223>

Continuous-flow synthesis and application of polymer-supported BODIPY Photosensitisers for the generation of singlet oxygen; process optimised by in-line NMR spectroscopy

Christopher G. Thomson¹, Callum M. S. Jones², Georgina Rosair¹, David Ellis, Jose Marques-Hueso², Ai-Lan Lee¹ & Filipe Vilela¹

¹Institute of Chemical Sciences, School of Engineering and Physical Sciences, Heriot-Watt University, Edinburgh, Scotland, EH14 4AS, UK

²Institute of Sensors, Signals and Systems, School of Engineering & Physical Sciences, Heriot-Watt University, Edinburgh, EH14 4AS, UK

<https://link.springer.com/article/10.1007/s41981-019-00067-4>

Preparation of 5-Hydroxymethylfurfural from High Fructose Corn Syrup Using Organic Weak Acid in Situ as Catalyst

Changqu Lin, Hongli Wu, Junyi Wang, Jinsha Huang, Fei Cao*, Wei Zhuang*, Yanyu Lu, Jiao Chen, Honghua Jia, Pingkai Ouyang
College of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, 30 South Puzhu Road, Nanjing 211816, P. R. China

<https://pubs.acs.org/doi/abs/10.1021/acs.iecr.9b06602>

Amino Alcohol Acrylonitriles as Activators of the Aryl hydrocarbon Receptor Pathway, An Unexpected MTT Phenotypic Screening Outcome

Jennifer Baker¹, Cecilia C Russel¹, Jayne Gilbert², Jennette Sakoff², Adam McCluskey¹

¹The University of Newcastle, Department of Chemistry, University Drive, Callaghan, 2308 Newcastle, AUSTRALIA

²Calvary Mater Hospital, Medical Oncology, Eidith Street, Waratah, 2308 Newcastle, AUSTRALIA

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cmdc.201900643>

Continuous flow aminolysis under high temperature and pressure

Bryan Li, Scott Bader, Steve M. Guinness, Sally Gut Ruggeri, Cheryl M. Hayward, Steve Hoagland, John Lucas, Ruizhi Li, David Limburg, J. Christopher McWilliams, Jeffrey Raggon & John Van Alsten

Worldwide Research and Development, Pfizer Inc., Eastern Point Road, Groton, CT, 06340, USA

Celgene Corporation, 556 Morris Ave, Summit, NJ, USA
 Worldwide Research and Development, Pfizer Inc., Eastern Point Road, Groton, CT, 06340, USA
 Rhodes Technologies, 498 Washington Street, Coventry, RI, USA

<https://link.springer.com/article/10.1007/s41981-019-00049-6>

Continuous Flow Photochemistry for the Preparation of Bioactive Molecules

Mara Di Filippo, Cormac Bracken and Marcus Baumann *

School of Chemistry, University College Dublin, Science Centre South, Belfield, Dublin 4, Ireland

<https://www.mdpi.com/1420-3049/25/2/356>

Development of a Continuous Flow Photoisomerization Reaction Converting Isoxazoles into Diverse Oxazole Products

Cormac Bracken, Marcus Baumann*

School of Chemistry, University College Dublin, Science Centre South, Belfield, Dublin 4, Ireland

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.9b03399>

Continuous-Flow Biocatalytic Process for the Synthesis of the Best Stereoisomers of the Commercial Fragrances Leather Cyclohexanol (4-Isopropylcyclohexanol) and Woody Acetate (4-(Tert-Butyl)Cyclohexyl Acetate)

Francesca Tentori ^{1,†}, Elisabetta Brenna ^{1,2,*}, Michele Crotti ¹, Giuseppe Pedrocchi-Fantoni ², Maria Chiara Ghezzi ¹ and Davide Tessaro ¹

¹ Dipartimento di Chimica, Materiali ed Ingegneria Chimica "Giulio Natta", Politecnico di Milano, Via Mancinelli 7, 20131 Milano, Italy

² Istituto di Scienze e Tecnologie Chimiche – CNR, Via Mancinelli 7, 20131 Milano, Italy

<https://www.mdpi.com/2073-4344/10/1/102>

Visible Light-Mediated (Hetero)aryl Amination Using Ni(II) Salts and Photoredox Catalysis in Flow: A Synthesis of Tetracaine

Boyoung Y. Park, Michael T. Pirnot and Stephen L. Buchwald*

Department of Chemistry, Massachusetts Institute of Technology, Cambridge, Massachusetts 02139, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.9b03107>

In-Line Purification: A Key Component to Facilitate Drug Synthesis and Process Development in Medicinal Chemistry

Nopphon Weeranoppanant, Nopphon Weeranoppanant

Department of Chemical Engineering, Faculty of Engineering, Burapha University, 169 Longhard Bangsaen Road, Muang, Chonburi 02131, Thailand

School of Biomolecular Science and Engineering, Vidyasirimedhi Institute of Science and Technology (VISTEC), Wangchan Valley 555 Moo 1 Payupnai, Wangchan, Rayong 21210 Thailand

<https://pubs.acs.org/doi/abs/10.1021/acsmedchemlett.9b00491>

In-line purification: A key component to facilitate drug synthesis and process development in medicinal chemistry

Nopphon Weeranoppanant^{1,2*}, Andrea Adamo^{3*}

¹ Department of Chemical Engineering, Faculty of Engineering, Burapha University, 169 Longhard Bangsaen Road, Muang, Chonburi 02131, Thailand

² School of Biomolecular Science and Engineering, Vidyasirimedhi Institute of Science and Technology (VISTEC), Wangchan Valley 555 Moo 1 Payupnai, Wangchan, Rayong 21210 Thailand

³ Zaiput Flow Technologies, 300 Second Avenue, Waltham, Massachusetts 02451, United States

<https://pubs.acs.org/doi/abs/10.1021/acsmedchemlett.9b00491>

Use of Immobilized Amine Transaminase from *Vibrio fluvialis* under Flow Conditions for the Synthesis of (S)-1-(5-Fluoropyrimidin-2-yl)-ethanamine

Riccardo Semproli [a], Gianmarco Vaccaro [a,b], Erica E. Ferrandi [c], Marta Vanoni [c], Teodora Bavaro [a], Giorgio Marrubini [a], Francesca Annunziata [b], Paola Conti [b], Giovanna Speranza [d], Daniela Monti * [c], Lucia Tamborini * [b], Daniela Ubiali * [a]

[a] R. Semproli, G. Vaccaro, Dr. G. Marrubini, Dr. T. Bavaro, Prof. D. Ubiali, Department of Drug Sciences, University of Pavia, Viale Taramelli 12, I-27100 Pavia, Ital

[b] G. Vaccaro, F. Annunziata, Prof. P. Conti, Prof. L. Tamborini, Department of Pharmaceutical Sciences, University of Milano, Via Mangiagalli 25, I-20133 Milano, Italy

[c] Dr. E. E. Ferrandi, M. Vanoni, Dr. D. Monti, Istituto di Scienze e Tecnologie Chimiche "Giulio Natta" (SCITEC) – CNR, Via Bianco 9, I-20131 Milano, Italy

[d] Prof. G. Speranza, Department of Chemistry, University of Milano, Via Golgi 19, I-20133 Milano, Italy

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cctc.201902080>

Continuous Flow Enables Metallaphotoredox Catalysis in a Medicinal Chemistry Setting: Accelerated Optimization and Library Execution of a Reductive Coupling between Benzylic Chlorides and Aryl Bromides

Zachary G. Brill,*† Casey B. Ritts, † Umar Faruk Mansoor, Nunzio Sciammetta

Department of Discovery Chemistry, MRL, Merck & Co., Inc., 33 Avenue Louis Pasteur, Boston, MA 02115 USA.

<https://pubs.acs.org/doi/10.1021/acs.orglett.9b04117>

Continuous Flow Synthesis of Methyl Oximino Acetoacetate: Accessing Greener Purification Methods with Inline Liquid-Liquid Extraction and Membrane Separation Technology

René Lebl, Trevor Murray, Andrea Adamo, David Cantillo, C. Oliver Kappe

<https://pubs.acs.org/doi/abs/10.1021/acssuschemeng.9b05954>

Cellulose fast pyrolysis for platform chemicals: assessment of potential targets and suitable reactor technology

Anurag Parihar, Sankar Bhattacharya

Department of Chemical Engineering, Monash University, Clayton, VIC, Australia

<https://onlinelibrary.wiley.com/doi/abs/10.1002/bbb.2066>

Continuous and green microflow synthesis of azobenzene compounds catalyzed by consecutively prepared tetrahedron

CuBr

Hong Qin^{a,1}, Chengkou Liu^{a,1}, Niuniu Lv^a, Wei He^a, Jingjing Meng^a, Zheng Fang^a, Kai Guo^{ab}

^a College of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, No. 30 Puzhu South Road, Nanjing, China

^b State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Tech University, Nanjing, 211816, China

<https://www.sciencedirect.com/science/article/abs/pii/S0143720819321138>

Safe and Scalable Continuous Flow Azidophenylselenylation of Galactal to Prepare Galactosamine Building Blocks

Mónica Guberman, Bartholomäus Pieber, Peter H. Seeberger*

Department of Biomolecular Systems, Max Planck Institute of Colloids and Interfaces, Am Mühlenberg 1, 14476 Potsdam, Germany

Department of Chemistry and Biochemistry, Freie Universität Berlin, Arnimalle 22, 14195 Berlin, Germany

<https://pubs.acs.org/doi/10.1021/acs.oprd.9b00456?goto=supporting-info>

A Practical Method for Continuous Production of sp³-Rich Compounds from (Hetero)Aryl Halides and Redox-Active Esters

Dr. Eiichi Watanabe^a, Dr. Yiding Chen^b, Oliver May^b, Prof. Steven V. Ley^{*b}

^a New Path Molecular Ltd. Building 580, Babraham Research Campus, Cambridge (UK)

^b Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge (UK)

<https://onlinelibrary.wiley.com/doi/abs/10.1002/chem.201905048?af=R>

Metal-Free Visible-Light-Mediated Hydrotrifluoromethylation of Unactivated Alkenes and Alkynes in Continuous Flow

Anne-Laure Barthelemy, Guillaume Dagousset, Emmanuel Magnier

Institut Lavoisier de Versailles, UMR 8180, Université de Versailles-Saint-Quentin, 78035 Versailles Cedex, France

<https://onlinelibrary.wiley.com/doi/abs/10.1002/ejoc.201901252>

Stereospecific Amination of Mesylated Cyclobutanol in Continuous Flow

Matthieu Tissot, Jérôme Jacq, Patrick Pasau

UCB Biopharma SPRL, Avenue de l'industrie, 1420 Braine l'Alleud, Belgium

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.9b00381>

Stereospecific Amination of Mesylated Cyclobutanol in Continuous Flow

Matthieu Tissot, Jérôme Jacq, Patrick Pasau

UCB Biopharma SPRL, Avenue de l'industrie, 1420 Braine l'Alleud, Belgium

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.9b00381>

A new formulation for symbolic regression to identify physico-chemical laws from experimental data

Pascal Neumann^{ab}, Liwei Cao^{bc}, Danilo Russo^b, Vassilios S. Vassiliadis^b, Alexei A. Lapkin^{bc}

^a Aachener Verfahrenstechnik – Process Systems Engineering, RWTH Aachen University, Aachen, Germany

^b Department of Chemical Engineering and Biotechnology, University of Cambridge, Cambridge CB3 0AS, UK

^c Cambridge Centre for Advanced Research and Education in Singapore, CARES Ltd., 1 CREATE Way, CREATE Tower #05-05,

138602 Singapore, Singapore

<https://www.sciencedirect.com/science/article/pii/S1385894719328256>

Real-Time Monitoring of Solid-Phase Peptide Synthesis Using a Variable Bed Flow Reactor

Eric T. Sletten^a, Manuel Nuno^b, Duncan Guthrie^b Peter Seeberger^{a,c}

^aDepartment of Biomolecular Systems, Max Planck Institute of Colloids and Interfaces, Am Mühlenberg 1, 14476 Potsdam, Germany

^bVapourtec Ltd, Park Farm Business Centre, Fornham St Genevieve, Bury St Edmunds, Suffolk IP28 6TS, U.K

^cDepartment of Chemistry and Biochemistry, Freie Universität Berlin, Arnimalle 22, 14195, Berlin, Germany

<https://pubs.rsc.org/en/Content/ArticleLanding/2019/CC/C9CC08421E#!divAbstract>

Electroorganic Synthesis under Flow Conditions

Mohamed Elsherbini, Thomas Wirth

School of Chemistry, Cardiff University, Main Building, Park Place, Cardiff CF10 3AT, United Kingdom

<https://pubs.acs.org/doi/abs/10.1021/acs.accounts.9b00497>

Lilly Research Award Program (LRAP): A Successful Academia–Industry Partnership Model in the Context of Flow Chemistry for Drug Discovery

Mateos, Carlos

<https://www.ingentaconnect.com/contentone/scs/chimia/2019/00000073/00000010/art00003>

In situ non-invasive Raman spectroscopic characterisation of succinic acid polymorphism during segmented flow crystallisation

Anuradha R. Pallipurath^a, Pierre-Baptiste Flandrin^a, Lois E. Wayment^{a,b,c}, Chick C. Wilson^{a,b}, Karen Robertson^a

^aDepartment of Chemistry, University of Bath, Claverton Down, BA2 7AY, UK

^bCMAC Future Manufacturing Hub, University of Bath, Claverton Down, Bath BA2 7AY, UK

^cDiamond Light Source, Harwell Campus, Didcot, Oxfordshire OX11 0DE, UK

<https://pubs.rsc.org/en/content/articlelanding/2019/me/c9me00103d#!divAbstract>

Microfluidic synthesis of fatty acid esters: Integration of dynamic combinatorial chemistry and scale effect

Wei He^{a1}, Yuan Gao^{a1}, Guiqin Zhu^a, Hao Wu^a, Zheng Fang^a, Kai Guo^{ab}

^aCollege of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, Nanjing 211816, PR China

^bState Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Tech University, Nanjing 210009, PR China

<https://www.sciencedirect.com/science/article/pii/S1385894719321242>

Continuous Flow Aminolysis of RAFT Polymers Using Multistep Processing and Inline Analysis

Tiago Vieira^{1*}, Andrew C. Christian H. Hornung^{*}, Karin von Känel, Ivan Martinez-Botella, Maria Espiritu, Xuan Nguyen, Almar Postma, Simon Saubern, John Chiefari & San H. Thang

CSIRO Manufacturing Flagship, Bag 33, Clayton South, Victoria 3169, Australia

<https://pubs.acs.org/doi/10.1021/ma501628f>

Development of a continuous flow synthesis of propranolol: tackling a competitive side reaction

Sonia De Angelis^{1,2}, Paolo Celestini³, Rosa Purgatorio¹, Leonardo Degennaro^{1,2}, Gabriele Rebuzzini³, Renzo Luisi^{1,2}, Claudia Carlucci^{1,2}

¹Department of Pharmacy - Drug Sciences, University of Bari "A. Moro" Via E. Orabona 4, Bari, Italy

²Flow Chemistry and Microreactor Technology FLAME-Lab, Bari, Italy

³COSMA S.p.A, Ciserano Italy

<https://link.springer.com/article/10.1007/s41981-019-00047-8>

Photochemical flow synthesis of 3-hydroxyazetidines

Michele Ruggeri¹, Amanda Worthy Dombrowski², Stevan W. Djuric², Ian Richard Baxendale¹

¹University of Durham, Department of Chemistry, South Road, DH1 3LE Durham, UNITED KINGDOM

²AbbVie, Inc., 1 North Waukegan Road, North Chicago, IL 60064 Chicago, UNITED STATES

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cptc.201900188>

Flow nanoprecipitation of size-controlled D-leucine nanoparticles for spray-drying formulations

Bruno Cerra, Gabriele Mosca, Maurizio Ricci, Aurélie Schoubben and Antimo Gioiello

<https://pubs.rsc.org/en/content/articlelanding/2019/re/c9re00242a/unauth#!divAbstract>

Visible-Light-Mediated Cross-Couplings and C–H Activation via Dual Photoredox/Transition-Metal Catalysis in Continuous-Flow Processes

Soo Dong Kim, Jonghyun Lee, Nam-Jung Kim, Boyoung Park

Kyung Hee University, Department of Pharmacy, Kyungheedaero 26, 02447 Seoul, Republic of Korea

<https://onlinelibrary.wiley.com/doi/pdf/10.1002/ajoc.201900354>

A flow platform for degradation-free CuAAC bioconjugation

Marine Z. C. Hatit¹, Linus F. Reichenbach¹, John M. Tobin², Filipe Vilela², Glenn A. Burley¹, Allan J. B. Watson³

¹Department of Pure and Applied Chemistry, University of Strathclyde, 295 Cathedral Street, Glasgow G1 1XL, UK

²Chemical Sciences, Heriot-Watt University, Edinburgh EH14 4AS, UK

³School of Chemistry, University of St Andrews, North Haugh, St Andrews, UK

<https://www.nature.com/articles/s41467-018-06551-0>

Batch Versus Flow Lithiation-Substitution of 1,3,4-Oxadiazoles: Exploitation of Unstable Intermediates Using Flow Chemistry

Jeff Y. F. Wong, John M. Tobin, Filipe Vilela and Graeme Barker*

Institute of Chemical Sciences, Heriot-Watt University, Edinburgh EH11 4AS, Scotland, UK.

<https://onlinelibrary.wiley.com/doi/abs/10.1002/chem.201902917>

A Photoredox Coupling Reaction of Benzylboronic Esters and Carbonyl Compounds in Batch and Flow

Yiding Chen†, Oliver May†, David C. Blakemore‡ and Steven V. Ley†*

† Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, U.K.

‡ Medicine Design, Pfizer Inc., Eastern Point Road, Groton, Connecticut 06340, United States

<https://pubs.acs.org/doi/full/10.1021/acs.orglett.9b02307>

Heumann Indole Flow Chemistry Process

Cynthia Crifar, Fenja Leena Dücker, Sacha Nguyen Thanh, Vanessa Kairouz, William D. Lubell

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.9b01516>

Integrated plug flow synthesis and crystallisation of pyrazinamide

C. Daniel Scott,^a Ricardo Labes,^b Martin Depardieu,^c Claudio Battilocchio,^b Matthew G. Davidson,^a Steven V. Ley,^b Chick C. Wilson^{ad} and Karen Robertson^{*c}

^a Centre for Sustainable Chemical Technologies, Department of Chemistry, University of Bath, UK

^b Department of Chemistry, University of Cambridge, UK

^c Department of Chemistry, University of Bath, UK

^d EPSRC Future Continuous Manufacturing and Advanced Crystallisation Research Hub, University of Bath, UK

<https://pubs.rsc.org/en/content/articlelanding/2018/re/c8re00087e#!divAbstract>

Conjugated porous polymers for photocatalytic applications

Y. L. Wong^a, J. M. Tobin^b, Z. Xu^a, F. Vilela^{*b}

^a Department of Biology and Chemistry, City University of Hong Kong, 83 Tat Chee Avenue, Kowloon, Hong Kong

^b School of Engineering and Physical Sciences, Heriot Watt University, Edinburgh, UK

<https://pubs.rsc.org/en/content/articlelanding/2016/ta/c6ta07697a#!divAbstract>

In-Flow Flash Nanoprecipitation of Size-Controlled D-Leucine Nanoparticles for Spray-Drying Formulations

Bruno Cerra, Gabriele Mosca, Maurizio Ricci, Aurélie Schoubben, and Antimo Gioiello

Department of Pharmaceutical Sciences, University of Perugia, Via del Liceo 1, I-06122 Perugia, Italy

https://chemrxiv.org/articles/In-Flow_Flash_Nanoprecipitation_of_Size-Controlled_D-Leucine_Nanoparticles_for_Spray-Drying_Formulations/8074508

The Role of Single-Atom Catalysis in Potentially Disruptive Technologies

Mario Pagliaro

Istituto per lo Studio dei Materiali Nanostutturati, CNR, Palermo, Italy

<https://www.sciencedirect.com/science/article/pii/B9780128190883000028>

A Simple and Efficient Flow Preparation of Pyocyanin a Virulence Factor of Pseudomonas Aeruginosa

Frederik B. Mortzfeld^{a,b}, Jörg Pietruska^b, and Ian Baxendale^{*a}

^aDepartment of Chemistry, University of Durham, South Road, Durham, Durham, DH1 3LE, UK.

^bInstitut für Bioorganische Chemie, Heinrich-Heine-Universität Düsseldorf im Forschungszentrum Jülich, 52425, Jülich, Deutschland.

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Electrophilic Bromination in Flow: A safe and Sustainable Alternative to the Use of Molecular Bromine in Batch

Reinout Van Kerrebroeck, Pieter Naert, Thomas S. A. Heugebaert, Matthias D'hooghe, and Christian V. Stevens*

SynBioC research group, Department of Green Chemistry and Technology, Ghent University, Coupure Links 653, 9000 Ghent, Belgium.

<https://www.mdpi.com/1420-3049/24/11/2116/html>

Microfluidic process intensification for synthesis and formulation in the pharmaceutical industry

Aliaa I. Shallan^{a,b,*}, Craig Priest^{a,c}

^aFuture industries institute, University of South Australia, Mawson Lakes, SA, 5095, Australia

^bFaculty of Pharmacy, Helwan University, Cairo, 11795, Egypt

^cSchool of Engineering, University of South Australia, Mawson Lakes, SA, 5095, Australia

<https://www.sciencedirect.com/science/article/pii/S0255270118315927>

Continuous flow chemo-enzymatic Baeyer-Villiger oxidation with superactive and extra-extra stable enzyme/carbon nanotube catalyst: an efficient upgrade from batch to flow

Anna Szelwicka^a, Przemysław Zawadzki^b, Magdalena Sitko^a, Sławomir Boncel^c, Wojciech Czardybon^b, Anna Chrobok^{*a}

^aDepartment of Chemical Organic Technology and Petrochemistry, Silesian University of Technology, Krzywoustego 4, 44-100 Gliwice, Poland

^bSelvita S.A., Bobrzynskiego 14, 30-348 Cracow, Poland

^cDepartment of Organic Chemistry, Bioorganic Chemistry, and Biotechnology, Silesian University of Technology, Krzywoustego 4, 44-100 Gliwice, Poland

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Synthetic route design of AZD4635, an A_{2A}R antagonist

Mairi M. Littleton^{*,†}, Andrew D. Campbell[†], Adam Clarke[†], Mark Dow[†], Gareth Ensor[†], Matthew C. Evans[†], Adam Herring[†], Bethany A. Jackson[†], Lucinda V. Jackson[†], Staffan Karlsson[†], David J. Klauber[†], Danny H. Legg[§], Kevin W. Leslie[†], Štefan Moravčík[†], Chris D. Parsons[§], Thomas O. Ronson[†], Rebecca E. Meadows[†]

[†]Chemical Development, Pharmaceutical Technology and Development, AstraZeneca, Macclesfield Campus, SK10 2NA, Macclesfield, U.K.

^{*}Early Chemical Development, Pharmaceutical Sciences, IMED Biotech Unit, AstraZeneca, Gothenburg, SE-431 83 Mölndal, Sweden

[§]Early Chemical Development, Pharmaceutical Sciences, IMED Biotech Unit, AstraZeneca, Macclesfield Campus, SK10 2NA, Macclesfield, U.K.

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Continuous flow knitting of a triptycene hypercrosslinked polymer

Cher Hon Lau^{*a}, Tian-dan Lu^b, Shi-Peng Sun^b, Xianfeng Chen^a, Mariolino Carta^c and Daniel M. Dawson^d

^a School of Engineering, The University of Edinburgh, Robert Stevenson Road, Edinburgh EH9 3FB, UK

^b State Key Laboratory of Materials-Oriented Chemical Engineering, College of Chemical Engineering, Nanjing Tech. University, Nanjing 210009, China

^c Department of Chemistry, College of Science, Swansea University, Grove Building, Singleton Park, Swansea SA2 8PP, UK

^d School of Chemistry, EaStCHEM and Centre of Magnetic Resonance, University of St. Andrews, KY16 9ST, UK

<https://pubs.rsc.org/en/content/articlelanding/2019/cc/c9cc03731d#!divAbstract>

Transaminase-catalyzed continuous synthesis of biogenic aldehydes

Martina L. Contente^a and Francesca Paradisi^{*a,b}

^a School of Chemistry, University of Nottingham, University Park, Nottingham, NG7, 2RD, United Kingdom

^b Department of Chemistry and Biochemistry, University of Bern, Freiestrasse 3, 3012 Bern, Switzerland

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cbic.201900356>

A Novel and Efficient Continuous-Flow Route To Prepare Trifluoromethylated N-Fused Heterocycles for Drug Discovery and Pharmaceutical Manufacturing

Lara Amini-Rentsch¹, Ennio Vanoli, Sylvia Richard-Bildstein, Roger Marti, Gianvito Vilé*

Idorsia Pharmaceuticals Ltd., Chemistry Technologies & Lead Discovery, Department of Drug Discovery Chemistry, Hegenheimermattweg 91, CH-4123 Allschwil, Switzerland

University of Applied Sciences Western Switzerland (HES-SO), Haute Ecole d'Ingénierie et d'Architecture de Fribourg, Institute of Chemical Technology, 80 boulevard de Pérolles, CH-1700 Fribourg, Switzerland

<https://pubs.acs.org/doi/10.1021/acs.iecr.9b01906>

Flow Hydrodediazonation of Aromatic Heterocycles

Liesa Röder¹, Alexander J. Nicholls² and Ian R. Baxendale^{2,*}

¹Department of Biology, Chemistry, and Pharmacy, Freie Universität Berlin, 14195 Berlin, Germany

²Department of Chemistry, University of Durham, South Road, Durham, DH1 3LE, UK

<https://www.mdpi.com/1420-3049/24/10/1996>

Continuous-Flow Electrochemical Generator of Hypervalent Iodine Reagents: Synthetic Applications

Dr Mohamed Elsherbini, Bethan Winterson, Haifa Alharbi, Ana A. Folguez-Amador, Clina Gnot, and Thomas Wirth*

School of Chemistry, Cardiff University, Main Building, Park Place, Cardiff, CF10 3AT UK

<https://onlinelibrary.wiley.com/doi/full/10.1002/anie.201904379>

Definitive screening designs for multistep kinetic models in flow

Christopher A. Hone^a, Alistair Boyd^b, Anne O'Kearney-McMullan^b, Richard A. Bourne^{a*}, and Frans L. Muller^{a*}

^a Institute of Process Research and Development (iPRD), School of Chemistry and School of Chemical and Process Engineering, University of Leeds, LS2 9JT, UK.

^b Global Development, AstraZeneca, Macclesfield, Cheshire, UK, SK10 2NA, UK.

<https://pubs.rsc.org/en/content/articlelanding/2019/re/c9re00180h/unauth#!divAbstract>

Visible light-promoted Fe-catalyzed Csp²-Csp³ Kumada cross-coupling in flow

Xiao-Jing Wei, Irini Abdiaj, Carlo Sambaglio, Chenfei Li, Eli Zysman-Colman, Jesus Alcazar, Timothy Noel

Department of Chemical Engineering and Chemistry, Micro Flow Chemistry and Synthetic Methodology, Eindhoven University of Technology, Den Dolech 2, 5612 AZ, Eindhoven, The Netherlands

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Experimental Methods in Chemical Engineering: Micro-Reactors

Arturo Macchi^a, Patrick Plouffe^a, Gregory S. Patience^b, Dominique M. Roberge^c

^a Centre for Catalysis Research and Innovation, Department of Chemical and Biological Engineering, University of Ottawa, Ottawa, ON, K1N 6N5 Canada

^b Department of Chemical Engineering - Ecole Polytechnique de Montreal, QC, H3C 3A7 Canada

^c Chemical Manufacturing Technologies, Lonza AG, CH-, 3930 Visp, Switzerland

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cjce.23525>

Continuous Flow Synthesis of Highly Substituted Tetrahydrofurans

Patrick Hoffmeyer, Christoph Schneider

Institute of Organic Chemistry, University of Leipzig, Johannisallee 29, D, -04103 Leipzig Germany

<https://onlinelibrary.wiley.com/doi/abs/10.1002/ejoc.201900421>

Peroxidation of 2-oxindole and barbituric acid derivatives under batch and continuous flow using an eco-friendly ethyl acetate solvent

Moreshwar B. Chaudhari,^a Nirmala Mohanta,^a Akanksha M. Pandey,^a Madhusoodhanan Vandana,^b Krishanpal Karmodiya^b and Boopathy Gnanaprakasam^{*a}

^aDepartment of Chemistry, Indian Institute of Science Education and Research (IISER) Pune, Dr. Homi Bhabha Road, Pune 411008, India

^bDepartment of Biology, Indian Institute of Science Education and Research (IISER) Pune, Dr. Homi Bhabha Road, Pune 411008, India

<https://pubs.rsc.org/en/content/articlelanding/2019/re/c9re00068b/unauth#!divAbstract>

Rapid and Multigram Synthesis of Vinylogous Esters under Continuous Flow: An Access to Transesterification and Reverse Reaction of Vinylogous Esters

Nirmala Mohanta, Moreshwar B. Chaudhari, Naveen Kumar Digrawal, Boopathy Gnanaprakasam*

Department of Chemistry, Indian Institute of Science Education and Research, Pune 411008, India

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Continuous manufacturing – the Green Chemistry promise?

Luke Rogers and Klavs F. Jensen

Department of Chemical Engineering, MIT, 77 Massachusetts Avenue, Cambridge, MA 02139-4307, USA

<https://pubs.rsc.org/en/content/articlepdf/2019/gc/c9gc00773c>

Practical and regioselective amination of arenes using alkyl amines

Alessandro Ruffoni¹, Fabio Juliá¹, Thomas D. Svejstrup¹, Alastair J. McMillan¹, James J. Douglas² & Daniele Leonori¹

¹ School of Chemistry, University of Manchester, Oxford Road, Manchester M13 9PL, UK.

² Early Chemical Development, Pharmaceutical Sciences, IMED Biotech Unit, AstraZeneca, Macclesfield SK10 2NA, UK

<https://www.nature.com/articles/s41557-019-0254-5#Sec216>

The Influence of Residence Time Distribution on Continuous-Flow Polymerization

Marcus H. Reis, Travis P. Varner, Frank A. Leibfarth*

Department of Chemistry, The University of North Carolina at Chapel Hill, Chapel Hill, NC 27599, USA

https://chemrxiv.org/articles/The_Influence_of_Residence_Time_Distribution_on_Continuous_Flow_Polymerization/772616

6

Additive manufacturing of photoactive polymers for visible light harvesting

Adilet Zhakeyev^{ac}, John Tobin^a, Huizhi Wang^b, Filipe Vilela^a, Jin Xuan^{ac}

^a School of Engineering and Physical Sciences, Heriot-Watt University, Edinburgh, EH14 4AS, UK

^b Department of Mechanical Engineering, Imperial College London, Exhibition Road, South Kensington Campus, London, SW7 2AZ, UK

^c Department of Chemical Engineering, Loughborough University, Loughborough, UK

<https://www.sciencedirect.com/science/article/pii/S1876610219306034>

Modeling and Design of a Flow-Microreactor-Based Process for Synthesizing Ionic Liquids

Yuichi Nakahara^{*†‡}, Bert Metten[‡], Osamu Tonomura[§], Aiichiro Nagaki^{||}, Shinji Hasebe[§], and Jun-ichi Yoshida[‡]

[†] New Frontiers Research Group, Frontier Research Laboratories, Institute For Innovation, Ajinomoto Co., Inc., 1-1 Suzuki-cho, Kawasaki-ku, Kawasaki, Kanagawa 210-8681, Japan

[‡] Ajinomoto Bio Pharma Services, Coopallaan 91, B-9230 Wetteren, Belgium

[§] Department of Chemical Engineering, Graduate School of Engineering, Kyoto University, Nishikyo-ku, Kyoto 615-8510, Japan

^{||} Department of Synthetic Chemistry and Biological Chemistry, Graduate School of Engineering, Kyoto University, Nishikyo-ku, Kyoto 615-8510, Japan

[‡] Micro Chemical Production Study Consortium in Kyoto University, Kyoto University, Nishikyo-ku, Kyoto 615-8510, Japan

[#] National Institute of Technology, Suzuka College, Shiroko-cho, Suzuka, Mie 510-0294, Japan

<https://pubs.acs.org/doi/full/10.1021/acs.oprd.8b00436>

Synthesis of a Renewable Macrocyclic Musk: Evaluation of Batch, Microwave, and Continuous Flow Strategies

Émilie Morin[§], Johann Sosoe[§], Michaël Raymond[§], Benjamin Amorelli^{†*}, Richard M. Boden[†], and Shawn K. Collins^{*§}

[§] Department of Chemistry and Centre for Green Chemistry and Catalysis, Université de Montréal, CP 6128 Station Downtown, Montréal, Québec, Canada H3C 3J7

[†] Research & Development, International Flavors & Fragrances Inc., 1515 State Route 36, Union Beach, New Jersey, 07735, United States

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Bioprocess Intensification Using Flow Reactors: Stereoselective Oxidation of Achiral 1,3-diols with Immobilized Acetobacter Aceti

Valerio De Vitis¹, Federica Dall'Oglio², Francesca Tentori³, Martina Letizia Contente⁴, Diego Romano¹, Elisabetta Brenna³, Lucia Tamborini^{2*} and Francesco Molinari^{1*}

¹ Department of Food, Environmental and Nutritional Sciences (DeFENS), Università degli Studi di Milano, Via Celoria 2, 20133 Milan, Italy

² Department of Pharmaceutical Sciences (DISFARM), Università degli Studi di Milano, Via Mangiagalli 25, 20133 Milan, Italy

³ Dipartimento di Chimica, Materiali ed Ingegneria Chimica "Giulio Natta" Politecnico di Milano, Via Mancinelli 7, I-20131 Milan, Italy

⁴ School of Chemistry, University of Nottingham, University Park, Nottingham, NG7 2RD, UK

<https://www.mdpi.com/2073-4344/9/3/208/htm>

Reversible chemoselective transesterification of vinylogous esters using Fe-catalyst under additive free conditions

Nenavath Parvathalu, Sandip G. Agalave, Nirmala Mohanta and Boopathy Gnanaprakasam*

Department of Chemistry, Indian Institute of Science Education and Research, Pune-411008, India

<https://pubs.rsc.org/en/content/articlelanding/2019/ob/c9ob00307j/unauth#!divAbstract>

Investigation of a Weak Temperature–Rate Relationship in the Carbamoylation of a Barbituric Acid Pharmaceutical Intermediate

Alexander G. O'Brien^{*†}, Yangmu Chloe Liu^{*†}, Mark J. Hughes[‡], John Jin Lim[†], Neil S. Hodnett[‡], and Nicholas Falco[†]

[†] GlaxoSmithKline, 1250 South Collegeville Road, Collegeville, Pennsylvania 19426, United States

[‡] GlaxoSmithKline, Medicines Research Centre, Gunnels Wood Road, Stevenage, Hertfordshire SG1 2NY, United Kingdom

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.9b00411>

Rapid and Multigram Synthesis of Vinylogous Esters under Continuous Flow: An Access to Transesterification and Reverse Reaction of Vinylogous Esters

Nirmala Mohanta, Moreshwar B. Chaudhari, Naveen Kumar Digrawal, and Boopathy Gnanaprakasam^{*}

Department of Chemistry, Indian Institute of Science Education and Research, Pune 411008, India

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Protection-Group-Free Synthesis of Sequence-Defined Macromolecules via Precision λ -Orthogonal Photochemistry

Waldemar Konrad, Christian Fengler, Sarrah Putwa, and Christopher Barner-Kowollik^{*}

Macromolecular Architectures, Institut für Technische Chemie und Polymerchemie, Karlsruhe Institute of Technology (KIT), Engesserstr. 18, 76131 Karlsruhe, Germany

School of Chemistry, Physics and Mechanical Engineering, Queensland University of Technology (QUT), 2 George Street, QLD, 4000 Brisbane, Australia

<https://onlinelibrary.wiley.com/doi/abs/10.1002/anie.201901933>

Decarboxylative Intramolecular Arene Alkylation Using *N*-(Acyloxy)phthalimides, an Organic Photocatalyst, and Visible Light

Trevor C. Sherwood^{*†}, Hai-Yun Xiao^{*†}, Roshan G. Bhaskar[†], Eric M. Simmons[‡], Serge Zaretsky[†], Martin P. Rauch[§], Robert R. Knowles[§], and T. G. Murali Dhar[†]

[†] Research and Development, Bristol-Myers Squibb Company, P.O. Box 4000, Princeton, New Jersey 08543-4000, United States

[‡] Chemical and Synthetic Development, Bristol-Myers Squibb, 1 Squibb Drive, New Brunswick, New Jersey 08903, United States

[§] Department of Chemistry, Princeton University, Princeton, New Jersey 08544, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.9b00432>

Flow Electrochemical Cyclizations via Amidyl Radicals: Easy Access to Cyclic Ureas

Nisar Ahmed^{a,b*}, Aggeliki Vgenopoulou^a

^a School of Chemistry, Cardiff University, Park Place, Cardiff, CF10 3AT, UK

^b School of Chemistry, University of Bristol, Bristol, BS8 1TS, UK

<https://www.thieme-connect.com/products/ejournals/html/10.1055/s-0037-1611772>

Efficient Flow Electrochemical Alkoxylation of Pyrrolidine-1-Carbaldehyde

Nasser Amri^a, Ryan A. Skilton^b, Duncan Guthrie^b, Thomas Wirth^{*a}

^a School of Chemistry, Cardiff University, Park Place, Cardiff, CF10 3AT, UK

^b Vapourtec Ltd., 21 Park Farm Business Centre, Bury St Edmunds, IP28 6TS, UK

<https://www.thieme-connect.com/products/ejournals/pdf/10.1055/s-0037-1611774.pdf>

Overcoming Water Insolubility in Flow: Enantioselective Hydrolysis of Naproxen Ester

David Roura Padrosa¹, Valerio De Vitis², Martina Letizia Contente^{1,*}, Francesco Molinari² and Francesca Paradisi^{1,*}

¹ School of Chemistry, University of Nottingham, University Park, Nottingham NG7 2RD, UK;

² Department of Food, Environmental and Nutritional Sciences (DeFENS), Università degli studi di Milano, Via Mongiagalli 25, 20133 Milan, Italy;

http://scholar.google.co.uk/scholar_url?url=https://www.mdpi.com/20734344/9/3/232/pdf&hl=en&sa=X&d=4927449594359372866&scisig=AAGBfm1jTkGZDwbCoVlolsHeAX8_NVEueQ&nossl=1&oi=scholar&lr

A solid-supported arylboronic acid catalyst for direct amidation

Yihao Du,^a Thomas Barber,^a Sol Ee Lim,^a Henry S. Rzepa,^b Ian R. Baxendale^{*a} and Andrew Whiting^{*a}

^a Centre for Sustainable Chemical Processes, Department of Chemistry, Durham University, Science Laboratories, South Road, Durham, UK

^b Department of Chemistry, Imperial College, South Kensington Campus, London, UK

<https://pubs.rsc.org/en/content/articlelanding/2019/cc/c8cc09913h/unauth#!divAbstract>

Visible Light-Promoted Beckmann Rearrangements: Separating Sequential Photochemical and Thermal Phenomena in a Continuous Flow Reactor

Yuesu Chen, David Cantillo, C. Oliver Kappe

Karl-Franzens-Universität Graz, Institute of Chemistry, 8010 Graz, AUSTRIA

<https://onlinelibrary.wiley.com/doi/abs/10.1002/ejoc.201900231>

A Consolidated and Continuous Synthesis of Ciprofloxacin from a Vinylogous Cyclopropyl Amide

N. Perrer Tosso, Bimbisar K. Desai, Eliseu De Oliveira, Juekun Wen, John Tomlin, and B. Frank Gupton*

Department of Chemistry and Department of Chemical and Life Science Engineering, Virginia Commonwealth University, 601 West Main Street, Richmond, Virginia 23220, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.8b03222>

Emerging Trends in Flow Chemistry and Applications to the Pharmaceutical Industry

Andrew R Bogdan and Amanda W Dombrowski

Discovery Chemistry and Technologies, AbbVie, Inc., 1 North Waukegan Road, North Chicago, Illinois 60064, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.jmedchem.8b01760>

Towards a Scalable Synthesis of 2-Oxabicyclo[2.2.0]hex-5-en-3-one Using Flow Photochemistry

Jason D. Williams^{a,b}, Yuma Otake^a, Guilhem Coussanes^c, Iakovos Saridakis^c, Nuno Maulide^c, C. Oliver Kappe^{a,b}

^a Center for Continuous Flow Synthesis and Processing (CC FLOW), Research Center Pharmaceutical Engineering GmbH (RCPE), Inffeldgasse 13, 8010 Graz, Austria

^b Institute of Chemistry, University of Graz, NAWI Graz, Heinrichstrasse 28, 8010 Graz, Austria

^c Institute of Organic Chemistry, University of Vienna, Währinger Strasse 38, 1090 Vienna, Austria

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cptc.201900017>

Continuous flow processing as a tool for the generation of terpene-derived monomer libraries

Renan Galaverna^a, Lucas P. Fernandes^a, Duncan L. Browne^b and Julio C. Pastre^{*a}

^a Institute of Chemistry, University of Campinas – UNICAMP, Campinas, Brazil

^b School of Chemistry, Cardiff University, Main Building, Park Place, Cardiff CF10 3AT, UK

<https://pubs.rsc.org/en/content/articlelanding/2019/re/c8re00237a#!divAbstract>

Rapid Photochemical Reaction Studies under Continuous-flow Conditions in the Vapourtec UV-150 Reactor-A Technical

Note

Richard Hunter^a, Sam Josland^a, Joseph Moore^b, Duncan Guthrie^b, Mark J. Robertson^a; Michael Oelgemöller^a

^a College of Science and Engineering, James Cook University, Townsville, QLD 4911, Australia

^b Vapourtec Ltd, Park Farm Business Centre, Fornham St Genevieve, Bury St Edmunds, Suffolk, IP28 6TS, UK

<https://www.ingentaconnect.com/contentone/ben/coc/2018/00000022/00000025/art00006>

Enabling synthesis in fragment-based drug discovery by reactivity mapping: photoredox-mediated cross-dehydrogenative heteroarylation of cyclic amines

Rachel Grainger^{*a}, Tom D. Heightman^a, Steven V. Ley^b, Fabio Lima^{b,c}, Christopher N. Johnson^{*a}

^a Astex Pharmaceuticals, 436 Cambridge Science Park, Milton Road, Cambridge, UK

^b Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, UK

^c Novartis Pharma AG, Novartis Campus, 4002 Basel, Switzerland

<https://pubs.rsc.org/en/Content/ArticleLanding/2019/SC/C8SC04789H#!divAbstract>

Enhanced mixing of biphasic liquid-liquid systems for the synthesis of *gem*-dihalocyclopropanes using packed bed reactors

T von Keutz^{1,2}, D Cantillo^{1,2}, CO Kappe^{1,2}

¹ Center for Continuous Flow Synthesis and Processing (CCFLOW) Research Center Pharmaceutical Engineering GmbH (RCPE) Graz, Austria

² Institute of Chemistry, NAWI Graz, University of Graz, Graz, Austria

<https://link.springer.com/article/10.1007/s41981-018-0026-1>

Deprotection of N-Boc Groups Under Continuous Flow High Temperature Conditions

Bryan Li, Ruizhi Li, Peter Dorff, James Christopher McWilliams, Robert M Guinn, Steven M. Guinness, Lu Han, Ke Wang, and Shu Yu

Medicinal Science, Worldwide Research and Development, Pfizer Inc., Eastern Point Road, Groton, Connecticut 06340, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.8b02909>

A Laser Driven Flow Chemistry Platform for Scaling Photochemical Reactions with Visible Light

Kaid C. Harper, Eric G. Moschetta, Shailendra V. Bordawekar, Steven J. Wittenberger

Process Research and Development, AbbVie Inc., 1 North Waukegan Road, North Chicago, Illinois 60064, United States

<https://pubs.acs.org/doi/10.1021/acscentsci.8b00728>

De novo design of organic photocatalysts: bithiophene derivatives for the visible-light induced C-H functionalization of heteroarenes

Cecilia Bottecchia ¹, Raul Martin ², Irini Abdiaj ³, Ettore Crovini ⁴, Jesus Alcazar ³, Jesus Jorduna, Maria Blesa, Jose Carrillo ², Pilar Prieto, Timothy Noel ¹

¹ TU Eindhoven, Netherlands

² Universidad de Castilla-La Mancha Facultad de Ciencias y Tecnologías Químicas de Ciudad Real, Spain

³ Janssen Research and Development, Spain

⁴ University of Saint Andrews School of Chemistry, United Kingdom

<https://onlinelibrary.wiley.com/doi/abs/10.1002/adsc.201801571>

Integrating reactive distillation with continuous flow processing

Marcus Baumann

School of Chemistry, University College Dublin, Science Centre South, Belfield, Dublin 4, Ireland

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Enabling tools for continuous-flow biphasic liquid-liquid reaction

Nopphon Weeranoppanant ^{*a}

^a Department of Chemical Engineering, Faculty of Engineering, Burapha University, 169 Longhard Bangsaen, Saensook, Muang, Thailand

<https://pubs.rsc.org/en/content/articlelanding/2018/re/c8re00230d/unauth#!divAbstract>

High-Throughput Template-Free Continuous Flow Synthesis of Polyaniline Nanofibers

Rekha Singh ^{†‡}, Karuna Veeramani ^{†‡§}, Rishab Bajpai [†], and Anil Kumar ^{*†‡§}

[†] Department of Chemistry, [‡] IITB-Monash Research Academy, [§] National Centre for Excellence in Technologies for Internal Security (NCETIS), Indian Institute of Technology Bombay, Powai, Mumbai, 400076, India

<https://pubs.acs.org/doi/abs/10.1021/acs.iecr.8b04507>

A Continuous Flow Strategy for the Facile Synthesis and Elaboration of Semi-Saturated Heterobicyclic Fragments

Nicola Luise, Eleanor Wyatt, Gary Tarver, Paul Graham Wyatt

University of Dundee, School of Life Sciences, DD1 5EH Dundee, UNITED KINGDOM

<https://onlinelibrary.wiley.com/doi/abs/10.1002/ejoc.201801684>

Continuous Flow Chlorination of Alkenyl Iodides Promoted by Copper Tubing

Antoine Nitelet ^a, Vanessa Kairouz ^b, Hélène Lebel ^b, André B. Charette ^b, Gwilherm Evano ^a

^a Laboratoire de Chimie Organique, Service de Chimie et Physico, Chimie Organiques, Université libre de Bruxelles (ULB), Avenue F. D. Roosevelt 50, CP160/06, 1050 Brussels, Belgium

^b Centre in Green Chemistry and Catalysis, Faculty of Arts and Sciences, Department of Chemistry, Université de Montréal, P.O. Box 6128, Station Downtown, Montréal, Québec, H3C 3J7, Canada

<https://www.thieme-connect.com/products/ejournals/html/10.1055/s-0037-1610398>

Continuous flow palladium-catalyzed trifluoromethylthiolation of C-H bonds

Alexanne Bouchard ¹, Vanessa Kairouz ¹, Maxime Manneveau ², Heng-Ying Xiong ², Tatiana Besset ²

¹ Department of Chemistry and Continuous Flow Synthesis Laboratory, Université de Montréal, Montréal, Canada

² INSA Rouen, CNRS, COBRA (UMR 6014), Normandie Université, Rouen, France

<https://link.springer.com/article/10.1007/s41981-018-0023-4>

Continuous preparation for rifampicin

Xin Li ¹, Zhuang Liu ¹, Hao Qi ¹, Zheng Fang ¹, Siyu Huang ¹, Shanshan Miao ¹, Kai Guo ^{1,2}

¹ College of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, Nanjing, China

² State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Tech University, Nanjing, China

<https://link.springer.com/article/10.1007/s41981-018-0017-2>

Using Carbon Dioxide as a Building Block in Continuous Flow Synthesis

Hyowon Seo, Long V. Nguyen, Timothy F. Jamison

Department of Chemistry, Massachusetts Institute of Technology, Cambridge, Massachusetts, 02139 USA

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Chemoselective Synthesis of Amines from Ammonium Hydroxide and Hydroxylamine in Continuous Flow

Clément Audubert, Alexanne Bouchard, Gary Mathieu, and Hélène Lebel*

Department of Chemistry and Centre in Green Chemistry and Catalysis (CGCC), Université de Montréal, P.O. Box 6128, Station Downtown, Montréal, QC H3C 3J7, Canada

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Enantiospecific cyclization of methyl N-(tert-butoxycarbonyl)-N-(3-chloropropyl)-D-alaninate to 2-methylproline derivative via 'memory of chirality' in flow

Gianvito Vilé ¹, Gunther Schmidt ², Sylvia Richard-Bildstein ¹, Stefan Abele ²

¹ Drug Discovery Chemistry, Idorsia Pharmaceuticals Ltd., Allschwil, Switzerland

² Chemical Development, Idorsia Pharmaceuticals Ltd., Allschwil, Switzerland

<https://link.springer.com/article/10.1007/s41981-018-0022-5>

Mg-Catalyzed OPPenauer Oxidation—Application to the Flow Synthesis of a Natural Pheromone

Virginie Liautard, Mélodie Birepinte, Camille Bettoli and Mathieu Pucheault *

Institut des Sciences Moléculaires (ISM), UMR 5255 CNRS—Université de Bordeaux, 351 Cours de la Libération, 33405 Talence CEDEX, France

<https://www.mdpi.com/2073-4344/8/11/529>

Dehydration of an Insoluble Urea Byproduct Enables the Condensation of DCC and Malonic Acid in Flow

Alexander G. O'Brien*, Eric M. Ricci, and Michel Journet

GlaxoSmithKline, 709 Swedeland Road, King of Prussia, Pennsylvania 19406, United States

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Self-Sufficient Flow-Biocatalysis by Coimmobilization of Pyridoxal 5'-Phosphate and ω -Transaminases onto Porous Carriers

Ana I. Benítez-Mateos[†], Martina L. Contente[§], Susana Velasco-Lozano[‡], Francesca Paradisi^{*§}, and Fernando López-Gallego^{*‡†}

[†] Heterogeneous Biocatalysis Laboratory, CICbiomaGUNE, Paseo Miramón 182, Edificio empresarial C", 20014 San Sebastián, Spain

[§] School of Chemistry, University of Nottingham, University Park, Nottingham NG7 2RD, U.K.

[‡] Heterogeneous biocatalysis laboratory, Instituto de Síntesis Química y Catálisis Homogénea (ISQCH-CSIC), University of Zaragoza, C/Pedro Cerbuna 12, 50009 Zaragoza, Spain

^{*} ARAID, Aragon I+D foundation, Zaragoza, Spain

<https://pubs.acs.org/doi/10.1021/acssuschemeng.8b02672>

A Convergent Continuous Multistep Process for the Preparation of C4-Oxime-Substituted Thiazoles

Edouard Godineau ^{*†}, Claudio Battilocchio ^{†‡}, Matthias Lehmann [†], Steven V. Ley [‡], Ricardo Labes [‡], Letitia Birnoschi [‡], Srinivas Subramanian [§], C.S Prasanna [§], Amol Gorde [§], Mahesh Kalbagh [§], Vivek Khade [§], Anton Scherrer [†], Anthony C. O'Sullivan [†]

[†] Syngenta Crop Protection, Process Research, Schaffhauserstrasse 101, CH-4332, Switzerland

[‡] Innovative Technology Centre, Department of Chemistry, University of Cambridge, Lensfield Road, CB2 1EW, UK

[§] Syngenta Research and Technology Centre, Santa Monica Works, Corlim, Goa India, 403110

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.8b00095>

Additive Free Fe-Catalyzed Conversion of Nitro to Aldehyde under Continuous Flow Module

Sandip G. Agalave, Moreshwar B. Chaudhari, Girish Singh Bisht and Boopathy Gnanaprakasam*

Department of Chemistry, Indian Institute of Science Education and Research Pune-411008, India

<https://pubs.acs.org/doi/abs/10.1021/acssuschemeng.8b02090>

Recent Advances in Photodecarboxylations Involving Phthalimides

Saira Mumtaz ^A, Mark J. Robertson ^A and Michael Oelgemöller ^{A B}

^A James Cook University, College of Science and Engineering, Townsville, Qld 4811, Australia.

^B Corresponding author. Email: michael.oelgemoeller@jcu.edu.au

<http://www.publish.csiro.au/CH/CH18220>

C–H functionalisation of aldehydes using light generated, non-stabilised diazo compounds in flow[†]

Paul Dingwall^a, Andreas Greb^a, Lorène N. S. Crespin^a, Ricardo Labes^a, Biagia Musio^a, Jian-Siang Poh^a, Patrick Pasau^b, David C. Blakemore^c and Steven V. Ley^{*a}

^a Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, UK.

^b UCB Biopharma SPRL, Chemical Research R5, Chemin du Foriest 1420, Braine-L'Alleud, Belgium

^c Medicine Design, Pfizer Inc., Eastern Point Road, Groton, Connecticut 06340, USA

<https://pubs.rsc.org/en/content/articlehtml/2018/cc/c8cc06202a>

Catalytic Static Mixers for the Continuous Flow Hydrogenation of a Key Intermediate of Linezolid (Zyvox)

James Gardiner^{*}, Xuan Nguyen[†], Charlotte Genet[†], Mike D. Horne[‡], Christian Hornung[†], John Tsanaksidis[†]

[†] CSIRO Manufacturing, Bayview Avenue, VIC 3169, Australia

[‡] CSIRO Mineral Resources, Bayview Avenue, Clayton, VIC 3169, Australia

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.8b00153>

Photoinduced Palladium Negishi Cross-Coupling Through Visible Light Absorption of Palladium-Organozinc complexes

Irini Abdiaj^a, Lena Huck^{a,b}, José Miguel Mateo^b, Antonio de la Hoz^b, M. Victoria Gomez^c, Angel Díaz-Ortiz^b, and Jesús Alcázar^{a*}

^a Lead Discovery, Janssen Research and Development, Janssen-Cilag, S.A., Jarama 75A, 45007 Toledo, Spain

^b Facultad de Ciencias y Tecnologías Químicas, Universidad de Castilla-La Mancha, Av. Camilo José Cela 10, 13071 Ciudad Real, Spain

^c Instituto Regional de Investigación Científica Aplicada, Universidad de Castilla-La Mancha, Av. Camilo José Cela, sn, 13071 Ciudad Real, Spain

<https://onlinelibrary.wiley.com/doi/abs/10.1002/anie.201808654>

Three-component assembly of multiply substituted homoallylic alcohols and amines using a flow chemistry photoreactor

Yiding Chen[†], David Blakemore[‡], Patrick Pasau[§] and Steven V. Ley[†]

[†] Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, U.K.

[‡] Medicine Design, Pfizer Inc., Eastern Point Road, Groton, Connecticut 06340, United States

[§] UCB Biopharma SPRL, Chemical Research R5, Chemin du Foriest, 1420 Braine-L'Alleud, Belgium

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Mild Homologation of Esters via Continuous Flow Chloroacetate Claisen Reactions

Maximilian A. Ganiek, Maria V. Ivanova, Benjamin Martin^{*} and Paul Knochel^{*}

Department of Chemistry, Ludwig-Maximilians-Universität Munich, Butenandtstr. 5 – 13, 81377 Munich, Germany

<https://www.ncbi.nlm.nih.gov/pubmed/30290045>

Regioselective Chlorination of Quinoline Derivatives via Fluorine Mediation in a Microfluidic Reactor

Hao Qi, Xin Li, Zhuang Liu, Shan-Shan Miao, Prof. Zheng Fang, Lin Chen, Zheng Fang, Prof. Kai Guo

College of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, Nanjing, China

State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Tech University, Nanjing, China

<https://onlinelibrary.wiley.com/doi/full/10.1002/slct.201802925>

Continuous flow synthesis of a carbon-based molecular cage macrocycle via a three-fold homocoupling reaction

Melanie Kitchen,^{ab} Kristina Konstas,^a Christopher J. Sumby,^b Milena L. Czyz,^a Peter Valente,^b Matthew R. Hill,^{*ab} Anastasios Polyzos^{*ac} and Christian J. Doonan^{*ab}

^a CSIRO Manufacturing Flagship, Bayview Avenue, Clayton, Australia

^b Centre for Advanced Nanomaterials and the School of Physical Sciences, The University of Adelaide, Adelaide, Australia

<https://pubs.rsc.org/en/content/articlelanding/2015/cc/c5cc05181a#!divAbstract>

Flow-based biocatalysis: Application to peracetylated arabinofuranosyl-1,5-arabinofuranose synthesis

Teodora Bavaro^a, Andrea Pinto^b, Federica Dall'Oglio^c, María J. Hernáiz^d, Carlo F. Morelli^e, Paolo Zambelli^b, Carlo De Micheli^c, Paola Conti^c, Lucia Tamborini^c, Marco Terreni^a

^a Department of Drug Sciences, University of Pavia, Viale Taramelli 12, 27100 Pavia, Italy

^b Department of Food Environmental and Nutritional Science (DeFENS), University of Milan, Via Mangiagalli 25, 20133 Milan, Italy

^c Department of Pharmaceutical Sciences (DISFARM), University of Milan, Via Mangiagalli 25, 20133 Milan, Italy

^d Department of Pharmaceutical and Organic Chemistry, Faculty of Pharmacy, Complutense University of Madrid, Plaza de Ramón y Cajal s/n, 28040 Madrid, Spain

^e Department of Chemistry, University of Milan, Via Golgi 19, 20133 Milan, Italy

<https://www.sciencedirect.com/science/article/pii/S1359511318302484>

Continuous Flow Photochemical Benzylic Bromination of a Key Intermediate in the Synthesis of a 2-Oxazolidinone

Y Chen, O de Frutos, C Mateos, JA Rincon, D Cantillo, C Olivier Kappe

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cptc.201800114>

Native Chemical Ligation–Photodesulfurization in Flow

Timothy S. Chisholm, Daniel Clayton, Luke J. Dowman, Jessica Sayers, Richard J. Payne

School of Chemistry, The University of Sydney, Sydney, NSW 2006, Australia

<https://pubs.acs.org/doi/10.1021/jacs.8b03115>

Continuous flow biocatalysis

Joshua Britton, Sudipta Majumdar, Gregory A. Weiss

Department of Chemistry, Molecular Biology and Biochemistry, University of California, Irvine, USA

<http://pubs.rsc.org/en/content/articlelanding/2018/cs/c7cs00906b/unauth#!divAbstract>

Reductive aminations using a 3D printed supported metal(0) catalyst system

Charlotte Genet¹, Xuan Nguyen¹, Bitu Bayatsarmadi², Mike D. Horne², James Gardiner¹, Christian H. Hornung¹

¹ CSIRO Manufacturing, Clayton, South Australia

² CSIRO Minerals Resources, Clayton, South Australia

<https://link.springer.com/article/10.1007/s41981-018-0013-6>

Flow Synthesis of Coumalic Acid and its Derivatization

Laura K. Smith and Ian R. Baxendale

Department of Chemistry, University of Durham, South Road, Durham, DH1 3LE, UK.

<https://pubs.rsc.org/en/content/articlelanding/2018/re/c8re00116b#!divAbstract>

Combining CH functionalisation and flow photochemical heterocyclic metamorphosis (FP-HM) for the synthesis of benzo [1, 3] oxazepines

Jasraj S. Babra, Andrew T. Russell, Christopher D. Smith, Yuxiong Zhang

Department of Chemistry, University of Reading, Whiteknights, Reading, RG6 6AD, UK

<https://www.sciencedirect.com/science/article/pii/S0040402018306148>

Studies toward the scaling of gas-liquid photocycloadditions

Dr. Emily B. Corcoran, Dr. François Lévesque, Dr. Jonathan P. McMullen, Dr. John R. Naber

Department of Process Research and Development, Merck Sharp & Dohme Corp., Rahway, USA

<https://onlinelibrary.wiley.com/doi/full/10.1002/cptc.201800098>

Photooxygenation in an advanced led-driven flow reactor module: Experimental investigations and modelling

Robbie Radjabalou^{ab}, Jean-François Blanco^a, Odile Dechy-Cabaret^b, Michael Oelgemöller^c, Karine Loubière

^a Laboratoire de Génie Chimique LGC, Université de Toulouse, CNRS, Toulouse, France

^b Laboratoire de Chimie de Coordination LCC, CNRS, Toulouse, France

^c James Cook University, College of Science and Engineering, Townsville, Queensland 4811, Australia

<https://www.sciencedirect.com/science/article/abs/pii/S0255270118304355>

P-121: Successive and scalable synthesis of highly stable Cs₄PbBr₆ perovskite microcrystal by microfluidic system and their application in backlight display

Hung-Chia Wang, Zhen Bao, Ru-Shi Liu

Department of Chemistry, National Taiwan University Taipei, Taiwan

Department of Mechanical Engineering and Graduate Institute of Manufacturing Technology, National Taipei University of Technology Taipei, Taiwan

<https://onlinelibrary.wiley.com/doi/abs/10.1002/sdtp.12305>

Self-sustaining closed-loop multienzyme-mediated conversion of amines into alcohols in continuous reactions

Martina L. Contente, Francesca Paradisi

School of Chemistry, University of Nottingham, Nottingham, United Kingdom

<https://www.nature.com/articles/s41929-018-0082-9>

Dichlorophenylacrylonitriles as AhR Ligands displaying selective breast cancer cytotoxicity in vitro

Jennifer R Selective Oxidation of Sulfides in Flow Chemistry

¹, Jayne Gilbert², Stefan Paula³, Xiao Zhu³, Jennette A Sakoff², Adam McCluskey¹

¹ The University of Newcastle, Chemistry, Newcastle, Australia

² Calvary Mater Hospital, Medical Oncology, Newcastle, Australia

³ Purdue University, Chemistry, West Lafayette, United States

<https://onlinelibrary.wiley.com/doi/abs/10.1002/cmdc.201800256>

Combining C-H functionalisation and flow photochemical heterocyclic metamorphosis (FP-HM) for the synthesis of benzo[1,3]oxazepines

Jasraj S. Babra, Andrew T. Russell, Christopher D. Smith, Yuxiong Zhang

Department of Chemistry, University of Reading, Whiteknights, Reading, RG6 6AD, UK

<https://www.sciencedirect.com/science/article/pii/S0040402018306148>

Multistep Continuous-Flow Processes for the Preparation of Heterocyclic Active Pharmaceutical Ingredients

Romarc Gérardy, Jean-Christophe M. Monbaliu

Center for Integrated Technology and Organic Synthesis, Department of Chemistry, University of Liège, Liège, Belgium

https://link.springer.com/chapter/10.1007/7081_2018_21

Flow Chemistry Approaches Applied to the Synthesis of Saturated Heterocycles

Marcus Baumann, Ian R. Baxendale

Department of Chemistry, University of Durham, Durham, UK

https://link.springer.com/chapter/10.1007/7081_2018_16

An efficient benzoxaborole one-pot synthesis by SiliaCat DPP-Pd heterogeneous catalysis using diboronic acid

Kana kunihiro, Laurence Dumais, Guillaume Lafitte, Emeric Varvier, Loïc Tomas, Craig Harris

Nestlé Skin Health, Galderma R&D, France

Ecole Nationale Supérieure des Ingenieurs en Arts Chimiques et Technologiques, France

<https://onlinelibrary.wiley.com/doi/abs/10.1002/adsc.201800262>

Total Synthesis of Neomarchantin A: Key Bond Constructions Performed Using Continuous Flow Methods

Émilie Morin, Michaël Raymond, Amaury Dubart, and Shawn K. Collins

Department of Chemistry and Centre for Green Chemistry and Catalysis, Université de Montréal, CP 6128 Station Downtown, Montréal, Québec, Canada H3C 3J7

<https://pubs.acs.org/doi/10.1021/acs.orglett.7b01127>

In situ epoxide generation by dimethyldioxirane oxidation and the use of epichlorohydrin in the flow synthesis of a library of β -amino alcohols

Peter J. Cossar, Jennifer R. Baker, Nicholas Cain, Adam McCluskey

Chemistry, The University of Newcastle, University Drive Callaghan, New South Wales 2308, Australia

<http://rsos.royalsocietypublishing.org/content/5/4/171190>

Safe Use of Hazardous Chemicals in Flow

MT Rahman, T Wirth

¹ School of Chemistry and Chemical Engineering, Queen's University Belfast, Belfast, UK

² School of Chemistry, Cardiff University, Cardiff, UK

https://link.springer.com/chapter/10.1007/7081_2018_17

Photochemical Synthesis of Heterocycles: Merging Flow Processing and Metal-Catalyzed Visible Light Photoredox Transformations

T Glasnov

Institute of Chemistry, University of Graz, Graz, Austria

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Flow Chemistry as a Drug Discovery Tool: A Medicinal Chemistry Perspective

¹ Andrew R. Bogdan, ² Michael G. Organ

¹ Discovery Chemistry and Technology, AbbVie Inc., North Chicago, USA

² Department of Chemistry and Biomolecular Sciences, University of Ottawa, Ottawa, Canada

https://link.springer.com/chapter/10.1007/7081_2018_24

Copper mediated, heterogeneous, enantioselective intramolecular Buchner reactions of α -diazoketones using continuous flow processing

DC Crowley[†], D Lynch[†], AR Maguire[‡]

[†] School of Chemistry, Analytical and Biological Chemistry Research Facility, University College Cork, Cork T12 K8AF, Ireland

[‡] School of Chemistry and School of Pharmacy, Analytical and Biological Chemistry Research Facility, Synthesis and Solid State Pharmaceutical Centre, University College Cork, Cork T12 K8AF, Ireland

<https://pubs.acs.org/doi/abs/10.1021/acs.joc.8b00147>

Functionalization of Heteroarenes Under Continuous Flow

Joachim Demaerel, Vidmantas Bieliūnas, Wim M. De Borggraeve

Molecular Design and Synthesis, Department of Chemistry, KU Leuven, Leuven, Belgium

https://link.springer.com/chapter/10.1007/7081_2018_22

Photoredox Iridium–Nickel Dual-Catalyzed Decarboxylative Arylation Cross-Coupling: From Batch to Continuous Flow via Self-Optimizing Segmented Flow Reactor

Hsiao-Wu Hsieh[†], Connor W. Coley[‡], Lorenz M. Baumgartner[‡], Klavs F. Jensen^{*‡}, and Richard I. Robinson^{*†}

[†] Global Discovery Chemistry – Chemical Technology Group, Novartis Institutes for Biomedical Research, 250 Massachusetts Avenue, Cambridge, Massachusetts 02139, United States

[‡] Department of Chemical Engineering, Massachusetts Institute of Technology, 77 Massachusetts Avenue, Cambridge, Massachusetts 02139, United States

<https://pubs.acs.org/doi/abs/10.1021/acs.oprd.8b00018>

A combination of flow and batch mode processes for the efficient preparation of mGlu_{2/3} receptor negative allosteric modulators (NAMs)

Raveendra Panickar Dhanya, Ananda Herath, Douglas J. Sheffler, Nicholas D.P. Cosford

Cancer Metabolism and Signaling Networks Program, NCI-Designated Cancer Center, Sanford Burnham Prebys Medical Discovery Institute, 10901 N. Torrey Pines Rd., La Jolla, CA 92037, USA

<https://www.sciencedirect.com/science/article/pii/S004040201830351X>

On-demand synthesis of organozinc halides under continuous flow conditions

Mateo Berton, Lena Huck, Jesús Alcázar

Lead Discovery, Janssen Research and Development, Janssen-Cilag, S.A., Toledo, Spain

<https://www.nature.com/articles/nprot.2017.141>

Generation of Diversity Sets with High sp³ Fraction Using the Photoredox Coupling of Organotrifluoroborates and Organosilicates with Heteroaryl/Aryl Bromides in Continuous Flow

Kevin D Raynor, Gregory D May, Upul K. Bandarage, and Michael J. Boyd

Vertex Pharmaceuticals Inc., 50 Northern Avenue, Boston, Massachusetts 02210, United States.

<https://www.ncbi.nlm.nih.gov/pubmed/29281285>

Iron-Catalyzed Batch/Continuous Flow C-H Functionalization Module for the Synthesis of Anticancer Peroxides

Moreshwar Bhagwan Chaudhari, Suresh Moorthy, Sohan Patil, Girish Singh Bisht, Haneef Mohamed, Sudipta Basu, and Boopathy Gnanaprakasam

Department of Chemistry, Indian Institute of Science Education and Research, Pune 411008, India

<http://pubs.acs.org/doi/abs/10.1021/acs.joc.7b02854>

Selective N-monomethylation of primary anilines with dimethyl carbonate in continuous flow

Hyowon Seo, Anne-Catherine Bédard, Willie P. Chen, Robert W. Hicklin, Alexander Alabugin, Timothy F. Jamison

Department of Chemistry, Massachusetts Institute of Technology, 77 Massachusetts Ave., Cambridge, MA 02139, USA

<https://www.sciencedirect.com/science/article/pii/S0040402017312346>

Continuous flow multistep synthesis of α -functionalized esters via lithium enolate intermediates

Timo von Keutz^{ab}, Franz J. Strauss^b, David Cantillo^{ab}, C. Oliver Kappe^{ab}

^a Center for Continuous Flow Synthesis and Processing (CC FLOW), Research Center Pharmaceutical Engineering GmbH (RCPE), Inffeldgasse 13, 8010 Graz, Austria

^b Institute of Chemistry, NAWI Graz, University of Graz, Heinrichstrasse 28, 8010 Graz, Austria

<https://www.sciencedirect.com/science/article/pii/S004040201731222X>

A concise flow synthesis of indole-3-carboxylic ester and its derivatisation to an auxin mimic

Marcus Baumann, Ian R. Baxendale and Fabien Deplante

Department of Chemistry, University of Durham, South Road, Durham, Durham, DH1 3LE, UK

<https://www.beilstein-journals.org/bjoc/articles/13/251>

Synthesis, physicochemical properties, and biological activity of bile acids 3-glucuronides: Novel insights into bile acid signalling and detoxification

Serena Mostarda^a, Daniela Passeri^{b,1}, Andrea Carotti^{a,1}, Bruno Cerra^a, Carolina Colliva^b, Tiziana Benicchi^b, Antonio Macchiarulo^a, Roberto Pellicciari^b, Antimo Gioiello^a

^a Department of Pharmaceutical Sciences, University of Perugia, Via del Liceo, 1, 06123 Perugia, Italy

^b TES Pharma, Corso Vannucci, 47, 06121 Perugia, Italy

<https://www.sciencedirect.com/science/article/pii/S0223523417310401>

Conjugated polymers via direct arylation polymerization in continuous flow: minimizing the cost and batch-to-batch variations for high-throughput energy conversion

Nemal S. Gobalasingham¹, Jon E. Carlé², Frederik C. Krebs², Barry C. Thompson¹, Eva Bundgaard², Martin Helgesen^{*,2}

¹ Department of Chemistry and Loker Hydrocarbon Research Institute, University of Southern California, Los Angeles, California, 90089-1661

² DTU Energy, Technical University of Denmark, Roskilde, DK-4000, Denmark

<http://onlinelibrary.wiley.com/doi/10.1002/marc.201700526/full>

Recent advances of microfluidics technologies in the field of medicinal chemistry

László Úrge^{*}, Jesus Alcazar[†], Lena Huck[†], György Dormán[‡]

^{*} DBH Group, Budapest, Hungary

[†] Janssen Research and Development, Toledo, Spain

[‡] Innostudio Inc., Budapest, Hungary

<http://www.sciencedirect.com/science/article/pii/S0065774317300192>

Sustainable flow synthesis of a versatile cyclopentenone building block

Marcus Baumann[†], Ian R. Baxendale^{*,†}, Paolo Filipponi[‡], and Te Hu[†]

[†] Department of Chemistry, University of Durham, South Road, DH1 3LE Durham, U.K.

[‡] Novartis Pharma AG, Fabrikstrasse 14, 4002 Basel, Switzerland

<http://pubs.acs.org/doi/abs/10.1021/acs.oprd.7b00328>

Auto-tandem catalysis: Pd(II)-catalysed dehydrogenation/oxidative Heck of Cyclopentane-1,3-diones

Claire J C Lamb, Bryan G Nderitu, Gemma McMurdo, John MTobin, Filipe Vilela, and Ai-Lan Lee

Institute of Chemical Sciences, Heriot-Watt University, Edinburgh EH14 4AS, United Kingdom

<http://onlinelibrary.wiley.com/doi/10.1002/chem.201704442/pdf>

Exploring effects of intermittent light upon visible light promoted water oxidations

Dominic Walsh^a, Pascaline Patureau^a, Karen Robertson^a, Shaun Reeksting^b, Anneke Lubben^b, Salvador Eslava^c and Mark T. Wellera^a

^a Department of Chemistry, University of Bath, Bath, BA2 7AY, UK.

^b Chemical Characterization and Analysis Facility, University of Bath, Bath, BA2 7AY, UK

^c Department of Chemical Engineering, University of Bath, BA2 7AY, UK

<http://pubs.rsc.org/en/content/articlepdf/2017/se/c7se00304h>

Telescoped continuous flow generation of a library of highly substituted 3-thio-1,2,4-triazoles.

Mariana C. F. C. B. Damião, Renan Souza Galaverna, Alan P Kozikowski, James Eubanks and Julio Cezar Pastre

^a Institute of Chemistry, University of Campinas - UNICAMP, PO Box 6154 - Zip Code 13083-970, Campinas, SP, Brazil

^b StarWise Therapeutics LLC - University Research Park – Zip Code 53719-1235, Madison, Wisconsin, USA

^c Division of Genetics and Development - Krembil Research Institute – Zip Code M5T 2S8, Toronto, Ontario, Canada

<http://pubs.rsc.org/en/content/articlehtml/2017/re/c7re00125h>

Targeting a mirabegron precursor by BH₃-mediated continuous flow reduction process

Sonia De Angelis^a, Claudia Carlucci^a, Modesto de Candia^a, Gabriele Rebuzzini^b, Paolo Celestini^b, Massimiliano Riscuzzi^b, Renzo Luisi^{a,c}, Leonardo Degennaro^a

^a FLAME-Lab – Flow Chemistry and Microreactor Technology Laboratory, Department of Pharmacy – Drug Sciences, University of Bari “A. Moro” Via E. Orabona 4, Bari 70125, Italy

^b COSMA S.p.A, Via Colleoni 15/17, Ciserano, BG 24040, Italy

<http://www.sciencedirect.com/science/article/pii/S0920586117306739>

In situ preparation and consumption of O-Mesitylsulfonylhydroxylamine (MSH) in continuous flow for the amination of pyridines

Cara E. Brocklehurst*, Guido Koch, Stephanie Rothe-Pöllet, Luigi La Vecchia

Synthesis and Technologies, Global Discovery Chemistry, Novartis Institutes for Biomedical Research, Klybeckstrasse 141, 4057 Basel, Switzerland

<https://www.thieme-connect.com/products/ejournals/abstract/10.1055/s-0036-1588799>

Highly efficient oxidation of amines to aldehydes with flow-based biocatalysis

Dr. Martina L. Contente^{1,2}, Federica Dall'Oglio³, Dr. Lucia Tamborini³, Prof. Francesco Molinari⁴, Prof. Francesca Paradisi^{1,2}

¹ School of Chemistry, University of Nottingham, Nottingham, UK

² UCD School of Chemistry, University College Dublin, Dublin, Ireland

³ Department of Pharmaceutical Sciences, DISFARM, University of Milan, Milan, Italy

⁴ Department of Food, Environmental and Nutritional Science, DeFENS, University of Milan, Milan, Italy

<http://onlinelibrary.wiley.com/doi/10.1002/cctc.201701147/full>

Novel polystyrene-immobilized chiral amino alcohols as heterogeneous ligands for the enantioselective Arylation of Aldehydes in Batch and Continuous Flow Regime

José Augusto Forni, Luiz Fernando Toneto Novaes, Renan Galaverna, Julio C. Pastre

Institute of Chemistry, University of Campinas – UNICAMP, PO Box 6154, 13083-970, Campinas, SP, Brazil

<http://www.sciencedirect.com/science/article/pii/S0920586117305771>

An efficient and green pathway for continuous Friedel-Crafts acylation over α -Fe₂O₃ and CaCO₃ nanoparticles prepared in the microreactors

Zheng Fang^{a1}, Wei He^{b1}, TaoTu^b, Niuniu Lv^a, Chuanhong Qiu^a, Xin Li^a, Ning Zhu^a, Li Wan^a, Kai Guo^{ac}

^a College of Biotechnology and Pharmaceutical Engineering, Nanjing Technology University, No. 30 Puzhu South Road, Nanjing, China

^b Department of Chemistry, Fudan University, 220 Handan Road, 200433 Shanghai, China

^c State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Technology University, Nanjing 211816, PR China

<http://www.sciencedirect.com/science/article/pii/S1385894717314845>

A nanoporous graphene analog for superfast heavy metal removal and continuous-flow visible-light photoredox catalysis

Ran Xiao^a, John Michael Tobin^b, Meiqin Zha^a, Yunlong Hou^a, Jun He^c, Filipe Vilela^{a,b} and Zhengtao Xu^{a*}

^a Department of Chemistry, City University of Hong Kong, 83 Tat Chee Avenue, Kowloon, Hong Kong

^b School of Engineering and Physical Sciences, Heriot-Watt University, Edinburgh, UK

^c School of Chemical Engineering and Light Industry, Guangdong University of Technology, Guangzhou 510006, China

<http://pubs.rsc.org/en/content/articlelanding/2017/ta/c7ta05534j#!divAbstract>

A novel micro-flow system under microwave irradiation for continuous synthesis of 1, 4-dihydropyridines in the absence of solvents via Hantzsch reaction

WeiHe^{ab}, ZhengFang^b, KaiZhang^b, TaoTu^a, NiuniuLv^b, ChuanhongQiu^b, KaiGuo^{bc}

Department of Chemistry, Fudan University, No. 220 Handan Road, Shanghai, 200433, PR China

^b College of Biotechnology and Pharmaceutical Engineering, Nanjing Technology University, No. 30 Puzhu South Road, Nanjing, 211816, PR China

^c State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Technology University, No. 30 Puzhu South Road, Nanjing, 211816, PR China

<http://www.sciencedirect.com/science/article/pii/S1385894717314444>

Methanolysis of epoxidized soybean oil in continuous flow conditions

Vincenzo Pantone^a, Amelita Grazia Laurensa^b, Cosimo Annese^c, Francesco Fracassi^b, Caterina Fusco^c, Angelo Nacci^{b, c}, Antonella Russo^a, Lucia D'Accolti^{b, c}

^a Greenswitch s.r.l., Ferrandina MT, Italy

^b Dipartimento di Chimica, Università di Bari Aldo Moro, Via E. Orabona 4, 70126 Bari, Italy

^c ICCOM-CNR, SS Bari, Via E. Orabona 4, 70126 Bari, Italy

<http://www.sciencedirect.com/science/article/pii/S0926669017305125>

Visible-light-induced trifluoromethylation of highly functionalized arenes and heteroarenes in continuous flow

Irini Abdiaj^a, Cecilia Bottecchia^b, Jesus Alcazar^{*a}, Timothy Noël^{*b}

^aJanssen Research & Development, Jarama 75A, 45007 Toledo, Spain

^b Department of Chemical Engineering and Chemistry, Micro Flow Chemistry & Process Technology, Eindhoven University of Technology, Den Dolech 2, 5612 AZ Eindhoven, The Netherlands

<https://www.thieme-connect.com/products/ejournals/html/10.1055/s-0036-1588527>

Continuous preparation and use of dibromoformaldoxime as a reactive intermediate for the synthesis of 3-bromoisoxazolines

Claudio Battilocchio, Francesco Bosica, Sam M. Rowe, Bruna Lacerda Abreu, Edouard Godineau, Matthias Lehmann, and Steven V Ley

<http://pubs.acs.org/doi/abs/10.1021/acs.oprd.7b00229>

Chemoenzymatic synthesis in flow reactors: a rapid and convenient preparation of captopril

Dr. Valerio De Vitis¹, Dr. Federica Dall'Oglio¹, Dr. Andrea Pinto², Prof. Carlo De Micheli², Prof. Francesco Molinari¹, Prof. Paola Conti², Dr. Diego Romano¹, Dr. Lucia Tamborini²

¹ Department of Food Environmental and Nutritional Science, University of Milan, Milan, Italy

² Department of Pharmaceutical Sciences, University of Milan, Milan, Italy

<http://onlinelibrary.wiley.com/doi/10.1002/open.201700082/full>

Preparation of polyfunctional diorgano-magnesium and - zinc reagents using in situ trapping halogen-lithium exchange of highly functionalized (hetero)aryl halides in continuous flow

Marthe Ketels, Maximilian Andreas Ganiek, Niels Weidmann, Paul Knochel

LMU München, Department of Chemistry, München, Germany

<http://onlinelibrary.wiley.com/doi/10.1002/anie.201706609/full>

Flow assisted synthesis: a key fragment of SR 142948A

Matthew Oliver Kitching, Olivia E Dixon, Marcus Baumann, Ian Richard Baxendale

University of Durham, Chemistry, Durham, UK

<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201700904/full>

Singlet oxygen oxidations in homogeneous continuous flow using a gas-liquid membrane reactor

Antonia Kouridaki, Kevin Huvaere

EcoSynth NV, Industrielaan 12, 9800 Deinze, Belgium

<http://pubs.rsc.org/en/content/articlehtml/2017/re/c7re00053g>

A convenient, mild and green synthesis of NH-sulfoximines in flow reactors

Leonardo Degennaro¹, Arianna Tota¹, Sonia De Angelis¹, Michael Andresini¹, Cosimo Cardellicchio², Maria Annunziata Capozzi¹, Giuseppe Romanazzi³, Renzo Luisi¹

¹ University of Bari, Department of Pharmacy - Drug Sciences, Bari, Italy

² CNR ICCOM, Department of Chemistry, Bari, Italy

³ Politecnico di Bari, DICATECh, Bari, Italy

<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201700850/full>

A Continuous flow method for the desulfurization of substituted thioimidazoles applied to the synthesis of new etomidate derivatives

Marcus Baumann, Ian R Baxendale
Durham University, Department of Chemistry, Durham, UK

<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201700833/full>

High throughput photo-oxidations in a packed bed reactor system

Caleb J. Kong, Daniel Fisher, Bimbisar K. Desai, Yuan Yang, Saeed Ahmad, Katherine Belecki, B. Frank Gupton
Department of Chemistry and Department of Chemical and Life Science Engineering, Virginia Commonwealth University, 601 W. Main St. Richmond, VA 23220, USA

<http://www.sciencedirect.com/science/article/pii/S0968089617313627>

Phase separation macrocyclization in a complex pharmaceutical setting: application toward the synthesis of Vaniprevir

Éric Godin, Anne-Catherine Bédard, Michaël Raymond, and Shawn K. Collins*
Département de Chimie, Centre for Green Chemistry and Catalysis, Université de Montréal, CP 6128 Station Downtown, Montréal, Québec, H3C 3J7 Canada

<http://pubs.acs.org/doi/abs/10.1021/acs.joc.7b01308>

Grignard Reagents on a Tab: Direct Magnesium Insertion under Flow Conditions

Lena Huck,†,‡ Antonio de la Hoz,*,‡ Angel Díaz-Ortiz,‡ and Jesus Alcázar*,†
†Janssen Research and Development, Janssen-Cilag, S.A., C/Jarama 75, 45007 Toledo, Spain
‡Facultad de Ciencias Químicas, Universidad de Castilla-La Mancha, 13071 Ciudad Real, Spain

<http://pubs.acs.org/doi/abs/10.1021/acs.orglett.7b01590>

Co-production of HMF and gluconic acid from sucrose by chemo-enzymatic method

Hongli Wu, Ting Huang, Fei Cao, Qiaogen Zou, Ping Wei, Pingkai Ouyang
College of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, 30 South Puzhu Road, Nanjing 211816 PR China

<http://www.sciencedirect.com/science/article/pii/S1385894717310586>

Efficient synthesis of 5-(chloromethyl) furfural (CMF) from high fructose corn syrup (HFCS) using continuous flow processing

T. M. Kohl,^a B. Bizet,^a P. Kevan,^a C. Sellwood,^a J. Tsanaksidis^a and C. H. Hornung^a
^aCSIRO Manufacturing Flagship, Bag 10, Clayton South, Australia

<http://pubs.rsc.org/en/content/articlelanding/2017/re/c7re00039a/unauth#!divAbstract>

Barbier continuous flow preparation and reactions of carbamoyllithiums for nucleophilic amidation

Maximilian Andreas Ganiek, Matthias Richard Becker, Guillaume Berionni, Hendrik Zipse, Paul Knochel
LMU München, Department of Chemistry, München, Germany

<http://onlinelibrary.wiley.com/doi/10.1002/chem.201702593/full>

Polymer-supported photosensitizers for oxidative organic transformations in flow and under visible light irradiation

John M. Tobin†, Timothy J. D. McCabe‡, Andrew W. Prentice†, Sarah Holzer†, Gareth O. Lloyd†, Martin J. Paterson†, Valeria Arrighi†, Peter A. G. Cormack*‡, and Filipe Vilela*†
†School of Engineering and Physical Sciences, Heriot-Watt University, Edinburgh, EH14 4AS Scotland, United Kingdom
‡WestCHEM, Department of Pure and Applied Chemistry, University of Strathclyde, Thomas Graham Building, 295 Cathedral Street, Glasgow, G1 1XL Scotland, United Kingdom

<http://pubs.acs.org/doi/abs/10.1021/acscatal.7b00888>

Direct valorisation of waste cocoa butter triglycerides via catalytic epoxidation, ring-opening and polymerisation

Dorota D Plaza^a, Vinzent Strobel^{b,c}, Parminder Kaur KS Heer^b, Andrew B Sellars^d, Seng-Soi Hoong^d, Andrew J Clark^d, Alexei A Lapkin^b

^aSchool of Engineering, University of Warwick, Coventry, UK

^bDepartment of Chemical Engineering and Biotechnology, University of Cambridge, UK

^cAachener Verfahrenstechnik – Process Systems Engineering, RWTH Aachen University, Aachen, Germany

^dDepartment of Chemistry, University of Warwick, Coventry, UK

<http://onlinelibrary.wiley.com/doi/10.1002/jctb.5292/full>

Hydrogen sulfide chemistry in continuous flow: Efficient synthesis of 2-oxopropanethioamide

David Cantillo^{1,2}, Phillip A. Inglesby³, Alistair Boyd³ and C. Oliver Kappe^{1,2*}

¹Institute of Chemistry, University of Graz, NAWI Graz, Heinrichstrasse 28, 8010 Graz, Austria

²Research Center Pharmaceutical Engineering (RCPE), Inffeldgasse 13, 8010 Graz, Austria

³AstraZeneca, Silk Road Business Park, Macclesfield, SK10 2NA, United Kingdom

<http://akademai.com/doi/abs/10.1556/1846.2017.00006>

Automating multistep flow synthesis: approach and challenges in integrating chemistry, machines and logic

Chinmay A. Shukla^{1,2} and Amol A. Kulkarni^{*1,2}

¹Academy of Scientific and Innovative Research (AcSIR), CSIR-National Chemical Laboratory (NCL) Campus, Pune 411008, India

²Chem. Eng. & Proc. Dev. Div., CSIR-National Chemical Laboratory, Dr. Homi Bhaba Road, Pashan, Pune 411008, India

<https://www.beilstein-journals.org/bjoc/articles/13/97/i/2>

Utilizing on- and off-line monitoring tools to follow a kinetic resolution step during flow synthesis

Kathleen A. Farley, Usa Reilly, Dennis P. Anderson, Brian P. Boscoe, Mark W. Bundesmann, David A. Foley, Manjinder S. Lall, Chao Li, Matthew R. Reese, Jiangli Yan

Medicinal Sciences, Pfizer Worldwide Research and Development, Groton, CT, United States

<http://onlinelibrary.wiley.com/doi/10.1002/mrc.4494/full>

Flow Synthesis of Cyclobutanones via [2+2] Cycloaddition of Keteneiminium Salts and Ethylene Gas

Claudio Battilocchio^a, Grazia Iannucci^a, Shiyi Wang^a, Edouard Godineau^b, Amandine Krieger^b, Alain De Mesmaeker^b and Steven V Ley^{*a}

^aInnovative Technology Centre, Department of Chemistry, University of Cambridge, Lensfield Road, CB2 1EW, UK

^bSyngenta Crop Protection AG, Crop Protection Research, Schaffhauserstrasse 101, CH-4332, Switzerland

<http://pubs.rsc.org/en/content/articlelanding/2017/re/c7re00020k/unauth#!divCitation>

Continuous Flow α -Arylation of N,N-Dialkylhydrazones under Visible-Light Photoredox Catalysis

Juan A. Vega, José Manuel Alonso, Gabriela Méndez, Myriam Ciordia, Francisca Delgado, and Andrés A. Trabanco

Neuroscience Medicinal Chemistry, Janssen Research & Development, Jarama 75A, 45007 Toledo, Spain

<http://pubs.acs.org/doi/ipdf/10.1021/acs.orglett.7b00117>

Utilization of flow chemistry in catalysis: New avenues for the selective synthesis of Bis(indolyl)methanes

Swapna S. Mohapatra^{a, b}, Zoe E. Wilson^a, Sujit Roy^b, Steven V. Ley^a

^aDepartment of Chemistry, University of Cambridge, Lensfield Road, Cambridge, CB2 1EW, UK

^bOrganometallics & Catalysis Laboratory, School of Basic Sciences, Indian Institute of Technology, Bhubaneswar 751013, India

<http://www.sciencedirect.com/science/article/pii/S0040402017301588>

Continuous-flow synthesis of highly functionalized imidazo-oxadiazoles facilitated by microfluidic extraction

Ananda Herath and Nicholas D. P. Cosford^{*}

Cancer Metabolism & Signaling Networks Program, Sanford Burnham Prebys Medical Discovery Institute, 10901 North Torrey Pines Road, La Jolla, California 92037, USA

<http://www.beilstein-journals.org/bjoc/content/pdf/1860-5397-13-26.pdf>

Preparation of Forced Gradient Copolymers Using Tube-in-Tube Continuous Flow Reactors

Simon Saubern, Xuan Nguyen, Van Nguyen, James Gardiner, John Tsanaksidis, John Chiefari

CSIRO Manufacturing, Clayton, VIC, Australia

<http://onlinelibrary.wiley.com/doi/10.1002/mren.201600065/full>

A Continuous Flow Synthesis and Derivatization of 1,2,4-Thiadiazoles

Marcus Baumann, Ian R. Baxendale

Department of Chemistry, University of Durham, South Road, DH1 3LE Durham, United Kingdom.

<http://www.sciencedirect.com/science/article/pii/S0968089617300901>

Self-optimisation and model-based design of experiments for developing a C–H activation flow process

Alexander Echtermeyer^{1,2}, Yehia Amar², Jacek Zakrzewski² and Alexei Lapkin²

¹Aachener Verfahrenstechnik – Process Systems Engineering, RWTH Aachen University, Aachen, Germany

²Department of Chemical Engineering and Biotechnology, University of Cambridge, Cambridge, United Kingdom

<http://www.beilstein-journals.org/bjoc/single/articleFullText.htm?publicId=1860-5397-13-18>

Diels–Alder reactions of myrcene using intensified continuous-flow reactors

Christian H. Hornung, Miguel Á. Álvarez-Diéguez, Thomas M. Kohl and John Tsanaktsidis

CSIRO Manufacturing, Bag 10, Clayton South, Victoria 3169, Australia

<http://www.beilstein-journals.org/bjoc/single/articleFullText.htm?publicId=1860-5397-13-15>**Active Site-Mapping of Xylan-Deconstructing Enzymes with Arabinoxylan Oligosaccharides Produced by Automated Glycan Assembly**

Deborah Senf, Colin Ruprecht, Goswinus de Kruijff, Sebastian Simonetti, Frank Schuhmacher, Peter Seeberger, Fabian Pfrengle

Max-Planck-Institute of Colloids and Interfaces, Biomolecular Systems, Potsdam, Germany

<http://onlinelibrary.wiley.com/doi/10.1002/chem.201605902/full>**Mixed-Linkage Glucan Oligosaccharides Produced by Automated Glycan Assembly Serve as Tools to Determine the Substrate Specificity of Lichenase**

Pietro Dallabernardina, Frank Schuhmacher, Peter H Seeberger, Fabian Pfrengle

Max-Planck-Institute of Colloids and Interfaces, Biomolecular Systems, Potsdam, Germany

<http://onlinelibrary.wiley.com/doi/10.1002/chem.201605479/full>**Improving the throughput of batch photochemical reactions using flow: Dual photoredox and nickel catalysis in flow for C(sp²)—C(sp³) cross-coupling**

Irin Abdiaj, Jesús Alcázar

Janssen Research and Development, Janssen-Cilag, S.A., C/Jarama 75, 45007 Toledo, Spain

<http://www.sciencedirect.com/science/article/pii/S096808961631495X>**Synthesis of Cycloalkyl Substituted 7-Azaindoles via Photoredox Nickel Dual Catalytic Cross-Coupling in Batch and Continuous Flow**

Natalie Palaychuk, Travis J. DeLano, Michael J. Boyd, Jeremy Green, and Upul K. Bandarage

Vertex Pharmaceuticals Incorporated, 50 Northern Avenue, Boston, Massachusetts 02210, United States

<http://pubs.acs.org/doi/abs/10.1021/acs.orglett.6b03223?journalCode=orlef7>**Acridinium-Based Photocatalysts: A Sustainable Option in Photoredox Catalysis**Amruta Joshi-Pangu[†], François Lévesque[†], Hudson G. Roth[‡], Steven F. Oliver[†], Louis-Charles Campeau[†], David Nicewicz[‡], and Daniel A. DiRocco^{†*}[†] Process Research & Development, Merck Research Laboratories, P.O. Box 2000, Rahway, New Jersey 07065, United States[‡] Department of Chemistry, University of North Carolina at Chapel Hill, Chapel Hill, North Carolina 27599-3290, United States<http://pubs.acs.org/doi/abs/10.1021/acs.joc.6b01240?journalCode=joceah>**Halogenation of organic compounds using continuous flow and microreactor technology**David Cantillo^{ab} and C. Oliver Kappe^{*ab}^{*} Corresponding authors^a Institute of Chemistry, University of Graz, NAWI Graz, Heinrichstrasse 28, Graz, Austria^b Research Center Pharmaceutical Engineering GmbH (RCPE), Inffeldgasse 13, 8010 Graz, Austria<http://pubs.rsc.org/en/content/articlelanding/2017/re/c6re00186f/unauth#!divAbstract>**Application of the Photoredox Coupling of Trifluoroborates and Aryl Bromides to Analog Generation Using Continuous Flow**

Travis J. DeLano, Upul K. Bandarage, Natalie Palaychuk, Jeremy Green, and Michael J. Boyd

Vertex Pharmaceuticals Incorporated, 50 Northern Avenue, Boston, Massachusetts 02210, United States

<http://pubs.acs.org/doi/abs/10.1021/acs.joc.6b02408?journalCode=joceah>**Design and Development of Pd-catalyzed Aerobic N-Demethylation Strategies for the Synthesis of Noroxymorphone in Continuous Flow Mode**Bernhard Gutmann^{a,b}, David Cantillo^{a,b}, Ulrich Weigl^c, D Phillip Cox^d and C. Oliver Kappe^{a,b*}^{a,b} Institute of Chemistry, University of Graz, Nawi Graz, Heinrichstrasse 28, 8010 Graz, Austria and Research Center Pharmaceutical Engineering (RCPE), Inffeldgasse 13, 8010 Graz, Austria^c Cilag AG, Hochstrasse 201, 8200 Schaffhausen, Switzerland^d Noramco Inc., 503 Carr Road, Suite 200, Wilmington, DE 19809, USA<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201601453/full>

γ -Glutamyl-dipeptides: Easy tools to rapidly probe the stereoelectronic properties of the ionotropic glutamate receptor binding pocket

Lucia Tamborini^a, Veronica Nicosia^a, Paola Conti^a, Federica Dall'Oglio^a, Carlo De Micheli^a, Birgitte Nielsen^b, Anders A. Jensen^b, Darryl S. Pickering^b, Andrea Pinto^a

^a Department of Pharmaceutical Sciences (DISFARM), University of Milan, Via Mangiagalli 25, 20133 Milan, Italy

^b Department of Drug Design and Pharmacology, Faculty of Health and Medical Sciences, University of Copenhagen, Universitetsparken 2, 2100 Copenhagen OE, Denmark

<http://www.sciencedirect.com/science/article/pii/S0040402016311693>

Expedited access to thieno[3,2-c]quinolin-4(5H)-ones and benzo[h]-1,6-naphthyridin-5(6H)-ones via a continuous flow photocyclization method

Y. Fang^a and G. K. Tranmer^{*ab}

^{*} Corresponding authors

^a College of Pharmacy, Faculty of Health Science, University of Manitoba, Winnipeg, Canada

^b Department of Chemistry, Faculty of Science, University of Manitoba, Winnipeg, Canada

<http://pubs.rsc.org/-/content/articlelanding/2016/ob/c6ob02279k#!divAbstract>

A benchtop NMR spectrometer as a tool for monitoring mesoscale continuous-flow organic synthesis: equipment interface and assessment in four organic transformations

Cynthia M. Archambault^a and Nicholas E. Leadbeater^{*a}

^{*} Corresponding authors

^a Department of Chemistry, University of Connecticut, 55 North Eagleville Road, Storrs, USA

<http://pubs.rsc.org/en/content/articlelanding/2016/ra/c6ra19662d#!divAbstract>

BODIPY-based conjugated microporous polymers as reusable heterogeneous photosensitisers in a photochemical flow reactor

J. M. Tobin,^a J. Liu,^b H. Hayes,^a M. Demleitner,^a D. Ellis,^a V. Arrighi,^a Z. Xu^{*b} and F. Vilela^{*a}

^{*} Corresponding authors

^a School of Engineering and Physical Sciences, Heriot-Watt University, Edinburgh, UK

^b Department of Biology and Chemistry, City University of Hong Kong, 83 Tat Chee Avenue, Kowloon, China

<http://pubs.rsc.org/en/content/articlelanding/2016/py/c6py01393g#!divAbstract>

Reformatsky and Blaise reactions in flow as a tool for drug discovery. One pot diversity oriented synthesis of valuable intermediates and heterocycles

L. Huck,^{ab} M. Berton,^a A. de la Hoz,^b A. Díaz-Ortiz^b and J. Alcázar^{*a}

^{*} Corresponding authors

^a Janssen Research and Development, Janssen-Cilag, S.A., C/ Jarama 75, Toledo, Spain

^b Facultad de Ciencias Químicas, Universidad de Castilla-La Mancha, Ciudad Real, Spain

<http://pubs.rsc.org/en/content/articlelanding/2016/gc/c6gc02619b#!divAbstract>

Visible light activation of Boronic Esters enables efficient photoredox C(sp²)-C(sp³) cross-couplings in flow

Fabio Lima^a, Dr. Mikhail A. Kabeshov^a, Dr. Duc N. Tran^a, Dr. Claudio Battilocchio^a, Dr. Joerg Sedelmeier^b, Dr. Gottfried Sedelmeier^b, Dr. Berthold Schenkel^b, Prof. Steven V. Ley^{*a}

^{*} Corresponding authors

^a Department of Chemistry, University of Cambridge, Cambridge, UK

^b Novartis Pharma AG, Basel, Switzerland

<http://onlinelibrary.wiley.com/doi/10.1002/anie.201605548/full>

Engineering chemistry: integrating batch and flow reactions on a single, automated reactor platform

D. E. Fitzpatrick^a and S. V. Ley^{*a}

^{*} Corresponding authors

^a Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, UK

<http://pubs.rsc.org/en/content/articlelanding/2016/re/c6re00160b#!divAbstract>

Triphenylphosphine-grafted, RAFT-synthesised, porous monoliths as catalysts for Michael addition in flow synthesis

Kristine J. Barlow^a, Victor Bernabeu^a, Xiaojuan Hao^a, Timothy C. Hughes^a, Oliver E. Hutt^a, Anastasios Polyzos^{a,b}, Kathleen A. Turner^a, Graeme Moad^a

^a CSIRO Manufacturing Flagship, Bag 10, Clayton South, Victoria 3169, Australia

^b University of Melbourne, School of Chemistry, Parkville, Victoria 3010, Australia

<http://dx.doi.org/10.1016/j.reactfunctpolym.2015.09.008>

Ethyl Lithiodiazoacetate: Extremely Unstable Intermediate Handled Efficiently in Flow

Dr. Simon T. R. Müller^a, Tobias Hokamp^a, Svenja Ehrmann^a, Dr. Paul Hellier^b, Prof. Dr. Thomas Wirth^a

^a School of Chemistry, Cardiff University, Cardiff, UK

^b Pierre Fabre Médicament, Parc Industriel de la Chartreuse, Castres CEDEX, France

<http://onlinelibrary.wiley.com/doi/10.1002/chem.201602133/abstract>

A facile hybrid 'flow and batch' access to substituted 3,4-dihydro-2H-benzo[b][1,4]oxazinones

Andrew J. S. Lin,^a Cecilia C. Russell,^a Jennifer R. Baker,^a Shelby L. Frailey,^{ab} Jennette A. Sakoff^c and Adam McCluskey^{*a}

^{*} Corresponding authors

^a Chemistry, Centre for Chemical Biology, School of Environmental & Life Sciences, University of Newcastle, University Drive, Callaghan, Australia

^b Chemical Engineering, Trine University, Angola, 46703 USA

^c Department of Medical Oncology, Calvary Mater Newcastle Hospital, Waratah, Australia

<http://pubs.rsc.org/is/content/articlelanding/2016/ob/c6ob01153e#!divAbstract>

Continuous flow biocatalysis: production and in-line purification of amines by immobilised transaminase from *Halomonas elongata*

Matteo Planchestainer,^a Martina Letizia Contente,^{ab} Jennifer Cassidy,^a Francesco Molinari,^b Lucia Tamborini^{*c} and Francesca Paradisi^{*ad}

^{*} Corresponding authors

^a UCD School of Chemistry, University College Dublin, Belfield, Dublin 4, Ireland

^b Department of Food, Environmental and Nutritional Sciences (DeFENS), Università degli studi di Milano, Via Mangiagalli 25, Milan, Italy

^c Department of Pharmaceutical Sciences (DISFARM), Università degli studi di Milano, Via Mangiagalli 25, Milan, Italy

^d School of Chemistry, University of Nottingham, University Park, Nottingham, UK

<http://pubs.rsc.org/en/content/articlelanding/2017/gc/c6gc01780k#!divAbstract>

A laboratory-scale continuous flow chlorine generator for organic synthesis

Franz J. Strauss^a, David Cantillo^{*ab}, Javier Guerra^c and C. Oliver Kappe^{*ab}

^{*} Corresponding authors

^a Institute of Chemistry, University of Graz, NAWI Graz, Heinrichstrasse 28, Graz, Austria

^b Research Center Pharmaceutical Engineering GmbH (RCPE), Inffeldgasse 13, 8010 Graz, Austria

^c Crystal Pharma, Gadea Pharmaceutical Group, A Division of AMRI, Parque Tecnológico de Boecillo, Valladolid, Spain

<http://pubs.rsc.org/en/content/articlelanding/2016/re/c6re00135a/unauth#!divAbstract>

Continuous processing and efficient in situ reaction monitoring of a hypervalent iodine (III) mediated cyclopropanation using benchtop NMR spectroscopy

Batool Ahmed-Omer, Eric Sliwinski, John Paul Cerroti, Steven V Ley

<http://pubs.acs.org/doi/abs/10.1021/acs.oprd.6b00177?journalCode=oprdfk>

Aryl amination using ligand-free Ni(II) salts and photoredox catalysis

Emily B. Corcoran¹, Michael T. Pirnot², Shishi Lin³, Spencer D. Dreher³, Daniel A. DiRocco³, Ian W. Davies³, Stephen L. Buchwald^{2,*}, David W. C. MacMillan^{1,*}

¹ Merck Center for Catalysis at Princeton University, Princeton, NJ 08544, USA

² Department of Chemistry, Massachusetts Institute of Technology, Cambridge, MA 02139, USA

³ Department of Process Chemistry, Merck Research Laboratories, Rahway, NJ 07065, USA

<http://science.sciencemag.org/content/early/2016/06/22/science.aag0209>

Catalytic Chan-Lam coupling using a 'tube-in-tube' reactor to deliver molecular oxygen as an oxidant

Carl J. Mallia¹, Paul M. Burton², Alexander M. R. Smith², Gary C. Walter² and Ian R. Baxendale¹

¹ Department of Chemistry, Durham University, South Road, Durham, DH1 3LE, United Kingdom

² Syngenta CP R&D Chemistry, Jealott's Hill International Research Centre, Bracknell, Berkshire, RG42 6EY, United Kingdom

<http://www.beilstein-journals.org/bjoc/single/articleFullText.htm?publid=1860-5397-12-156>

An approach to the synthesis of 4-aryl and 5-aryl substituted thiazole-2(3H)-thiones employing flow processing

Monaem Balti^a, Shelli A. Miller^b, Mohamed Lotfi Efrit^a and Nicholas E. Leadbeater^{*b}

^{*} Corresponding authors

^a *Université Tunis El Manar, Laboratory of Organic Synthesis and Heterocyclic Chemistry, Faculty of Science of Tunis, Department of Chemistry, 1060 Tunis, Tunisia*

^b *Department of Chemistry, University of Connecticut, 55 North Eagleville Road, Storrs, USA*

<http://pubs.rsc.org/en/content/articlelanding/2016/ra/c6ra15488c#!divAbstract>

Flow carbonylation of sterically hindered ortho-substituted iodoarenes

Carl J. Mallia¹, Gary C. Walter² and Ian R. Baxendale¹

¹ *Department of Chemistry, Durham University, South Road, Durham, DH1 3LE, United Kingdom*

² *Syngenta CP R&D Chemistry, Jealott's Hill International Research Centre, Bracknell, Berkshire, RG42 6EY, United Kingdom*

<http://www.beilstein-journals.org/bjoc/single/articleFullText.htm?publicId=1860-5397-12-147>

Exploring flow procedures for diazonium formation

Te Hu, Ian R. Baxendale and Marcus Baumann^{*}

^{*} *Department of Chemistry, University of Durham, South Road, Durham DH1 3LE, UK*

<http://www.mdpi.com/1420-3049/21/7/918/htm>

Catalytic macrocyclization strategies using continuous flow: formal total synthesis of ivorenolide A

Mylène de Léséleuc, Eric Godin, Shawn Parisien-Collette, Alexandre Levesque, and Shawn K. Collins^{*}

^{*} *University of Montréal, Department of Chemistry, Montréal, Canada*

<http://pubs.acs.org/doi/abs/10.1021/acs.joc.6b01500>

Delivering enhanced efficiency in the synthesis of α -diazosulfoxides by exploiting the process control enabled in flow

Patrick G. McCaw¹, Benjamin J. Deadman¹, Anita R. Maguire^{1,2}, Stuart G. Collins¹

¹ *Department of Chemistry, Analytical and Biological Chemistry Research Facility, Synthesis and Solid State Pharmaceutical Centre, University College Cork, Cork, Ireland*

² *Department of Chemistry and School of Pharmacy, Analytical and Biological Chemistry Research Facility, Synthesis and Solid State Pharmaceutical Centre, University College Cork, Cork, Ireland*

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Continuous-flow synthesis and derivatization of aziridines through palladium-catalyzed $C(sp^3)$ -H activation

Jacek Zakrzewski¹, Adam P. Smalley², Dr. Mikhail A. Kabeshov², Prof. Matthew J. Gaunt², Prof. Alexei A. Lapkin¹

¹ *Department of Chemical Engineering and Biotechnology, University of Cambridge, Cambridge, UK*

² *Chemistry Department, University of Cambridge, Cambridge, UK*

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Metal-free borylation of electron-rich aryl(pseudo)halides under continuous-flow photolytic conditions

^{*} Corresponding authors

Kai Chen^a, Man Sing Cheung^b, Zhenyang Lin^{*b} and Pengfei Li^{*a}

^a *Center for Organic Chemistry, Frontier Institute of Science and Technology (FIST) and Frontier Institute of Chemistry, Xi'an Jiaotong University, 99 Yanxiang Road, Xi'an, China*

^b *Department of Chemistry, The Hong Kong University of Science and Technology, Clear Water Bay, Kowloon, China*

<http://pubs.rsc.org/en/content/articlelanding/2016/qo/c6qo00109b#!divAbstract>

Difluorocarbene addition to alkenes and alkynes in continuous flow

Pauline Rullière, Patrick Cyr, and André B. Charette^{*}

Université de Montréal, Centre in Green Chemistry and Catalysis, Department of Chemistry, Faculty of Arts and Science, P.O. Box 6128, Station Downtown, Québec, Canada H3C 3J7

<http://pubs.acs.org/doi/abs/10.1021/acs.orglett.6b00573?journalCode=orlef7>

A simple setup for transfer hydrogenations in flow chemistry

Matthew Hutchings, Thomas Wirth^{*}

School of Chemistry, Cardiff University, Cardiff CF10 3AT, UK

<https://www.thieme-connect.com/products/ejournals/abstract/10.1055/s-0035-1561624>

A scalable and operationally simple radical trifluoromethylation

Joel W. Beatty¹, James J. Douglas^{1,2}, Kevin P. Cole², Corey R. J. Stephenson¹

¹ Department of Chemistry, University of Michigan, Ann Arbor, Michigan 48109, USA

² Small Molecule Design and Development, Lilly Research Laboratories, Eli Lilly and Company, Indianapolis, Indiana 46285, USA
<http://www.nature.com/ncomms/2015/150810/ncomms8919/full/ncomms8919.html>

Photoactive and metal-free polyamide-based polymers for water and wastewater treatment under visible light irradiation

Junjie Shen^a, Roman Steinbach^a, John Tobin^a, Mayumi Mouro Nakata^a, Matthew Bower^b, Martin McCoustra^a, Helen Bridle^a, Valeria Arrighi^a, Filipe Vilela^a

^a School of Engineering and Physical Sciences, Heriot-Watt University, Edinburgh, EH14 4AS, United Kingdom

^b Drinking Water Quality Regulator for Scotland, Edinburgh, EH6 6WW, United Kingdom

<http://www.sciencedirect.com/science/article/pii/S0926337316302818>

Biodiesel synthesis using integrated acid and base catalysis in continuous flow

Mousa Asadi, Joel F. Hooper, David W. Lupton

School of Chemistry, Monash University, Clayton 3800, Victoria, Australia

<http://www.sciencedirect.com/science/article/pii/S0040402016302046>

The generation of a library of bromodomain-containing protein modulators expedited by continuous flow synthesis

Paolo Filippini and Ian R. Baxendale*

* Department of Chemistry, University of Durham South Road, Durham, DH1 3LE, United Kingdom

<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201600222/abstract>

An efficient etherification of *Ginkgol biloba* extracts with fewer side effects in a micro-flow system

Yin-Lin Qin^a, Wei He^a, Mei Su^b, Zheng Fang^c, Ping-Kai Ouyang^a, Kai Guo^{a,d}

^a College of Biotechnology and Pharmaceutical Engineering, Nanjing Technology University, Nanjing 210009, China

^b Jiangsu Carephar Pharmaceutical Co., Ltd., Nanjing 210014, China

^c School of Pharmaceutical, Nanjing Technology University, Nanjing 210009, China

^d State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Technology University, Nanjing 211816, China

<http://www.sciencedirect.com/science/article/pii/S1001841716300705>

Fine chemical syntheses under flow using SiliaCat catalysts

Rosaria Ciriminna^a, Valerica Pandarus^b, François Béland*^b and Mario Pagliaro*^a

* Corresponding authors

^a Istituto per lo Studio dei Materiali Nanostrutturati, CNR, via U. La Malfa 153, 90146 Palermo, Italy

^b SiliCycle, 2500, Parc-Technologique Blvd, Québec, G1P 4S6 Canada

<http://pubs.rsc.org/en/content/articlelanding/2016/cy/c6cy00038j#!divAbstract>

Continuous-flow synthesis of 2H-azirines and their diastereoselective transformation to aziridines

Marcus Baumann*, Ian R. Baxendale

Department of Chemistry, University of Durham, South Road, Durham, DH1 3LE, UK

<http://community.dur.ac.uk/i.r.baxendale/papers/Synlett2016.27.159.pdf>

Continuous flow magnesian or zincation of acrylonitriles, acrylates, and nitroolefins. Application to the synthesis of butenolides

Maximilian A. Ganiek, Matthias R. Becker, Marthe Ketels, and Paul Knochel*

Department of Chemistry, Ludwig-Maximilians-Universität, Butenandtstr. 5-13, 81377 Munich, Germany

<http://pubs.acs.org/doi/abs/10.1021/acs.orglett.6b00086>

Continuous flow photo-initiated RAFT polymerisation using a tubular photochemical reactor

James Gardiner^a, Christian H. Hornung^a, John Tsanaksidis^a, Duncan Guthrie^b

^a CSIRO Manufacturing, Bag 10, Clayton South, Victoria 3169, Australia

^b Vapourtec Ltd, Park Farm Business Centre, Bury St Edmunds IP28 6TS, United Kingdom

<http://www.sciencedirect.com/science/article/pii/S0014305716300325>

Continuous-flow photochemistry: a need for chemical engineering

Karine Loubière^{a,b}, Michael Oelgemöller^c, Tristan Aillet^{a,b}, Odile Dechy-Cabaret^{a,d}, Laurent Prat^{a,b}

^a CNRS, Laboratoire de Génie Chimique (LGC UMR 5503), 4 allée Emile Monso, BP 84234, 31432 Toulouse, France

^b Université de Toulouse, INPT, ENSIACET, F-31432 Toulouse, France

^c James Cook University, College of Science, Technology and Engineering, Townsville, Queensland 4811, Australia

^d CNRS, Laboratoire de Chimie de Coordination (LCC UPR 8241), 205 route de Narbonne, BP 44099, F-31077 Toulouse, France
<http://www.sciencedirect.com/science/article/pii/S0255270116300393>

Efficient metal-free photochemical borylation of aryl halides under batch and continuous-flow conditions[†]

Kai Chen, Shuai Zhang, Pei He and Pengfei Li*

Center for Organic Chemistry, Frontier Institute of Science and Technology (FIST), Xi'an Jiaotong University, 99 Yanxiang Road, Xi'an, Shaanxi 710054, China

<http://pubs.rsc.org/en/content/articlehtml/2016/sc/c5sc04521e>

Continuous flow photochemistry as an enabling synthetic technology: synthesis of substituted-6(5H)-phenanthridinones for use as poly (ADP-ribose) polymerase inhibitors

Y. Fang^a and G. K. Tranmer^{*ab}

* Corresponding authors

^a College of Pharmacy, Faculty of Health Sciences, University of Manitoba, Winnipeg, Canada

^b Department of Chemistry, Faculty of Science, University of Manitoba, Winnipeg, Canada

<http://pubs.rsc.org/en/content/articlelanding/2014/md/c5md00552c#!divAbstract>

Controlled generation and use of CO in flow^{†‡}

Steffen V. F. Hansen ^{ab}, Zoe E. Wilson ^a, Trond Ulven ^{*b} and Steven V. Ley ^{*a}

^a Department of Chemistry, University of Cambridge Lensfield Road, Cambridge, CB2 1EW, UK.

^b Department of Physics, Chemistry and Pharmacy, University of Southern Denmark, Campusvej 55, 5230 Odense M, Denmark.

<http://pubs.rsc.org/en/content/articlehtml/2016/re/c6re00020g>

The solid copper-mediated C-N cross-coupling of phenylboronic acids under continuous flow conditions

Jennifer Bao^a, Geoffrey K. Tranmer^{a, b},

^a College of Pharmacy, Faculty of Health Science, University of Manitoba, Winnipeg, MB R3E 0T5, Canada

^b Department of Chemistry, Faculty of Science, University of Manitoba, Winnipeg, MB R3T 2N2, Canada

<http://www.sciencedirect.com/science/article/pii/S0040403915305207>

Visible-light photoredox catalysis using a macromolecular ruthenium complex: reactivity and recovery by size-exclusion nanofiltration in continuous flow[†]

Javier Guerra ^{ab}, David Cantillo ^a and C. Oliver Kappe ^{*a}

^a Institute of Chemistry, University of Graz, NAWI Graz, Heinrichstrasse 28, A-8010 Graz, Austria.

^b Crystal Pharma, Gadea Pharmaceutical Group, a division of AMRI, Parque Tecnológico de Boecillo, Valladolid, 47151, Spain

<http://pubs.rsc.org/en/content/articlehtml/2016/cy/c6cy00070c>

Integrating multicomponent flow synthesis and computational approaches for the generation of a tetrahydroquinoline compound based library

Bruno Cerra,^a Serena Mostarda,^a Chiara Custodi,^a Antonio Macchiarulo^a and Antimo Gioiello^{*a}

^a Department of Pharmaceutical Sciences, University of Perugia, Via del Liceo 1, I-06122 Perugia, Italy

<http://pubs.rsc.org/en/content/articlelanding/2015/md/c5md00455a#!divAbstract>

The expanding utility of continuous flow hydrogenation

Peter J. Cossar,^a Lacey Hizartidis,^a Michela I. Simone,^a Adam McCluskey^{*a} and Christopher P. Gordon^{*b}

*Corresponding authors

^a Centre for Chemical Biology, Chemistry Building, School of Environmental and Life Science, The University of Newcastle, University Drive, Callaghan, Australia

^b Nanoscale Organisation and Dynamics Group, School of Science and Health, University of Western Sydney, Locked Bag, Penrith, Australia

<http://pubs.rsc.org/en/content/articlelanding/2015/ob/c5ob01067e#!divAbstract>

Highly efficient and safe procedure for the synthesis of aryl 1,2,3-triazoles from aromatic amine in a continuous flow reactor

Federica Stazi^a, Damiano Cancogni^a, Lucilla Turco^b, Pieter Westerduin^a, Sergio Bacchi^a

^a GlaxoSmithKline Spa, Chemical Development Department, Synthetic Chemistry, Via Fleming 4, 37135 Verona, Italy

^b GlaxoSmithKline Spa, Analytical Chemistry, Via Fleming 4, 37135 Verona, Italy

<http://www.sciencedirect.com/science/article/pii/S0040403910013675>

Studies of a diastereoselective electrophilic fluorination reaction employing a cryo-flow reactorKeiji Nakayama,^a Duncan L. Browne,^b Ian R. Baxendale,^{b,1} Steven V. Ley^{*b}^a *Process Technology Research Laboratories, Pharmaceutical Technology Division, Daiichi Sankyo, Shinomiya, Hiratsuka, Kanagawa, 254-0014, Japan*^b *Innovative Technology Centre, Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge, CB2 1EW, UK*<http://community.dur.ac.uk/i.r.baxendale/papers/Synlett.2013.24.1298.pdf>**The changing face of organic synthesis**

Authors: Ley, Steven V.; Baxendale, Ian R.

Source: *CHIMIA International Journal for Chemistry*, Volume 62, Number 3, March 2008, pp. 162-168(7)<http://community.dur.ac.uk/i.r.baxendale/papers/Chimia2008.62.162.pdf>**A novel internet-based reaction monitoring, control and autonomous self-optimization platform for chemical synthesis**Daniel E. Fitzpatrick[†], Claudio Battilocchio[†], and Steven V. Ley[†][†] *Innovative Technology Centre, Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, U.K.*<http://pubs.acs.org/doi/abs/10.1021/acs.oprd.5b00313>**Thermolysis of 1,3-dioxin-4-ones: fast generation of kinetic data using in-line analysis under flow**Thomas Durand,^a Cyril Henry,^a David Bolien,^a David C. Harrowven,^a Sally Bloodworth,^a Xavier Franck^b and Richard J. Whitby^{*a}^a *Chemistry, Faculty of Natural and Environmental Sciences, University of Southampton, Southampton, UK*^b *Normandie Université, COBRA, UMR 6014 & FR 3038, Université de Rouen, INSA Rouen, CNRS, 1 rue Tesnière, 76821 Mont-Saint-Aignan Cedex, France*<http://pubs.rsc.org/en/content/articlelanding/2016/re/c5re00007f/unauth#!divAbstract>**Continuous heterogeneously catalyzed oxidation of benzyl alcohol in a ceramic membrane packed-bed reactor**Achilleas Constantinou^{†¶}, Gaowei Wu[†], Albert Corredera[‡], Peter Ellis[‡], Donald Bethell[§], Graham J. Hutchings^{||}, Simon Kuhn[⊥], and Asterios Gavrilidis^{*†}[†] *Department of Chemical Engineering, University College London, Torrington Place, London, WC1E 7JE, United Kingdom*[¶] *Division of Chemical and Petroleum Engineering, School of Engineering, London South Bank University, London, SE1 0AA, United Kingdom*[‡] *Johnson Matthey, Blounts Court Road, Reading, RG4 9NH, United Kingdom*[§] *Department of Chemistry, University of Liverpool, Crown Street, Liverpool L69 7ZD, United Kingdom*^{||} *School of Chemistry, Cardiff University, Main Building, Park Place, Cardiff, CF10 3AT, United Kingdom*[⊥] *Department of Chemical Engineering, KU Leuven, W. de Croylaan 46, 3001 Leuven, Belgium*<http://pubs.acs.org/doi/abs/10.1021/acs.oprd.5b00220>**Automated glycan assembly of xyloglucan oligosaccharides**Pietro Dallabernardina,^{ab} Frank Schuhmacher,^{ab} Peter H. Seeberger^{ab} and Fabian Pfrenkle^{*ab}^a *Department of Biomolecular Systems, Max-Planck-Institute of Colloids and Interfaces, Am Mühlenberg 1, 14476 Potsdam, Germany*^b *Freie Universität Berlin, Institute of Chemistry and Biochemistry, Arnimallee 22, 14195 Berlin, Germany*<http://pubs.rsc.org/en/content/articlelanding/2016/ob/c5ob02226f/unauth#!divAbstract>**Continuous flow Buchwald–Hartwig amination of a pharmaceutical intermediate[‡]**Polina Yaseneva^a, Paul Hodgson^a, Jacek Zakrzewski^a, Sebastian Falß^b, Rebecca E. Meadows^c and Alexei A. Lapkin^{*a}^a *Department of Chemical Engineering and Biotechnology, University of Cambridge, Cambridge CB2 3RA, UK. E-mail:**ga135@cam.ac.uk; Fax: +44 (0)1223 334796*^b *INVITE GmbH, Chempark Leverkusen, 51373 Leverkusen, Germany*^c *Pharmaceutical Development, AstraZeneca, Silk Road Business Park, Macclesfield SK10 2NA, UK*<http://pubs.rsc.org/is/content/articlehtml/2016/re/c5re00048c>**An efficient continuous flow process for the synthesis of a non-conventional mixture of fructooligosaccharides**Paolo Zambelli^a, Lucia Tamborini^b, Samuele Cazzamalli^b, Andrea Pinto^b, Stefania Arioli^a, Silvia Balzaretto^a, Francisco J. Plou^c, Lucia Fernandez-Arrojo^c, Francesco Molinari^a, Paola Conti^b, Diego Romano^a^a *Department of Food Environmental and Nutritional Science (DeFENS), University of Milan, Via Mangiagalli, 20133 Milan, Italy*^b *Department of Pharmaceutical Sciences (DISFARM), University of Milan, Via Mangiagalli 25, 20133 Milan, Italy*^c *Instituto de Catálisis y Petroleoquímica, CSIC, 28049 Madrid, Spain*<http://www.sciencedirect.com/science/article/pii/S0308814615008808>

Dynamic flow synthesis of porous organic cages

Michael E. Briggs,^a Anna G. Slater,^a Neil Lunt,^a Shan Jiang,^a Marc A. Little,^a Rebecca L. Greenaway,^a Tom Hasell,^a Claudio Battilocchio,^b Steven V. Ley^b and Andrew I. Cooper^{*a}

^aDepartment of Chemistry and Centre for Materials Discovery, University of Liverpool, Crown Street, Liverpool, UK

^bInnovative Technology Centre, Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge, UK

<http://pubs.rsc.org/en/content/articlelanding/2015/cc/c5cc07447a#!divAbstract>

Continuous photochemistry: the flow synthesis of ibuprofen via a photo-Favorskii rearrangement

M. Baumann^a and Ian R. Baxendale^{*a}

Department of Chemistry, University of Durham, South Road, Durham, UK

<http://pubs.rsc.org/en/content/articlelanding/2016/re/c5re00037h/unauth#!divAbstract>

Making ends meet: flow synthesis as the answer to reproducible high-performance conjugated polymers on the scale that roll-to-roll processing demands

Martin Helgesen, Jon E. Carlé, Gisele A. dos Reis Benatto, Roar R. Søndergaard, Mikkel Jørgensen, Eva Bundgaard, Frederik C. Krebs

Department of Energy Conversion and Storage, Technical University of Denmark, Roskilde, Denmark

<http://onlinelibrary.wiley.com/doi/10.1002/aenm.201401996/full>

Amination of aryl halides and esters using intensified continuous flow processing

Thomas M. Kohl *, Christian H. Hornung and John Tsanaktsidis

CSIRO Manufacturing Flagship, Bag 10, Clayton South, Victoria 3169, Australia

<http://www.mdpi.com/1420-3049/20/10/17860/htm>

An integrated flow and microwave approach to a broad spectrum protein kinase inhibitor

Cecilia Russell,^a Andrew J. S. Lin,^a Peter Hains,^b Michela I. Simone,^a Phillip J. Robinson^b and Adam McCluskey^{*a}

A Centre for Chemical Biology, Chemistry, School of Environmental and Life Science, The University of Newcastle, University Drive, Callaghan, Australia

B Children's Medical Research Institute, 214 Hawkesbury Road, Westmead, Australia

<http://pubs.rsc.org/en/content/articlelanding/2015/ra/c5ra09426g#!divAbstract>

Light-induced C-H arylation of (hetero)arenes by in situ generated diazo anhydrides

Dr. David Cantillo¹, Dr. Carlos Mateos², Dr. Juan A. Rincon², Dr. Oscar de Frutos^{2,*} and Prof. Dr. C. Oliver Kappe^{1,*}

¹ Institute of Chemistry, University of Graz, NAWI Graz, Heinrichstrasse 28, 8010 Graz (Austria)

² Centro de Investigación Lilly S. A. Avda. de la Industria 30, 28108 Alcobendas-Madrid (Spain)

<http://onlinelibrary.wiley.com/doi/10.1002/chem.201502357/abstract?userIsAuthenticated=false&deniedAccessCustomisedMessage=>

Photodecarboxylative benzylations of N-methoxyphthalimide under batch and continuous-flow conditions

Hossein Mohammadkhani Pordanjani ^{A B}, Christian Faderl ^{A C}, Jun Wang ^A, Cherie A. Motti ^D, Peter C. Junk ^A and Michael Oelgemöller ^{A E}

^A James Cook University, College of Science, Technology and Engineering, Townsville, Qld 4811, Australia.

^B Faculty of Chemistry, Bu-Ali Sina University, Hamedan, 6517838683, Iran.

^C Institut für Organische Chemie, Universität Regensburg, Universitätsstr. 31, D-93053 Regensburg, Germany.

^D Australian Institute of Marine Science (AIMS), Biomolecular Analysis Facility, Townsville, Qld 4810, Australia.

^E Corresponding author.

<http://www.publish.csiro.au/?paper=CH15356>

A short multi-step flow synthesis of a potential spirocyclic fragrance component

Ian R. Baxendale^{*}

Department of Chemistry, University of Durham, South Road, Durham, DH1 3LE, UK

<http://onlinelibrary.wiley.com/doi/10.1002/ceat.201500255/supinfo>

Flow synthesis of 2-methylpyridines via α -methylation

Camille Manansala ¹ and Geoffrey K. Tranmer ^{1,2,*}

¹ College of Pharmacy, Faculty of Health Science, University of Manitoba, Winnipeg, MB R3E 0T6, Canada

² Department of Chemistry, Faculty of Science, University of Manitoba, Winnipeg, MB R3T 2N2, Canada

<http://www.mdpi.com/1420-3049/20/9/15797/htm>

The development of a short route to the API ropinirole hydrochloride

Zeshan Yousuf,^a Andrew K. Richards,^b Andrew N. Dwyer,^c Bruno Linclau^a and David C. Harrowven^{*a}

^a Chemistry, University of Southampton, Highfield, Southampton, UK

^b GlaxoSmithKline Medicines Research Centre, Gunnels Wood Road, Stevenage, UK

^c Formally at GlaxoSmithKline Innovation and Sustainable Manufacturing COE, Worthing, UK

<http://pubs.rsc.org/en/content/articlelanding/2015/ob/c5ob01739d#!divAbstract>

A practical deca-gram scale ring expansion of (R)-(-)-carvone to (R)-(+)-3-methyl-6-isopropenyl-cyclohept-3-enone-1

Leandro de C. Alves,^a André L. Desiderá,^a Kleber T. de Oliveira,^a Sean Newton,^b Steven V. Ley^{*b} and Timothy J. Brocksom^{*a}

^a Departamento de Química, Universidade Federal de São Carlos, P.O. Box 676, São Carlos – SP, Brazil

^b Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge, UK

<http://pubs.rsc.org/en/content/articlelanding/2015/ob/c5ob00525f/unauth#!divAbstract>

A flow-based synthesis of telmisartan

Alex Martin, Ali Siamaki, Katherine Belecki, B. Gupton

Department of Chemistry and Department of Chemical and Life Science Engineering Virginia Commonwealth University 601 W. Main St. Richmond Virginia 23284 United States

<http://www.akademai.com/doi/abs/10.1556/JFC-D-15-00002>

Two-stage flow synthesis of coumarin via O-acetylation of salicylaldehyde

Xin Li¹, Anbang Chen¹, Yangzhi Zhou¹, Lingling Huang², Zheng Fang², Haifeng Gan¹, Kai Guo¹

¹ College of Biotechnology and Pharmaceutical Engineering, Nanjing Tech University, 30 Puzhu Rd S., Nanjing 211816, PR China

² School of Pharmaceutical Sciences, Nanjing Tech University, 30 Puzhu Rd S., Nanjing 211816, PR China

³ State Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Tech University, 30 Puzhu Rd S., Nanjing 211816, PR China

<http://www.akademai.com/doi/abs/10.1556/1846.2014.00043>

The preparation of ethyl levulinate facilitated by flow processing: the catalyzed and uncatalyzed esterification of levulinic acid

Meghan P. Negus¹, Andrew C. Mansfield², Nicholas E. Leadbeater¹

¹ Department of Chemistry, University of Connecticut, 55 North Eagleville Road, Storrs, CT 06269, United States

² Vapourtec Ltd., Park Farm Business Centre, Bury St. Edmunds IP28 6TS, United Kingdom

³ Department of Community Medicine and Health Care, University of Connecticut Health Center, The Exchange, 263 Farmington Ave, Farmington, CT 06030, United States

<http://www.akademai.com/doi/abs/10.1556/1846.2015.00005>

Photodecarboxylations in an advanced meso-scale continuous flow photoreactor

Sam Josland¹, Saira Mumtaz² and Michael Oelgemöller^{2,*}

¹ University of Southampton, Department of Chemistry, University Road, Southampton, SO17 1BJ, United Kingdom

² James Cook University, College of Science, Technology and Engineering, Townsville, QLD 4811, Australia

<http://onlinelibrary.wiley.com/doi/10.1002/ceat.201500285/abstract>

Flow alkylation of thiols, phenols, and amines using a heterogenous base in a packed-bed reactor

Alastair Baker¹, Michael Graz², Robert Saunders², Gareth J. S. Evans², Ilaria Pitotti¹, Thomas Wirth¹

¹ School of Chemistry, Cardiff University, Park Place, Main Building, Cardiff CF10 3AT, UK

² Neem Biotech, Willowbrook Technical Units, Llandogo Road, St. Mellons, Cardiff CF3 0EF, UK

<http://www.akademai.com/doi/abs/10.1556/1846.2015.00009>

Generation and trapping of ketenes in flow

Cyril Henry¹, David Bolien¹, Bogdan Ibanescu¹, Sally Bloodworth¹, David C. Harrowven¹, Xunli Zhang², Andy Craven³, Helen F. Sneddon³ Richard J. Whitby^{1,*}

¹ Chemistry, University of Southampton, Southampton, HANTS, SO17 1BJ, UK,

² Bioengineering Group, Faculty of Engineering and the Environment, University of Southampton, Southampton, HANTS, SO17 1BJ, UK

³GlaxoSmithKline R&D Ltd., Medicines Research Centre, Gunnels Wood Road, Stevenage, HERTS, SG1 2NY, UK

<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201403603/full>

A concise flow synthesis of efavirenz[†]

Dr. Camille A. Correia¹, Dr. Kerry Gilmore¹, Prof. Dr. D. Tyler McQuade³ and Prof. Dr. Peter H. Seeberger^{1,2,*}

¹Department of Biomolecular Systems, Max Planck Institute of Colloids and Interfaces, Am Mühlenberg 1, 14476 Potsdam (Germany)

²Institute for Chemistry and Biochemistry, Freie Universität Berlin, Arnimallee 22, 14195 Berlin (Germany)

³Department of Chemistry and Biochemistry, Florida State University, Tallahassee, FL 32306 (USA)

<http://onlinelibrary.wiley.com/doi/10.1002/anie.201411728/abstract>

A monolith immobilised iridium Cp* catalyst for hydrogen transfer reactions under flow conditions Maria Victoria Rojo,^{*1} Lucie Guetzoyan¹ Ian R. Baxendale^{1,2}

¹Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge, UK

²Department of Chemistry, University of Durham, South Road, Durham, UK

<http://pubs.rsc.org/en/content/articlelanding/2015/ob/c4ob02376e#!divAbstract>

Development of a flow method for the hydroboration/oxidation of olefins

José A. Souto,^{*1,2} Robert A. Stockman³ Steven V. Ley¹

¹Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, UK

²Departamento de Química Orgánica, Universidade de Vigo, Vigo, Spain

³School of Chemistry, University of Nottingham, Nottingham, UK

<http://pubs.rsc.org/en/Content/ArticleLanding/2015/OB/c5ob00170f#!divAbstract>

Reevaluation of the 2-nitrobenzyl protecting group for nitrogen containing compounds: an application of flow photochemistry

Chloe I. Wendell, Michael J. Boyd

Vertex Pharmaceuticals Inc., 50 Northern Avenue, Boston, MA, United States

<http://www.sciencedirect.com/science/article/pii/S0040403915000106>

Flow synthesis of ethyl isocyanoacetate enabling the telescoped synthesis of 1,2,4-triazoles and pyrrolo-[1,2-c]pyrimidines

Marcus Baumann,¹ Antonio M. Rodriguez Garcia^{1,2} Ian R. Baxendale^{*1}

¹Department of Chemistry, Durham University, South Road, Durham, UK

²Universidad de Castilla-La Mancha, Departamento de Química Orgánica, Facultad de Ciencias y Tecnologías Químicas, Avd. Camilo José Cela, 10, 13071 Ciudad Real, Spain

<http://pubs.rsc.org/en/Content/ArticleLanding/2015/OB/c5ob00245a#!divAbstract>

Heterogenization of Pd–NHC complexes onto a silica support and their application in Suzuki–Miyaura coupling under batch and continuous flow conditions

Alberto Martínez,¹ Jamin L. Krinsky,¹ Itziar Peñafiel,¹ Sergio Castellón,² Konstantin Lozonov,³ Alexei Lapkin,³ Cyril Godard^{*1} Carmen Claver^{*1}

¹Department of Physical and Inorganic Chemistry, Universitat Rovira i Virgili, C/ Marcel·lí Domingo s/n, Campus Sescelades, Tarragona, Spain

²Department of Analytical and Organic Chemistry, Universitat Rovira i Virgili, C/ Marcel·lí Domingo s/n, Campus Sescelades, Tarragona, Spain

³Department of Chemical Engineering and Biotechnology, University of Cambridge, New Museum

<http://pubs.rsc.org/en/content/articlelanding/2014/cy/c4cy00829d/unauth%20-%20!divAbstract#!divAbstract>

The direct α -C(sp³)-H functionalisation of N-aryl tetrahydroisoquinolines via an iron-catalysed aerobic nitro-Mannich reaction and continuous flow processing

Martin Brzozowski Jose A. ForniG. Paul Savage Anastasios Polyzos

CSIRO Manufacturing Flagship, Bayview Avenue, Clayton 3168, Australia

<http://pubs.rsc.org/en/Content/ArticleLanding/2015/CC/c4cc07913b#!divAbstract>

Efficient continuous-flow synthesis of macrocyclic triazoles

Anne-Catherine Bédard Jeffrey Santandrea Shawn Collins

Department of Chemistry and Centre for Green Chemistry and Catalysis, University of Montreal

<http://www.akademai.com/doi/suppl/10.1556/JFC-D-14-00042>

Factors Influencing the regioselectivity of the oxidation of asymmetric secondary amines with singlet oxygen

Dr. Dmitry B. Ushakov^{1,†}, Matthew B. Plutschack^{1,†}, Dr. Kerry Gilmore^{1,*} and Prof. Dr. Peter H. Seeberger^{1,‡}

Max Planck Institute of Colloids and Interfaces, Am Mühlenberg 1, 14476 Potsdam (Germany)

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icated=false

Glucuronidation of bile acids under flow conditions: design of experiments and Koenigs–Knorr reaction optimization

Serena Mostarda,^a Paolo Filippini,^a Roccaldo Sardella,^a Francesco Venturoni,^a Benedetto Natalini,^a Roberto Pellicciari^{ab} and Antimo Gioiello^{*a}

^a Laboratory of Medicinal and Advanced Synthetic Chemistry (Lab MASC), Department of Pharmaceutical Sciences, University of Perugia, Via del Liceo 1, I-06123 Perugia, Italy

^b Palmiro Togliatti 22bis, I-06073 Loc. Terrioli, Corciano, Italy

<http://pubs.rsc.org/en/content/articlelanding/2014/ob/c4ob01911c#!divAbstract>

Electroactive and photoactive poly[isoidindigo-alt-EDOT] synthesized using direct (hetero)arylation polymerization in batch and in continuous flow

François Grenier,[†] Badrou Réda Aïch,^{†,‡} Yu-Ying Lai,[§] Maxime Guérette,[†] Andrew B. Holmes,[§] Ye Tao,[‡]

Wallace W. H. Wong,^{*,§} and Mario Leclerc^{*,†}

[†]Département de Chimie, Université Laval, Québec City, Qc G1V 0A6, Canada

[‡]Information and Communications Technologies Portfolio, National Research Council of Canada, Ottawa, ON K1A 0R6, Canada

[§]School of Chemistry, Bio21 Institute, the University of Melbourne, 30 Flemington Road, Parkville, Victoria 3010, Australia

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Chemical assembly systems: layered control for divergent, continuous, multistep syntheses of active pharmaceutical ingredients[†]

Dr. Diego Ghislieri, Dr. Kerry Gilmore and Prof. Dr. Peter H. Seeberger^{*}

Department of Biomolecular Systems, Max-Planck Institute for Colloids and Interfaces, Universität Berlin, Germany

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Continuous reductions and reductive aminations using solid NaBH₄

Kerry Gilmore[†], Stella Vukelić[‡], D. Tyler McQuade^{†§}, Beate Koksche[‡], and Peter H. Seeberger^{***}

[†] Max Planck Institute of Colloids and Interfaces, Germany

[‡] Institute of Chemistry and Biochemistry, Freie Universität Berlin, Germany

[§] Department of Chemistry and Biochemistry, Florida State University, United States

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Versatile, high quality and scalable continuous flow production of metal-organic frameworks

Marta Rubio-Martinez, Michael P. Batten, Anastasios Polyzos, Keri-Constanti Carey, James I. Mardel, Kok-Seng Lim & Matthew R. Hill

CSIRO Materials Science and Engineering, Australia

<http://dx.doi.org/10.1038/srep05443>

Flow synthesis and biological activity of aryl sulphonamides as selective carbonic anhydrase IX and XII inhibitors

Emiliano Rosatelli^a, Andrea Carotti^a, Mariangela Ceruso^b, Claudiu T. Supuran^c, Antimo Gioiello^{a,*}

^a Laboratory of Medicinal and Advanced Synthetic Chemistry (Lab MASC), Department of Pharmaceutical Sciences, University of Perugia, Via del Liceo 1, Perugia I-06123, Italy

^b Laboratory of Bioinorganic Chemistry, University of Florence, Via della Lastruccia 3, Sesto Fiorentino (Firenze) I-50019, Italy

^c Neurofarba Dept., Section of Pharmaceutical and Nutriceutical Sciences, University of Florence, Via U. Schiff 6, Sesto Fiorentino (Firenze) I-50019, Italy

<http://www.ncbi.nlm.nih.gov/pubmed/24948563>

Facilitating biomimetic syntheses of bornerine derived alkaloids by means of flow-chemical methods.

Sonja B. Kamptmann^A and Steven V. Ley

Department of Chemistry, University of Cambridge, Lensfield Road, Cambridge CB2 1EW, UK.

<http://dx.doi.org/10.1071/CH14530>

Synthesis of a carprofen analogue using a continuous flow UV-reactor

Antoine Caron, Augusto C. Hernandez-Perez, and Shawn K. Collins*

Department of Chemistry and Centre for Green Chemistry and Catalysis, Université de Montréal, Québec, Canada.

<http://dx.doi.org/10.1021/op5002148>

Continuous synthesis of organozinc halides coupled to Negishi reactions

Nerea Alonso^{2,3}, L. Zane Miller¹, Juan de M. Muñoz², Jesus Alcázar^{2,*} and D. Tyler McQuade^{1,*}

¹Department of Chemistry and Biochemistry, Florida State University, USA

²Janssen Research and Development, Janssen-Cilag, Toledo, Spain

³Facultad de Química, Universidad de Castilla-La Mancha, Spain

<http://dx.doi.org/10.1002/adsc.201400243>

Efficient synthesis of panaxadiol derivatives using continuous-flow microreactor and evaluation of anti-tumor activity

Yan Wu^{a,1}, Wei-Qi Chen^{b,1}, Yu-Qing Zhao^c, Hu-Ri Piao^a

^a Key Laboratory of Natural Resources and Functional Molecules of the Changbai Mountain, Affiliated Ministry of Education, Yanbian University College of Pharmacy, China

^b Department of Chemistry, Fudan University, Shanghai, China

^c School of Traditional Chinese Materia Medica, Shenyang Pharmaceutical University, Shenyang, China

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Continuous flow magnesiation of functionalized heterocycles and acrylates with TMPMgCl·LiCl

Dr. Trine P. Petersen, Matthias R. Becker and Prof. Dr. Paul Knochel*

Ludwig-Maximilians-Universität München, Department Chemie, München, Germany

<http://dx.doi.org/10.1002/anie.201404221>

A continuous-flow approach to 3,3,3-trifluoromethylpropenes: bringing together Grignard addition, Peterson elimination, inline extraction, and solvent switching

Trevor A. Hamlin[†], Gillian M. L. Lazarus[†], Christopher B. Kelly[†], and Nicholas E. More

^{††‡}

[†] Department of Chemistry, University of Connecticut, United States

[‡] Department of Community Medicine & Health Care, University of Connecticut Health Center, United States

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Development of a Grignard-type reaction for manufacturing in a continuous-flow reactor

Fabrice G. J. Odille^{†§}, Anna Stenemyr^{†§}, and Fritiof Pontén^{**}

[†] Pharmaceutical Development R&D, Chemical Science, AstraZeneca, SE-151 85 Södertälje, Sweden

[‡] Innovative Medicines, Cardiovascular and Metabolic Diseases, Medicinal Chemistry, AstraZeneca R&D, Sweden

[§] SP Process Development, Forskargatan, Sweden

<http://dx.doi.org/10.1021/op500290x>

First example of alkyl-aryl Negishi cross-coupling in flow: mild, efficient and clean introduction of functionalized alkyl groups

Brecht Egle², Juan de Muñoz¹, Nerea Alonso¹, Wim M. De Borggraeve², Antonio de la Hoz³, Angel Díaz-Ortiz³, Jesús Alcázar¹

¹Janssen Research and Development Department of Medicinal Chemistry Janssen-Cilag, Toledo Spain

²Department of Chemistry, Molecular Design and Synthesis University of Leuven, Heverlee Belgium

³Universidad de Castilla-La Mancha Facultad de Ciencias y Tecnologías Químicas, Spain

<http://dx.doi.org/10.1556/JFC-D-13-00009>

A general continuous flow method for palladium catalysed carbonylation reactions using single and multiple tube-in-tube gas-liquid microreactors

Ulrike Gross¹, Peter Koos¹, Matthew O'Brien^{1,2,*}, Anastasios Polyzos^{1,3} and Steven V. Ley¹

¹Whiffen Laboratory, Department of Chemistry, University of Cambridge, Cambridge, UK

²School of Physical and Geographical Sciences, Keele University, Staffordshire, UK

³CSIRO, Materials Science and Engineering, Clayton South, Australia

<http://dx.doi.org/10.1002/ejoc.201402804>

Flow chemistry meets advanced functional materials

Dr. Rebecca M. Myers, Daniel E. Fitzpatrick, Dr. Richard M. Turner and Prof. Steven V. Ley*

Department of Chemistry, University of Cambridge, Cambridge, UK

<http://dx.doi.org/10.1002/chem.201402801>**Multistep flow synthesis of 5-amino-2-aryl-2H-[1,2,3]-triazole-4-carbonitriles**

Dr. Jérôme Jacq and Dr. Patrick Pasau*

UCB Biopharma, Avenue de l'Industrie, 1420 Braine l'Alleud (Belgium)

<http://dx.doi.org/10.1002/chem.201402074>**The rapid synthesis of oxazolines and their heterogeneous oxidation to oxazoles under flow conditions**

Steffen Glöckner, Duc N. Tran, Richard J. Ingham, Sabine Fenner, Zoe E. Wilson, Claudio Battilocchio and Steven V. Ley*

Department of Chemistry, University of Cambridge, Cambridge, UK

<http://dx.doi.org/10.1039/C4OB02105C>**First example of a continuous-flow carbonylation reaction using aryl formates as CO precursors**Nerea Alonso^{1,3}, Juan de Muñoz¹, Brecht Egle², Johannes L. Vrijdag², Wim M. De Borggraeve², Antonio de la Hoz³, Angel Díaz-Ortiz³, Jesús Alcázar¹¹Janssen Research and Development, Janssen-Cilag Department of Medicinal Chemistry S.A., Toledo, Spain²Molecular Design and Synthesis University of Leuven, Department of Chemistry, Heverlee Belgium³Universidad de Castilla-La Mancha Facultad de Ciencias y Tecnologías Químicas Real, Spain<http://dx.doi.org/10.1556/JFC-D-14-00005>**Glycosylation with *N*-acetyl glycosamine donors using catalytic iron(III) triflate: from microwave batch chemistry to a scalable continuous-flow process**Amandine Xolin,^a Arnaud Stévenin,^a Mathieu Pucheault,^b Stéphanie Norsikian,^a François-Didier Boyer^{*ac} and Jean-Marie Beau^{*ad}^aCentre de Recherche de Gif, Institut de Chimie des Substances Naturelles, CNRS, Gif-sur-Yvette, France^bInstitut des Sciences Moléculaires, CNRS-Université de Bordeaux, Talence, France^cInstitut Jean-Pierre Bourgin, UMR1318 INRA-AgroParisTech, Versailles, France^dUniversité Paris-Sud and CNRS, Laboratoire de Synthèse de Biomolécules, Institut de Chimie Moléculaire et des Matériaux, Orsay, France<http://dx.doi.org/10.1039/C4QO00183D>**The generation of a library of bromodomain-containing protein modulators expedited by continuous flow synthesis**Paolo Filippini^a and Ian R. Baxendale^{*a}

Department of Chemistry, University of Durham South Road, Durham, DH1 3LE, United Kingdom

<http://onlinelibrary.wiley.com/doi/10.1002/ejoc.201600222/full>**An efficient etherification of *Ginkgo biloba* extracts with fewer side effects in a micro-flow system**Yin-Lin Qin^a, Wei He^a, Mei Su^b, Zheng Fang^c, Ping-Kai Ouyang^a, Kai Guo^{a,d},^aCollege of Biotechnology and Pharmaceutical Engineering, Nanjing Technology University, Nanjing 210009, China^bJiangsu Carephar Pharmaceutical Co., Ltd., Nanjing 210014, China^cSchool of Pharmaceutical, Nanjing Technology University, Nanjing 210009, China^dState Key Laboratory of Materials-Oriented Chemical Engineering, Nanjing Technology University, Nanjing 211816, China<http://www.sciencedirect.com/science/article/pii/S1001841716300705>**Continuous flow synthesis of thieno[2,3-*c*]isoquinolin-5(4*H*)-one scaffold: a valuable source of PARP-1 inhibitors**Paolo Filippini[†], Carmine Ostacolo[‡], Ettore Novellino[‡], Roberto Pellicciari^{‡§}, and Antimo Gioiello^{*†}[†]Dipartimento di Scienze Farmaceutiche, Università di Perugia, Via del Liceo 1, I-06123 Perugia, Italy[‡]Dipartimento di Farmacia, Università degli Studi di Napoli Federico II, Napoli, Italy[§]TES Pharma S.r.l., Corciano (Perugia), Italy<http://dx.doi.org/10.1021/op500074h>**Regioselective synthesis of 3-aminoimidazo[1,2-*a*]-pyrimidines under continuous flow conditions**

Ashlie J. E. Butler, Mark J. Thompson, Patrick J. Maydom, James A. Newby, Kai Guo, Harry Adams, and Beining Chen*

Department of Chemistry, University of Sheffield, Sheffield, U.K.

<http://dx.doi.org/10.1021/jo501861g>

Microwave irradiation and flow chemistry for a straightforward synthesis of piano-stool iron complexes

Anastassiya Pagnoux-Ozherelyeva^a, David Bolien^b, Sylvain Gaillard^a, Flavie Peudru^a, Jean-François Lohier^a, Richard J. Whitby^{b,†}, Jean-Luc Renaud^a

^a Normandie University, University of Caen Basse Normandie, Laboratoire de Chimie Moléculaire et Thioorganique, CNRS, Caen, France

^b Chemistry, University of Southampton, Southampton, UK

<http://dx.doi.org/10.1016/j.jorganchem.2014.09.031>

Continuous flow macrocyclization at high concentrations: synthesis of macrocyclic lipids

Anne-Catherine Bédard, Sophie Régnier and Shawn K. Collins

Département de Chimie, Centre for Green Chemistry and Catalysis, Université de Montréal, Montréal, Canada

<http://dx.doi.org/10.1039/c3gc40872h>

Continuous synthesis of artemisinin-derived medicines

Kerry Gilmore,^a Daniel Kopetzki,^a Ju Weon Lee,^b Zoltan Horvath,^b D. Tyler McQuade,^a Andreas Seidel-Morgenstern,^{b,c} and Peter H. Seeberger^{a,d}

^a Max-Planck-Institute of Colloids and Interfaces, Department of Biomolecular Systems, Germany

^b Max-Planck-Institute for Dynamics of Complex Technical Systems, Germany

^c Otto-von-Guericke-University, Chair for Chemical Process Technology, Germany

^d Freie Universität Berlin, Institute of Chemistry and Biochemistry, Berlin, Germany

<http://dx.doi.org/10.1039/C4CC05098C>

Consecutive oxygen-based oxidations convert amines to α -cyanoepoxides

Dmitry B. Ushakov,^a Kerry Gilmore,^a and Peter H. Seeberger^{a,b}

^a Max Planck Institute of Colloids and Interfaces, Potsdam, Germany

^b Institute of Chemistry and Biochemistry, Freie Universität Berlin, Berlin, Germany

<http://dx.doi.org/10.1039/C4CC04932B>

Continuous-flow oxidative cyanation of primary and secondary amines using singlet oxygen

Dmitry B. Ushakov, Kerry Gilmore, Daniel Kopetzki, D. Tyler McQuade, and Peter H. Seeberger

¹Department für Biomolekulare Systeme, Max-Planck-Institut für Kolloid- und Grenzflächenforschung, Potsdam, Germany

²Institut für Chemie und Biochemie, Freie Universität Berlin, Berlin, Germany

³Department of Chemistry and Biochemistry, Florida State University, Tallahassee, USA

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Flow synthesis of a versatile fructosamine mimic and quenching studies of a fructose transport probe

Matthew B. Plutschack^{1,2}, D. Tyler McQuade^{1,2}, Giulio Valenti² and Peter H. Seeberger²

¹Department of Chemistry and Biochemistry, Florida State University, USA

²Max Planck Institute of Colloids and Interfaces, Germany

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Synthesis of all four stereoisomers of 3-(tert-Butoxycarbonyl)-3-azabicyclo[3.1.0]hexane-2-carboxylic acid

Bettina Bakonyi [†], Markus Furegati ^{*‡}, Christian Kramer [§], Luigi La Vecchia [‡], and Flavio Ossola [‡]

[†] Doetsch Grether AG, Falkensteinerstrasse 37, 4132 Muttensz, Switzerland

[‡] Preparations Laboratories, Global Discovery Chemistry, Novartis Institutes for Biomedical Research, Klybeckstrasse 141, 4057 Basel, Switzerland

[§] Institute of General, Inorganic and Theoretical Chemistry and Center for Molecular Biosciences Innsbruck (CMBI), University of Innsbruck, Innsbruck, Austria

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Seamless integration of dose-response screening and flow chemistry: efficient generation of structure–activity relationship data of β -Secretase (BACE1) inhibitors

Dr. Michael Werner^{1,*}, Christoph Kuratli¹, Dr. Rainer E. Martin^{1,*}, Dr. Remo Hochstrasser¹, David Wechsler¹, Dr. Thilo Enderle¹, Dr. Alexander I. Alanine¹ and Prof. Dr. Horst Vogel²

¹ Medicinal Chemistry, Small Molecule Research, Pharma Research & Early Development (pRED), F. Hoffmann-La Roche AG,

Grenzacherstrasse 124, 4070 Basel (Switzerland)

² Institute of Chemical Sciences and Engineering, Swiss Federal Institute of Technology of Lausanne (EPFL), Station 6, 1015 Lausanne (Switzerland)

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Controlled synthesis of poly(3-hexylthiophene) in continuous flow

Helga Seyler, Jegadesan Subbiah, David J. Jones, Andrew B. Holmes and Wallace W. H. Wong*

School of Chemistry, Bio21 Institute, University of Melbourne, 30 Flemington Road, Parkville, Victoria 3010, Australia

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Integration of enabling methods for the automated flow preparation of piperazine-2-carboxamide

Richard J. Ingham¹, Claudio Battilocchio¹, Joel M. Hawkins² and Steven V. Ley¹

¹ Innovative Technology Centre, Department of Chemistry, University of Cambridge, Lensfield Road, CB2 1EW, Cambridge, UK

² Pfizer Worldwide Research and Development, Eastern Point Road, Groton, CT 06340, USA

<http://dx.doi.org/10.3762/bjoc.10.56>

Sequential flow process for the controlled polymerisation and thermolysis of RAFT-synthesised polymers

CH Hornung, A Postma, S Saubern, J Chiefari

CSIRO Materials Science and Engineering, Victoria, Australia

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Robust and reusable supported palladium catalysts for cross-coupling reactions in flow

William R. Reynolds,^{ab} Pawel Plucinski^{bc} and Christopher G. Frost^{*ab}

* Corresponding authors

^a Centre for Sustainable Chemical Technologies, University of Bath, Claverton Down, Bath, UK

^b Department of Chemistry, University of Bath, Claverton Down, Bath, UK

^c Department of Chemical Engineering, University of Bath, Claverton Down, Bath, UK

<http://dx.doi.org/10.1039/C3CY00836C>

Investigating the continuous synthesis of a nicotinonitrile precursor to nevirapine

Ashley R. Longstreet¹, Suzanne M. Opalka¹, Brian S. Campbell¹, B. Frank Gupton², Tyler McQuade¹

¹ Department of Chemistry and Biochemistry, Florida State University, United States

² Department of Chemistry, Virginia Commonwealth University, United States

<http://dx.doi.org/10.3762/bjoc.9.292>

Porous, functional, poly(styrene-co-divinylbenzene) monoliths by RAFT polymerization

Kristine J. Barlow (née Tan), Xiaojuan Hao, Timothy C. Hughes, Oliver E. Hutt, Anastasios Polyzos, Kathleen A. Turner, Graeme Moad

Commonwealth Scientific and Industrial Research Organisation (CSIRO), Materials Science & Engineering, Australia

<http://dx.doi.org/10.1039/C3PY01015E>

New insights into cyclobutenone rearrangements: a total synthesis of the natural ROS-generating anti-cancer agent cibrastatin 6¹

Mubina Mohamed¹, Théo P. Gonçalves¹, Prof. Richard J. Whitby¹, Dr. Helen F. Sneddon², Prof. David C. Harrowven¹

¹ Chemistry, University of Southampton, UK

² GlaxoSmithKline Medicines Research Centre, UK

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Hypervalent iodine/TEMPO-mediated oxidation in flow systems: a fast and efficient protocol for alcohol oxidation

Nida Ambreen, Ravi Kumar and Thomas Wirth

Cardiff University, School of Chemistry, Park Place, Cardiff, UK

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The application of a monolithic triphenylphosphine reagent for conducting Ramirez *gem*-dibromoolefination reactions in flow

Kimberley A. Roper¹, Malcolm B. Berry² and Steven V. Ley¹

¹Innovative Technology Centre, Department of Chemistry, University of Cambridge, U.K.

²GlaxoSmithKline, Stevenage, U.K.

<http://dx.doi.org/10.3762/bjoc.9.207>

Flow-based, cerium oxide enhanced, low-level palladium sonogashira and heck coupling reactions by perovskite catalysts

Claudio Battilocchio¹, Benjamin N. Bhawal¹, Rajeev Chorghade¹, Benjamin J. Deadman¹, Joel M. Hawkins², Steven V. Ley¹

¹Innovative Technology Centre, Department of Chemistry, University of Cambridge, UK

²Pfizer Worldwide Research & Development, Groton, USA

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The fit for purpose development of S1P₁ receptor agonist GSK2263167 using a Robinson annulation and Saegusa oxidation to access an advanced phenol intermediate

Robert M. Harris, Benjamin I. Andrews, Stacy Clark, Jason W. B. Cooke, John C. S. Gray, and Stephanie Q. Q. Ng

Chemical Development, GlaxoSmithKline Research and Development Ltd., UK

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Raman spectroscopy as a tool for monitoring mesoscale continuous-flow organic synthesis: Equipment interface and assessment in four medicinally-relevant reactions

Trevor A. Hamlin and Nicholas E. Leadbeater

Department of Chemistry, University of Connecticut, USA

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Biotransformation with whole microbial systems in a continuous flow reactor: resolution of (R*S*)-flurbiprofen using *Aspergillus oryzae* by direct esterification with ethanol in organic solvent

Lucia Tamborini^a, Diego Romano^b, Andrea Pinto^a, Martina Contente^a, Maria C. Iannuzzi^a, Paola Conti^a, Francesco Molinari^b

^a Dipartimento di Scienze Farmaceutiche, Università degli Studi di Milano, Italy

^b Dipartimento di Scienze per gli Alimenti, la Nutrizione e l'Ambiente (DEFENS), Università degli Studi di Milano, Italy

<http://dx.doi.org/10.1016/j.tetlet.2013.08.119>

Continuous flow synthesis of Coumarin

Anbang Chen¹, Xin Li¹, Yangzhi Zhou¹, Lingling Huang², Zheng Fang², Haifeng Gan¹ and Kai Guo¹,

¹ College of Biotechnology and Pharmaceutical Engineering, Nanjing University of Technology

² School of Pharmaceutical Sciences, Nanjing University of Technology

<http://dx.doi.org/10.4028/www.scientific.net/AMR.781-784.936>

Continuous flow-processing of organometallic reagents using an advanced peristaltic pumping system and the telescoped flow synthesis of (E/Z)-tamoxifen

Philip R D Murray¹, Duncan L Browne¹, Julio C Pastre^{1,2}, Chris Butters³, Duncan Guthrie³, Steven V Ley¹

¹ Department of Chemistry, University of Cambridge, UK

² Instituto de Química, University of Campinas, Brazil.

³ Vapourtec Ltd, UK

<http://dx.doi.org/10.1021/op4001548>

Integrated synthesis and testing of substituted xanthine based DPP4 inhibitors: application to drug discovery

Werngard Czechtizky¹, Jürgen Dedio¹, Bimbisar Desai², Karen Dixon², Elizabeth Farrant², Qixing Feng², Trevor Morgan², David M. Parry², Manoj K. Ramjee², Christopher N. Selway², Thorsten Schmidt¹, Gary J. Tarver^{*2}, Adrian G. Wright²

¹ Sanofi-Aventis.

² Cyclofluidic Ltd.

<http://dx.doi.org/10.1021/ml400171b>

Applying flow chemistry: methods, materials, and multistep synthesis

D. Tyler McQuade^{1,3}, Peter H. Seeberger^{1,2}

¹ Department of Biomolecular Systems, Max Planck Institute of Colloids and Interfaces

² Institute for Chemistry and Biochemistry, Freie Universität Berlin,

³ Department of Chemistry and Biochemistry, Florida State University

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Controlled synthesis of poly(3-hexylthiophene) in continuous flow

Helga Seyler, Jegadesan Subbiah, David J. Jones, Andrew B. Holmes and Wallace W. H. Wong
School of Chemistry, Bio21 Institute, University of Melbourne

<http://dx.doi.org/10.3762/bjoc.9.170>

Building a sulfonamide library by eco-friendly flow synthesis

Antimo Gioiello*, Emiliano Rosatelli, Michela Teofrasti, Paolo Filippini, and Roberto Pellicciari
Dipartimento di Chimica e Tecnologia del Farmaco, Università di Perugia, Via del Liceo, 1, 06123 Perugia, Italy.

<http://pubs.acs.org/doi/abs/10.1021/co400012m>

The rapid generation of isocyanates in flow

Marcus Baumann, Ian R. Baxendale
Department of Chemistry, University of Durham

<http://dx.doi.org/10.3762/bjoc.9.184>

Continuous synthesis of pyridocarbazoles and initial photophysical and bioprobe characterization

D. Tyler McQuade^{*,ab}, Alexander G. O'Brien^a, Markus Dörr^c, Rajathees Rajaratnam^c, Ursula Eisold^d, Bopanna Monnanda^a, Tomoya Nobuta^a, Hans-Gerd Löhmannsröben^d, Eric Meggers^c, Peter H. Seeberger^{ae}

^a *Department for Biomolecular Systems, Max Planck Institute for Colloids and Interfaces*

^b *Department of Chemistry and Biochemistry, Florida State University*

^c *Fachbereich Chemie, Philipps-Universität Marburg*

^d *Potsdam Institut für Chemie*

^e *Freie Universität Berlin*

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Microwave heating and conventionally-heated continuous-flow processing as tools for performing cleaner palladium-catalyzed decarboxylative couplings using oxygen as the oxidant – a proof of principle study

Nicholas Leadbeater¹, DiAndra M. Rudzinski¹

¹ *Department of Chemistry, University of Connecticut.*

<http://dx.doi.org/10.1515/gps-2013-0043>

Rapid discovery of a novel series of Abl kinase inhibitors by application of an integrated microfluidic synthesis and screening platform

Bimbisar Desai[†], Karen Dixon[†], Elizabeth Farrant[†], Qixing Feng[†], Karl R. Gibson[‡], Willem P. van Hoorn[§], James Mills[‡], Trevor Morgan[†], David M. Parry[†], Manoj K. Ramjee[†], Christopher N. Selway^{*†}, Gary J. Tarver[†], Gavin Whitlock[‡], and Adrian G. Wright[†]

[†] *Cyclofluidic Ltd, Biopark, Broadwater Road, Welwyn Garden City, AL7 3AX, U.K.*

[‡] *Sandexis LLP, Discovery Park, Sandwich, Kent CT13 9ND, U.K.*

[§] *Accelrys Ltd, 334 Cambridge Science Park, Cambridge, CB4 0WN, U.K.*

<http://pubs.acs.org/doi/abs/10.1021/jm400099d>

A multi-step continuous flow process for the N-demethylation of alkaloids

Yuji Nakano¹, G. Paul Savage¹, Simon Saubern¹, Peter J. Scammells², Anastasios Polyzos¹

¹ *CSIRO Materials Science and Engineering, Victoria, Australia.*

² *Medicinal Chemistry, Monash Institute of Pharmaceutical Sciences, Monash University, Victoria, Australia.*

<http://dx.doi.org/10.1071/CH12463>

A two-stage continuous-flow synthesis of spirooxazine photochromic dyes

Mark York^{1,2,3}, Adriana Edenharter¹

¹ *CSIRO Materials Science and Engineering, Clayton, Vic. 3169, Australia.*

² *Cooperative Research Centre for Polymers, Notting Hill, Vic. 3168, Australia.*

³ *Advanced Polymerik Pty Ltd, Notting Hill, Vic. 3168, Australia*

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Ozonolysis of some complex organic substrates in flow

M. D. Roydhouse¹, W. B. Motherwell¹, A. Constantinou², A. Gavrilidis², R. Wheeler³, Down³, Campbell³

¹ *Dept of Chemistry, University College London, UK*

² *Dept of Chemical Engineering, University College London, UK*

³ *GSK, Stevenage, UK*

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Continuous synthesis and use of N-heterocyclic carbene copper(I) complexes from insoluble Cu₂O

Suzanne M. Opalka¹, Jin Kyoon Park³, Ashley R. Longstreet², D. Tyler McQuade²

¹ Department of Chemistry and Biochemistry, Florida State University, USA

² Department of Chemistry and Chemical Biology, Cornell University, USA

³ Department of Chemistry and Chemical Institute for Functional Materials, Pusan National University, Korea

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An expeditious synthesis of imatinib and analogues utilising flow chemistry methods

Mark D Hopkin, Ian Baxendale, Steven.V.Ley

Dept of Chemistry, University of Cambridge, UK

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Continuous-flow generation of diazoesters and their direct use in S-H and P-H insertion reactions: synthesis of a-sulfanyl, a-sulfonyl and a-phosphono carboxylates

Hannah E. Bartrum¹, David C. Blakemore², Christopher J. Moody¹, Christopher J. Hayes¹

¹ School of Chemistry, University of Nottingham, UK

² Pfizer Neusentis, Cambridge, UK

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Synthesis of carbohydrate-functionalised sequence-defined oligo (amidoamine)s by photochemical thiol-ene coupling in a continuous flow reactor

Felix Wojcik^{1,2}, Alexander G. O'Brien^{1,2}, Sebastian Götz^{1,2}, Peter H. Seeberger^{1,2}, Laura Hartmann^{1,2}

¹ Department of Biomolecular Systems, Max Planck Institute of Colloids and Interfaces, Potsdam (Germany)

² Institute for Chemistry and Biochemistry, Freie Universität Berlin, Germany

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Synthesis of RAFT block copolymers in a multi-stage continuous flow process inside a tubular reactor

Christian H. Hornung, Xuan Nguyen, Stella Kyi, John Chiefari, Simon Saubern

CSIRO Materials Science & Engineering, Victoria, Australia.

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Continuous flow synthesis of organic electronic materials: case studies in methodology translation and scale-up

Helga Seyler¹, Stefan Haid², Tae-Hyuk Kwon¹, David J. Jones¹, Peter Bäuerle², Andrew B. Holmes¹, Wallace W. H. Wong¹

¹ Bio21 Institute, University of Melbourne, Australia.

² Institute of Organic Chemistry II and Advanced Materials, University of Ulm, Germany.

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Preparation of arene chromium tricarbonyl complexes using continuous-flow processing: (η⁶-C₆H₅CH₃)Cr(CO)₃ as an example

Christopher (Xiang) Lee¹, Elizabeth A. Pedrick¹, Nicholas E. Leadbeater^{1,2}

¹ Department of Chemistry, University of Connecticut, USA

² Department of Community Medicine and Health Care, University of Connecticut Health Center, USA

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Visible light-initiated preparation of functionalized polystyrene monoliths for flow chemistry

Farhan R. Bou-Hamdan¹, Kathleen Krüger¹, Klaus Tauer¹, Tyler McQuade^{1,3}, Peter H. Seeberger^{1,2}

¹ Max Planck Institute of Colloids and Interfaces Potsdam, Germany.

² Institute of Chemistry and Biochemistry, Freie Universität Berlin, Germany.

³ Department of Chemistry & Biochemistry, Florida State University, USA.

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Integrated continuous processing and flow characterization of RAFT polymerization in tubular flow reactors

Christian H. Hornung, Xuan Nguyen, Geoff Dumsday, Simon Saubern*

CSIRO Materials Science and Engineering, Victoria. Australia

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Synthesis of an H3 antagonist via sequential one-pot additions of a magnesium ate complex and an amine to a 1,4-ketoester followed by carbonyl-directed fluoride addition

Joel M. Hawkins, Pascal Dubé, Mark T. Maloney, Lulin Wei, Marcus Ewing, Stephen M. Chesnut, Joshua R. Denette, Brett M. Lillie, Rajappa Vaidyanathan
Pharmaceutical Sciences, Pfizer Inc., Groton, USA

<http://dx.doi.org/10.1021/op300093j>

A "catch-react-release" method for the flow synthesis of 2-aminopyrimidines and preparation of the imatinib base

Richard J. Ingham, Elena Riva, Nikzad Nikbin, Ian R. Baxendale, and Steven V. Ley*
Innovative Technology Centre, University of Cambridge, U.K.

<http://dx.doi.org/10.1021/ol301673q>

Sustainable and efficient methodology for CLA synthesis and identification

Andres Moreno, Maria Moreno, Maria Victoria Gómez, Cristina Cebrian, Pilar Prieto, Antonio de la Hoz
Departamento de Química Inorgánica, , Universidad de Castilla-La Mancha, Ciudad Real, Spain.

<http://dx.doi.org/10.1039/C2GC35792E>

Continuous synthesis and purification by direct coupling of a flow reactor with simulated moving-bed chromatography

Alexander G. O'Brien¹, Zoltán Horváth³, François Lévesque¹, Ju Weon Lee³, Andreas Seidel-Morgenstern³, Peter H. Seeberger^{1,2}

¹ *Department for Biomolecular Systems, Max-Planck Institute for Colloids and Interfaces, Potsdam, Germany*

² *Freie Universität Berlin, Germany*

³ *Max-Planck Institute for Dynamics of Complex Technical Systems, Magdeburg, Germany*

<http://dx.doi.org/10.1002/anie.201202795>

A continuous flow process for the radical induced end group removal of RAFT polymers

Christian H. Hornung, Almar Postma, Simon Saubern, John Chiefari
CSIRO Materials Science & Engineering, Victoria, Australia

<http://dx.doi.org/10.1002/mren.201200007>

Continuous flow synthesis of secondary amides by tandem azidation- amidation of anilines

Christian Spiteri, John E. Moses*
School of Chemistry, University of Nottingham, UK

<http://dx.doi.org/10.1055/s-0031-1291013>

Asymmetric homogeneous hydrogenation in flow using a tube-in-tube reactor

Sean Newton¹, Steven V. Ley¹, Eva Casas Arcé², Damian M. Grainger²

¹ *Department of Chemistry, University of Cambridge, U.K.*

² *Johnson Matthey Catalysis & Chiral Technology, Cambridge, U.K.*

<http://dx.doi.org/10.1002/adsc.201200073>

Continuous flow hydrogenation using an on-demand gas delivery reactor

Michael A. Mercadante, Christopher B. Kelly, Christopher (Xiang) Lee, Nicholas E. Leadbeater*
Department of Chemistry, University of Connecticut, USA

<http://dx.doi.org/10.1021/op300019w>

An efficient method for the lipase-catalysed resolution and in-line purification of racemic flurbiprofen in a continuous-flow reactor

Lucia Tamborini¹, Diego Romano², Andrea Pinto¹, Arianna Bertolani¹², Francesco Molinari², Paola Conti¹

¹ *Dipartimento di Scienze Farmaceutiche 'Pietro Pratesi', Università degli Studi di Milano, Italy*

² *Dipartimento di Scienze e Tecnologie Alimentari e Microbiologiche, Università degli Studi di Milano, Italy*

<http://dx.doi.org/10.1016/j.molcatb.2012.02.008>

Soluble polymer-supported flow synthesis: A green process for the preparation of heterocycles

Nicolò Prosa, Raphaël Turgis, Riccardo Piccardi, Marie-Christine Scherrman
Institut de Chimie Moléculaire et des Matériaux d'Orsay, Université Paris-Sud, France

<http://dx.doi.org/10.1002/ejoc.201101726>

Continuous flow synthesis and scale-up of glycine- and taurine-conjugated bile salts

Francesco Venturoni, Antimo Gioiello, Roccaldo Sardella, Benedetto Natalini and Roberto Pellicciari

Dipartimento di Chimica e Tecnologia del Farmaco, Università di Perugia, Italy

<http://dx.doi.org/10.1039/C2OB25528F>

Development of a continuous flow scale-up approach of reflux inhibitor AZD6906

Tomas Gustafsson, Henrik Sörensen, Fritiof Pontén*

Medicinal Chemistry, AstraZeneca R&D Mölndal, Sweden

<http://dx.doi.org/10.1021/op200340c>

Phase-transfer catalysis under continuous flow conditions: an alternative approach to the biphasic liquid/liquid O-alkylation of phenols

Daniele De Zani², Matteo Colombo¹

¹*NiKem Research 20021 via Zambelletti 25 Milan Baranzate, Italy*

²*Erregierre, San Paolo D'Argon Bergamo, Italy*

<http://dx.doi.org/10.1556/jfchem.2012.00020>

Continuous-flow synthesis of the anti-malaria drug artemisinin

François Lévesque¹, Peter H. Seeberger^{1,2}

¹*Department for Biomolecular Systems, Max-Planck Institute for Colloids and Interfaces, Potsdam, Germany*

²*Institute for Chemistry and Biochemistry, Freie Universität Berlin, Germany*

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Continuous proline catalysis via leaching of solid proline

Suzanne M. Opalka¹, Ashley R. Longstreet² and D. Tyler McQuade²

¹*Department of Chemistry and Chemical Biology, Cornell University, USA*

²*Department of Chemistry and Biochemistry, Florida State University, USA*

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Scale-up of flow-assisted synthesis of C2-symmetric chiral PyBox ligands

Claudio Battilocchio^{1,3}, Marcus Baumann¹, Ian R. Baxendale¹, Mariangela Biava³, Matthew O. Kitching¹, Steven V. Ley¹, Rainer E. Martin², Stephan A. Ohnmacht², Nicholas D. C. Tappin¹

¹*Department of Chemistry, University of Cambridge, UK*

²*F. Hoffmann-La Roche Ltd., Pharmaceuticals Division, Basel, Switzerland*

³*Department of Pharmaceutical Chemistry and Technology, Sapienza University of Rome, Italy*

<http://dx.doi.org/10.1055/s-0031-1289676>

Application of flow chemistry to the selective reduction of esters to aldehydes

Juan de M. Muñoz¹, Jesús Alcázar¹, Antonio de la Hoz², Angel Díaz-Ortiz²

¹*Janssen, Toledo, Spain*

²*Facultad de Ciencias Químicas, Universidad de Castilla-La Mancha, Spain*

<http://dx.doi.org/10.1002/ejoc.201101458>

Synthesis of annulated pyridines by intramolecular inverse-electron-demand hetero-diels-alder reaction under superheated continuous flow conditions

Rainer E. Martin¹, Falk Morawitz¹, Christoph Kuratli¹, André M. Alker², Alexander I. Alanine¹

¹*Chemistry Technology and Innovation, F. Hoffmann-La Roche Ltd, Basel, Switzerland*

²*Biostructure Section, F. Hoffmann-La Roche Ltd, Basel Switzerland*

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The application of a monolithic triphenylphosphine reagent for conducting Appel reactions in flow microreactors

Kimberley A. Roper¹, Heiko Lange¹, Anastasios Polyzos¹, Malcolm B. Berry², Ian R. Baxendale¹ and Steven V. Ley¹

¹*Innovative Technology Centre, University of Cambridge*

²*GlaxoSmithKline, Stevenage, UK*

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Continuous preparation of arylmagnesium reagents in flow with inline IR monitoring

Tobias Brodmann¹, Peter Koos¹, Albrecht Metzger¹, Paul Knochel², Steven V. Ley¹

¹*Department of Chemistry, University of Cambridge, U.K.*

²Department of Chemistry, Ludwig Maximilians-Universität, München, Germany

<http://dx.doi.org/10.1021/op200275d>

New insights into cyclobutenone rearrangements: a total synthesis of the natural ROS-generating anti-cancer agent cribrostatin (ROS=reactive-oxygen species)

Mubina Mohamed¹, Théo P. Gonçalves¹, Richard J. Whitby¹, Helen F. Sneddon², David C. Harrowven¹

¹Dept of Chemistry, University of Southampton, UK

²GSK Medicines Research Centre, Stevenage, UK

<http://dx.doi.org/10.1002/chem.201102263>

The oxygen-mediated synthesis of 1,3-butadiynes in continuous flow: using teflon AF-2400 to effect gas/liquid contact

Trine P. Petersen¹²³, Dr. Anastasios Polyzos¹⁴, Dr. Matthew O'Brien¹, Dr. Trond Ulven², Dr. Ian R. Baxendale¹, Prof. Steven V. Ley¹

¹Whiffen Laboratory, University of Cambridge, UK

²Department of Physics and Chemistry, University of Southern Denmark

³Discovery Chemistry and DMPK, H. Lundbeck A/S, Denmark

⁴CSIRO, Materials Science and Engineering, Australia

<http://dx.doi.org/10.1002/cssc.201100339>

Lead diversification 2: application to P38, gMTP and lead compounds

M. Abid Masood¹, Marc Bazin², Mark E. Bunnage¹, Andrew Calabrese³, Mark Cox¹, Sally-Ann Fancy¹,

Elizabeth Farrant¹, David W. Pearce¹, Manuel Perez¹, Laure Hitzel¹, Torren Peakman¹

¹Worldwide Medicinal Chemistry, Pfizer, UK

²Hepatochem, Cambridge, MA, USA

³Celgene San Diego, USA

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A continuous-flow synthesis of annulated and polysubstituted furans from the reaction of ketones and α -haloketones

Mark York

CSIRO Materials Science and Engineering, Australia

Cooperative Research Centre for Polymers, Notting Hill, Australia

<http://dx.doi.org/10.1016/j.tetlet.2011.09.083>

Suzuki-Miyaura cross-coupling of heteroaryl halides and arylboronic acids in continuous flow

Timothy Noël and Andrew J. Musacchio

Department of Chemistry, MIT, USA

<http://dx.doi.org/10.1021/ol202052q>

The oxygen-mediated synthesis of 1,3-butadiynes in continuous flow: using teflon AF-2400 to effect gas/liquid contact

Trine P. Petersen¹²³, Anastasios Polyzos¹⁴, Matthew O'Brien¹, Trond Ulven², Ian R. Baxendale¹, Steven V. Ley^{1,*}

¹Whiffen Laboratory, Department of Chemistry, University of Cambridge

²Department of Physics and Chemistry, University of Southern Denmark

³Discovery Chemistry and DMPK, H. Lundbeck A/S, Denmark

⁴CSIRO, Materials Science and Engineering, Victoria, Australia

<http://dx.doi.org/10.1002/cssc.201100339>

Continuous flow synthesis of conjugated polymers

Helga Seyler, David J. Jones, Andrew B. Holmes and Wallace W. H. Wong

Bio21 Institute, University of Melbourne, Australia

<http://dx.doi.org/10.1039/C1CC14315H>

Continuous-flow, palladium-catalysed alkoxycarbonylation reactions using a prototype reactor in which it is possible to load gas and heat simultaneously

Michael A. Mercadante and Nicholas E. Leadbeater

Department of Chemistry, University of Connecticut, USA

<http://dx.doi.org/10.1039/C1OB05808H>

Teflon AF-2400 mediated gas-liquid contact in continuous flow methoxycarbonylations and in-line FTIR measurement of

CO concentration

Peter Koos, Ulrike Gross, Anastasios Polyzos, Matthew O'Brien, Ian Baxendale and Steven V. Ley
Innovative Technology Centre, University of Cambridge, UK

<http://dx.doi.org/10.1039/C1OB06017A>

Rapid access to α -alkoxy and α -amino acid derivatives through safe continuous-flow generation of diazoesters

Hannah E. Bartrum¹, David C. Blakemore², Christopher J. Moody¹, Christopher J. Hayes¹

¹*School of Chemistry, University of Nottingham, UK*

²*Pfizer Global Research and Development, Sandwich, UK*

<http://dx.doi.org/10.1002/chem.201101590>

Continuous flow photolysis of aryl azides: preparation of 3H-azepinones

Farhan R. Bou-Hamdan, François Lévesque, Alexander G. O'Brien, Peter H. Seeberger

Max Planck Institute of Colloids and Interfaces, Berlin, Germany

<http://dx.doi.org/10.3762/bjoc.7.129>

Ozonolysis in flow using capillary reactors

M. D. Roydhouse¹, A. Ghaini², A. Constantinou, A. Cantu-Perez², W. B. Motherwell¹, and A. Gavriilidis²

¹*Department of Chemistry, University College London, UK*

²*Department of Chemical Engineering, University College London, UK*

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Nitrile oxide 1,3-dipolar cycloaddition by dehydration of nitromethane derivatives under continuous flow conditions

Malte Brasholz, Simon Saubern* and G. Paul Savage

CSIRO Materials Science and Engineering, Victoria, Australia.

<http://dx.doi.org/10.1071/CH11079>

Nitration chemistry in continuous flow using fuming nitric acid in a commercially available flow reactor

Cara E. Brocklehurst, Hansjrg Lehmann, and Luigi La Vecchia

Global Discovery Chemistry, Novartis, Basel, Switzerland

<http://dx.doi.org/10.1021/op200055r>

Synthesis of a drug-like focused library of trisubstituted pyrrolidines using integrated flow chemistry and batch methods

Marcus Baumann¹, Ian R. Baxendale¹, Steven V. Ley¹, Christoph Kuratli², Rainer E. Martin², Josef Schneider²

¹*Innovative Technology Centre, University of Cambridge, U.K.*

²*F. Hoffmann-La Roche Ltd., Basel, Switzerland.*

<http://dx.doi.org/10.1021/co2000357>

Synthesis of (+)-dumetorine and congeners by using flow chemistry technologies

Elena Riva², Anna Rencurosi¹, Stefania Gagliardi¹, Daniele Passarella², Marisa Martinelli^{1*}

¹*NiKem Research S.r.l., Milan, Italy*

²*Università degli Studi di Milano, Milan, Italy*

<http://dx.doi.org/10.1002/chem.201100300>

Preparation of fluoxetine by multiple flow processing steps

Batoul Ahmed-Omer, Adam J. Sanderson

Eli Lilly and Co. Ltd., Lilly Research Centre, UK.

<http://dx.doi.org/10.1039/C0OB00906G>

Oxidation reactions in segmented and continuous flow chemical processing using an N-(tert-Butyl) phenylsulfinimidoyl chloride monolith

Lange, Matthew J. Capener, Alexander X. Jones, Catherine J. Smith, Nikzad Nikbin, Ian R. Baxendale,

Steven V. Ley*

Innovative Technology Centre, University of Cambridge, UK

<http://dx.doi.org/10.1055/s-0030-1259923>

Decarboxylative biaryl synthesis in a continuous flow reactor

Paul P. Lange¹, ¹Lukas J. Gooßen, ²Philip Podmore, ²Toby Underwood, ²Nunzio Sciammetta

¹Technische Universität Kaiserslautern, Germany

²Pfizer Global R&D, Sandwich, UK

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Diastereoselective chain-elongation reactions using microreactors for applications in complex molecule assembly

Catherine F. Carter¹, Heiko Lange¹, Daiki Sakai², Ian R. Baxendale¹, Steven V. Ley¹

¹Innovative Technology Centre, University of Cambridge, UK, CB2 1EW, UK

²Mitsubishi Tanabe Pharma Corporation, Yokohama, Japan

<http://dx.doi.org/10.1002/chem.201003148>

One-flow, multistep synthesis of nucleosides by Brønsted acid-catalyzed glycosylation

Adam Sniady, Matthew W. Bedore, Timothy F. Jamison

Novartis Institutes for Biomedical Research Inc., Cambridge, USA

MIT, Cambridge, USA

<http://dx.doi.org/10.1002/ange.201006440>

An integrated flow and batch-based approach for the synthesis of o-methyl siphonazole

Marcus Baumann, Ian R. Baxendale, Malte Brasholz, John J. Hayward, Steven V. Ley, Nikzad Nikbin

Innovative Technology Centre, Cambridge, UK

<http://dx.doi.org/10.1055/s-0030-1260573>

Flow synthesis of organic azides and the multistep synthesis of imines and amines using a new monolithic triphenylphosphine reagent

Catherine J. Smith, Christopher D. Smith, Nikzad Nikbin, Steven V. Ley, Ian R. Baxendale

Innovative Technology Centre, Cambridge, UK

<http://dx.doi.org/10.1039/C0OB00813C>

A fully automated, multistep flow synthesis of 5-amino-4-cyano-1,2,3-triazoles

Catherine J. Smith, Nikzad Nikbin, Steven V. Ley, Heiko Lange, Ian R. Baxendale

Innovative Technology Centre, Cambridge, UK

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A general, one-step synthesis of substituted indazoles using a flow reactor

Rob C. Wheeler, Emma Baxter, Ian B. Campbell, Simon J. F. Macdonald

GlaxoSmithKline, Stevenage, UK

<http://pubs.acs.org/doi/abs/10.1021/op100288t>

Continuous flow synthesis of fullerene derivatives

Helga Seyler, Wallace Wing Ho Wong, Dave Jones, Andrew B. Holmes

University Of Melbourne, Australia

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Controlled RAFT polymerization in a continuous flow microreactor

Christian H. Hornung, Carlos Guerrero-Sanchez, Malte Brasholz, Simon Saubern, John Chiefari, Graeme Moad, Ezio Rizzardo, San H. Thang

CSIRO Materials Science & Engineering, Victoria, Australia

<http://dx.doi.org/10.1021/op1003314>

Highly efficient dehydration of carbohydrates to 5-(chloromethyl)furfural (CMF), 5-(hydroxymethyl)furfural (HMF) and levulinic acid by biphasic continuous flow processing

Malte Brasholz, Karin von Känel, Christian H. Hornung, Simon Saubern, John Tsanaksidis

CSIRO Materials Science & Engineering, Victoria, Australia

<http://dx.doi.org/10.1039/C1GC15107J>

Continuous flow thermolysis of azidoacrylates for the synthesis of heterocycles and pharmaceutical intermediates

Alexander G. O'Brien, François Lévesque and Peter H. Seeberger

Max Planck Institute of Colloids and Interfaces, Potsdam, Germany

<http://dx.doi.org/10.1039/C0CC04481D>

Safe and reliable synthesis of diazoketones and quinoxalines in a continuous flow reactor

Laetitia J. Martin¹, Andreas L. Marzinzik¹, Steven V. Ley², Ian R. Baxendale²

¹ Novartis Institute for BioMedical Research, Basel, Switzerland

² Innovative Technology Centre, Cambridge, UK

<http://dx.doi.org/10.1021/ol1027927>

The continuous-flow synthesis of carboxylic acids using CO₂ in a tube-in-tube gas permeable membrane reactor

Anastasios Polyzos, Matthew O'Brien, Trine P. Petersen, Ian R. Baxendale, Steven V. Ley

Innovative Technology Centre, Cambridge, UK

<http://dx.doi.org/10.1002/anie.201006618>

A breakthrough method for the accurate addition of reagents in multi-step segmented flow processing

Heiko Lange¹, Catherine F. Carter¹, Mark D. Hopkin¹, Adrian Burke², Jon G. Goode², Ian R. Baxendale¹, Steven V. Ley¹

¹ Innovative Technology Centre, University of Cambridge, UK

² Mettler-Toledo AutoChem, UK

<http://dx.doi.org/10.1039/c0sc00603c>

Continuous flow coupling and decarboxylation reactions promoted by copper tubing

Yun Zhang¹, Timothy F. Jamison², Sejal Patel¹, Nello Mainolfi¹

¹ Novartis Institutes for Biomedical Research Inc., Cambridge, USA

² MIT, Cambridge, USA

<http://dx.doi.org/10.1021/ol1026848>

Synthesis of β -Keto esters in-flow and rapid access to substituted pyrimidines

Hannah E. Bartrum¹, David C. Blakemore², Christopher J. Moody¹, and Christopher J. Hayes¹

¹ School of Chemistry, University of Nottingham, UK

² Pfizer Global Research and Development, Sandwich, UK

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Synthesis of 3-aryl/benzyl-4,5,6,6a-tetrahydro-3aH-pyrrolo[3,4-d]isoxazole derivatives: a comparison between conventional, microwave-assisted and flow-based methodologies

Sabrina Castellano¹, Lucia Tamborini², Monica Viviano¹, Andrea Pinto², Gianluca Sbardella¹, and Paola Conti²

¹ Dipartimento di Scienze Farmaceutiche, Universit degli Studi di Salerno, Italy

² Dipartimento di Scienze Farmaceutiche "Pietro Pratesi",

Universit degli Studi di Milano, Italy

<http://dx.doi.org/10.1021/jo1014323>

Flow synthesis of tricyclic spiropiperidines as building blocks for the histrionicotoxin family of alkaloids

Malte Brasholz¹, Brian A. Johnson², James M. Macdonald¹, Anastasios Polyzos¹, John Tsanaksidis¹, Simon Saubern¹, Andrew B. Holmes^{1,2} and John H. Ryan¹,

¹ CSIRO Molecular and Health Technologies, Victoria, Australia

² School of Chemistry, Bio 21 Institute, University of Melbourne, Victoria, Australia

<http://dx.doi.org/10.1016/j.tet.2010.04.092>

A continuous flow process using a sequence of microreactors with in-line IR analysis for the preparation of N,N-diethyl-4-(3-fluorophenyl)piperidin-4-ylidenemethyl)benzamide as a potent and highly selective δ -opioid receptor agonist

Zizheng Qian, Ian R. Baxendale, Steven V. Ley

Innovative Technology Centre, University of Cambridge

<http://dx.doi.org/10.1002/chem.201002147>

Preparation of arylsulfonyl chlorides by chlorosulfonylation of in situ generated diazonium salts using a continuous flow reactor

Laia Malet-Sanz, Julia Madrzak, Steven V. Ley and Ian R. Baxendale

Innovative Technology Centre, University of Cambridge

<http://dx.doi.org/10.1039/C0OB00450B>

KMnO₄-mediated oxidation as a continuous flow process

Jörg Sedelmeier, Steven V. Ley, Ian R. Baxendale and Marcus Baumann
Innovative Technology Centre, University of Cambridge

<http://dx.doi.org/10.1021/ol101345z>

Synthesis of highly substituted nitropyrrolidines, nitropyrrolizines and nitropyrroles via multicomponent-multistep sequences within a flow reactor

Marcus Baumann, Ian R. Baxendale, Andreas Kirschning, Steven V. Ley,* and Jens Wegner
Department of Chemistry, University of Cambridge

[http://dx.doi.org/10.3987/COM-10-S\(E\)77](http://dx.doi.org/10.3987/COM-10-S(E)77)

A gram-scale batch and flow total synthesis of perhydrohistrionicotoxin

Dr. Malte Brasholz¹, Dr. James M. Macdonald¹, Dr. Simon Saubern¹, Dr. John H. Ryan¹, Prof. Dr. Andrew B. Holmes^{1, 2}

¹ *CSIRO Molecular and Health Technologies, Victoria, Australia*

² *School of Chemistry, Bio 21 Institute, University of Melbourne, Victoria, Australia*

<http://dx.doi.org/10.1002/chem.201090183>

Effect of phase transfer chemistry, segmented fluid flow, and sonication on the synthesis of cinnamic esters

Mauro Riccaboni, Elena La Porta, Andrea Martorana and Roberta Attanasio
Department of Medicinal Chemistry, NiKem Research Srl, Milan, Italy

<http://dx.doi.org/10.1016/j.tet.2010.04.031>

Continuous flow palladium (II)-catalyzed oxidative heck reactions with arylboronic acids

Luke R. Odell¹, Jonas Lindh¹, Tomas Gustafsson², Mats Larhed^{1*}

¹ *Organic Pharmaceutical Chemistry, Department of MedChem, Uppsala University, Sweden*

² *AstraZeneca R&D Mölndal, Sweden*

<http://dx.doi.org/10.1002/ejoc.201000063>

Reaction of Grignard reagents with carbonyl compounds under continuous flow conditions

E. Riva¹, S. Gagliardi², M. Martinelli², D. Passarella¹, D. Vigo² and A. Rencurosi²

¹ *Dipartimento di Chimica Organica e Industriale, Università degli Studi di Milano, Via Venezian 21, 20133 Milano, Italy*

² *NiKem Research S.r.l., Milan, Italy*

<http://dx.doi.org/10.1016/j.tet.2010.02.078>

[3+2] Dipolar cycloadditions of an unstabilised azomethine ylide under continuous flow conditions

Mark Grafton, Andrew C. Mansfield and M. Jonathan Fray
Pfizer Global Research and Development, Sandwich, UK

<http://dx.doi.org/10.1016/j.tetlet.2009.12.071>

A highly efficient flow reactor process for the synthesis of N-Boc-3,4-dehydro-L-proline methyl ester

Lucia Tamborini, Paola Conti, Andrea Pinto and Carlo De Micheli

Dipartimento di Scienze Farmaceutiche 'Pietro Pratesi', Università degli Studi di Milano, Italy

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Efficient continuous flow synthesis of hydroxamic acids and suberoylanilide hydroxamic acid preparation

E. Riva¹, S. Gagliardi², Caterina Mazzoni², M. Martinelli², D. Passarella¹, D. Vigo² and A. Rencurosi²

¹ *Dipartimento di Chimica Organica e Industriale, Università degli Studi di Milano, Via Venezian 21, 20133 Milano, Italy*

² *NiKem Research S.r.l., Milan, Italy*

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The application of flow microreactors to the preparation of a family of casein kinase I inhibitors

Francesco Venturoni, Nikzad Nikbin, Steven V. Ley and Ian R. Baxendale
Innovative Technology Centre, Cambridge, UK

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Multi-step synthesis by using modular flow reactors: the preparation of YneOnes and their use in heterocycle synthesis

Ian R. Baxendale¹, Søren C. Schou², Jörg Sedelmeier¹, Steven V. Ley¹

¹ *ITC, Department of Chemistry, University of Cambridge*

²LEO Pharma, Medicinal Chemistry Research, Denmark

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A flow process using microreactors for the preparation of a quinolone derivative as a potent 5HT_{1B} antagonist

Zizheng Qian, Ian R. Baxendale, Steven V. Ley
Innovative Technology Centre, Cambridge, UK

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A flow-based synthesis of Imatinib: the API of Gleevec

Mark D. Hopkin, Ian R. Baxendale and Steven V. Ley
Innovative Technology Centre, Cambridge, UK

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ReactIR flow cell: a new analytical tool for continuous flow chemical processing

Catherine F. Carter¹, Heiko Lange¹, Steven V. Ley¹, Ian R. Baxendale¹, Brian Wittkamp², Jon G. Goode³ and Nigel L. Gaunt³

¹ Innovative Technology Centre, Department of Chemistry, University of Cambridge

² Mettler-Toledo AutoChem, USA

³ Mettler-Toledo AutoChem, UK

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A safe and reliable procedure for the iododeamination of aromatic and heteroaromatic amines in a continuous flow reactor

Laia Malet-Sanz, Julia Madrzak, Rhian S. Holvey and Toby Underwood
Research Chemistry, Pfizer Global Research and Development, Sandwich, UK

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Development of fluorination methods using continuous-flow microreactors

Marcus Baumann, Ian R. Baxendale, Laetitia J. Martin, Steven V. Ley
Innovative Technology Centre, Cambridge, UK

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Multistep synthesis using modular flow reactors: Bestmann-Ohira reagent for the formation of alkynes and triazoles

Ian R. Baxendale¹, Steven V. Ley¹, Andrew C. Mansfield², Christopher D. Smith¹

¹ ITC, Department of Chemistry, University of Cambridge,

² Pfizer Global R&D Research Centre, Sandwich, (UK)

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A bifurcated pathway to thiazoles and imidazoles using a modular flow microreactor

Ian R. Baxendale, Steven V. Ley, Christopher D. Smith, Lucia Tamborini and Ana-Florina Voica
Innovative Technology Centre, Cambridge, UK

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The use of diethylaminosulfur trifluoride (DAST) for fluorination in a continuous-flow microreactor

Marcus Baumann, Ian R. Baxendale, Steven V. Ley
Innovative Technology Centre, Cambridge, UK

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A modular flow reactor for performing Curtius rearrangements as a continuous flow process

Marcus Baumann¹, Ian R. Baxendale¹, Steven V. Ley¹, Nikzad Nikbin¹, Christopher D. Smith¹ and Jason P. Tierney²

¹ Innovative Technology Centre, Department of Chemistry, University of Cambridge

² Neurology Lead Discovery Chemistry, GlaxoSmithKline R and D, Harlow, UK

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[3 + 2] Cycloaddition of acetylenes with azides to give 1,4-disubstituted 1,2,3-triazoles in a modular flow reactor

Christopher D. Smith¹, Ian R. Baxendale¹, Steve Lanners¹, John J. Hayward¹, Steven V. Ley¹, Stephen C. Smith²

¹ Innovative Technology Centre, University of Cambridge, UK

² Syngenta, Jealots Hill International Research Centre, UK

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Azide monoliths as convenient flow reactors for efficient Curtius rearrangement reactions

Marcus Baumann, Ian R. Baxendale, Steven V. Ley, Nikzad Nikbin and Christopher D. Smith

Innovative Technology Centre, Cambridge, UK

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A microcapillary flow disc reactor for organic synthesis

Christian H. Hornung¹, Malcolm R. Mackley², Ian R. Baxendale¹, Steven V. Ley¹

¹ *Department of Chemistry, University of Cambridge*

² *Department of Chemical Engineering, University of Cambridge*

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A flow reactor process for the synthesis of peptides utilizing immobilized reagents, scavengers and catch and release protocols

Ian R. Baxendale, Steven V. Ley, Christopher D. Smith and Geoffrey K. Tranmer

Innovative Technology Centre, Cambridge, UK

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Fully automated flow-through synthesis of secondary sulfonamides in a binary reactor system

Charlotte M. Griffiths-Jones, Mark D. Hopkin, Daniel Jönsson, Steven V. Ley, David J. Tapolczay, Emma Vickerstaffe, and Mark Ladlow

GlaxoSmithKline Cambridge Technology Centre, Cambridge

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Fully automated continuous flow synthesis of 4,5-disubstituted oxazoles

Marcus Baumann, Ian R. Baxendale, Steven V. Ley, Christopher D. Smith, and Geoffrey K. Tranmer

Innovative Technology Center, University of Cambridge

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Continuous flow ligand-free heck reactions using monolithic Pd [0] nanoparticles

Nikzad Nikbin, Mark Ladlow, and Steven V. Ley

Department of Chemistry, University of Cambridge, UK

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Tagged phosphine reagents to assist reaction work-up by phase-switched scavenging using a modular flow reactor

Christopher D. Smith, Ian Baxendale, Geoffrey Tranmer, Marcus Baumann, Stephen Smith, Russell Lewthwaite and Steven V. Ley

Department of Chemistry, University of Cambridge, UK

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A flow process for the multi-step synthesis of the alkaloid natural product oxomaritidine: a new paradigm for molecular assembly

Ian R. Baxendale, Jon Deeley, Charlotte M. Griffiths-Jones, Steven V. Ley, Steen Saaby and Geoffrey K. Tranmer

Innovative Technology Centre, University of Cambridge

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